Mayflower Vehicle Systems plc
Holbrook Lane Coventry

PAINT V.O.C. CALCULATIONS Wk No 01 to 52 - 2002

	TYPE OF MATERIAL	Classification to PG6/23(97)	MIXING RATIO	VOC Content ready for use gm/litre	QTY. USED LITRES	V.O.C. gm / litre	V.O.C. USED Kg.
KM30803 Black stoving acrylic	Gloss	Top coat			1980	500	990.0
KM30KS7 Silver stoving acrylic	Gloss	Top coat			380	500	190.0
3864 S 0720 Ford Surfacer White A/Chip	Primer	1 Pack Primer			0	423	0.0
8000 5 8000 Solvent	Solvent				0	860	0.0
ChawtonWhite 3350 Y 0192	Gloss	Top coat			10650	468	4984.2
D831 Etch Primer	Etch Primer	Etch Primer	1:1	730	473	640	302.7
D833 Etch Prime Catalyst	Catalyst				729	820	597.8
Barnsley 1028 cleaning solvent	Solvent				8450	841	7106.5
Hemmelrath water borne 3608.6	Primer	Primer			30600	67	2050.2
Belticryl 2-Pack L.4.P. 140284 Fine Grey	Top Coat	2 pack top coat	10: 1	413	0	380	0.0
Belticryl Hardener H.4.P.4	Hardener				0	742	0.0
Belticryl thinners VOA84	Solvent				0	860	0.0
5000 5 046 Solvent	Solvent				850	900	765.0
Prototype	Paint/Thinners	Various		Various		Various	246.5
					TOTAL V.O.C.		17232.9

OK. Monitor VOC's & meet emission limit.