

ATRITOR
VOC Calculation
Customer No. 152477

01/01/19-31/12/19

Product Ref.	Usage Litres	SG Kg/L	Total Mass Kg	Solids %	Solid Mass Kg	VOC g/l	VOC Mass Kg	% Water	Mass Water Kg
40/GP1	90	1.269	114.210	59.500	67.955	514.200	46.278		
AT46	30	0.881	26.430	0.000	0.000	881.000	26.430		
D5005/Q58/9	15	1.010	15.150	54.800	8.302	456.500	6.848		
D5010/Q58/9	10	0.958	9.580	51.200	4.905	467.000	4.670		
D7035/Q58/9	35	1.080	37.800	60.000	22.680	432.000	15.120		
D9001/Q58/9	10	1.086	10.860	63.000	6.842	401.820	4.018		
J193	30	0.923	27.690	45.000	12.461	507.500	15.225		
M6035	60	0.780	46.800	0.000	0.000	780.000	46.800		
N10C33/A46/9	30	1.336	40.080	67.100	26.894	439.700	13.191		
N18E53/Q58/9	5	1.002	5.010	54.600	2.735	454.500	2.273		
ST60	70	0.876	61.320	0.000	0.000	876.000	61.320		
Total Usage -	385		394.930		152.774		242.172		

$$\frac{\text{VOC Mass}}{\text{Solids Mass}} = 1.585$$

2007 Target (5 – 15 tonnes/annum) = 37.5% or 0.6
(15+ tonnes/annum) = 27% or 0.37