OCTOBER & NOVEMBER 2007

EMISSIONS MONITORING

REPORT

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Report Number P-RED07-129/EB/R1/Rev0

7th December 2007

redwing ENVIRONMENTAL

PROJECT TEAM

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Date:	7th December 2007
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Date:	7th December 2007

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EXECUTIVE SUMMARY (Page 1 of 1)

The following document details the emissions to air monitoring survey undertaken by Elena Berek, Vicki Gavin and Tony Berek of Redwing Environmental Ltd at Terex Compact Equipment on the 29th to 31st October and the 2nd November 2007.

All results pertain to the dates monitored only.

A summary of results is shown below:-

Emission point reference Stack N°	Total Particulate Matter at reference conditions (mg/m^3)	Highest 30 minute mean VOC at reference conditions (mg/m^3)	Isocyanate Concentration at reference conditions (mg/m^3)	Velocity corrected to reference conditions (m/s)	Volume flow corrected to reference conditions (m^3/hr)
Primer Spray Booth 1	2.0 to 2.7	10.5 (9.1)	--	8.9	81,622
Primer Spray Booth 2	1.5 to 1.7	22.1 (18.6)	--	9.6	87,947
Primer Flash-off	1.5 to 2.0	6.6 (6.1)	--	13.4	24,292
Topcoat Spray Booth 1	0.3 to 1.3	10.6 (10.0)	<0.002	7.8	71,181
Topcoat Spray Booth 2	1.2 to 2.0	21.8 (20.1)	0.011	8.6	78,858
Topcoat Flash-off	0.9 to 1.4	26.8 (26.4)	0.021	12.3	28,284
Topcoat Curing Oven	1.1 to 5.1	10.2 (9.9)	0.003	9.1	7,792
Paint Kitchen	--	7.4 (5.5)	--	6.8	4,778
Preparation Booth	0.2 to 1.3	--	--	9.8	17,679
Spray Bake Booth 1	1.7 to 1.8	40.4 (36.5)	<0.002	14.8	26,739
Spray Bake Booth 2	<0.5 to 0.9	30.3 (24.2)	0.017	18.3	33,101

1.0 INTRODUCTION

1.1 The exhausts listed below were monitored with respect to quotation **Q-RED07-129/EB/v0** for the compliance check monitoring of emissions to air. The substances requested for monitoring at each emission point are listed below:

Monitoring Programme

Stack reference/Proposed method	Total Particulate Matter ISO 9096 or BS EN 13284	Volatile Organic Compounds BS EN 13526	MDHS 25/3
Main Paint Facility			
Primer spray booth - 1	✓	✓	×
Primer spray booth – 2	✓	✓	×
Primer Flash off	✓	✓	×
Topcoat Spray booth -1	✓	✓	✓
Topcoat spray booth – 2	✓	✓	✓
Topcoat Flash off	✓	✓	✓
Topcoat Curing Oven	✓	✓	✓
Paint Kitchen	×	✓	×
Off line Paint Facility			
Preparation booth	✓	×	×
Spraybake booth – 1	✓	✓	✓
Spraybake booth – 2	✓	✓	✓

1.2 Terex Compact Equipment operates a metal and plastic coating process at their site in Coventry, the process is governed by the Secretary of States Process Guidance Note PG6/23(04) – Coating of Metal and Plastic.

1.3 The emission limits are listed below:

Process Guidance Note PG6/23 (04): Coating of Metal and Plastic

EMISSION LIMITS

ANALYTE	TOTAL PARTICULATE	TOTAL VOC	TOTAL ISOCYANATES
Emission Limit	50 mg/m^3	150 mg/m^3	0.1mg/m^3

1.4 The velocity and temperature profile were within the required parameters of 9:1 (pascals) or 3:1 metres/second and ± 1% for temperature profile. This information indicates that the sample ports are in ideal positions to collect the samples under representative conditions.

1.5 Monitoring Results

Emission Point Reference	Substance to be Monitored	Emission Limit Value	Periodic Monitoring Result	Units	Reference Conditions 273 K, 101.3 kPa	Date of Sampling	Start and End Times	Monitoring Method Reference	Accreditation for use of Method	Operating Status
Primer Spray Booth 1	Total Particulate Matter	50	2.0 to 2.7	mg/m^3	273K, 101.3kPa	31/10/07	0822 – 0858 0902 - 0938	BS EN 13284-1	UKAS accreditation under application	Normal
	Volatile Organic Compounds	150	10.5	mg/m^3			0833 - 0933	BS EN 13526		
Primer Spray Booth 2	Total Particulate Matter	50	1.5 to 1.7	mg/m^3	273K, 101.3kPa	30/10/07	1125-1201 1230-1306	BS EN 13284-1	UKAS accreditation under application	Normal
	Volatile Organic Compounds	150	22.1	mg/m^3			1132 - 1222	BS EN 13526		
Primer Flash-off	Total Particulate Matter	50	1.5 to 2.0	mg/m^3	273K, 101.3kPa	30/10/07	1000 – 1032 1040 - 1112	BS EN 13284-1	UKAS accreditation under application	Normal
	Volatile Organic Compounds	150	6.6	mg/m^3			1002 - 1102	BS EN 13526		
Top Coat Spray Booth 1	Total Particulate Matter	50	0.3 to 1.3	mg/m^3	273K, 101.3kPa	31/10/07	0947 – 1023 1027 - 1103	BS EN 13284-1	UKAS accreditation under application	Normal
	Volatile Organic Compounds	150	10.6	mg/m^3			0952 - 1052	BS EN 13526		
	Isocyanates	0.1	<0.002	mg/m^3		30/10/07	0845 - 1045	MDHS 25/3		

Emission Point Reference	Substance to be Monitored	Emission Limit Value	Periodic Monitoring Result	Units	Reference Conditions 273 K, 101.3 kPa	Date of Sampling	Start and End Times	Monitoring Method Reference	Accreditation for use of Method	Operating Status
Top Coat Spray Booth 2	Total Particulate Matter	50	1.2 to 2.0	mg/m^3	273K, 101.3kPa	31/10/07	1112-1148 1157-1233	BS EN 13284-1	UKAS accreditation under application	Normal
	Volatile Organic Compounds	150	21.8	mg/m^3			1109 - 1209	BS EN 13526		
	Isocyanates	0.1	0.011	mg/m^3		30/10/07	0845 - 1045	MDHS 25/3		
Topcoat Flash-off	Total Particulate Matter	50	0.9 to 1.4	mg/m^3	273K, 101.3kPa	29/10/07	1200-1236 1242-1318	BS EN 13284-1	UKAS accreditation under application	Normal
	Volatile Organic Compounds	150	26.8	mg/m^3			1206-1306	BS EN 13526		
	Isocyanates	0.1	0.021	mg/m^3		30/10/07	0845-1045	MDHS 25/3		
Topcoat Curing Oven	Total Particulate Matter	50	1.1 to 5.1	mg/m^3	273K, 101.3kPa	30/10/07	0835-0907 0917-0949	BS EN 13284-1	UKAS accreditation under application	Normal
	Volatile Organic Compounds	150	10.2	mg/m^3		29/10/07	1327-1427	BS EN 13526		
	Isocyanates	0.1	0.003	mg/m^3		30/10/07	0846-1046	MDHS 25/3		
Spray Bake 1	Total Particulate Matter	50	1.7 to 1.8	mg/m^3	273K, 101.3kPa	02/11/07	1005-1037 1039-1111	BS EN 13284-1	UKAS accreditation under application	Normal
	Volatile Organic Compounds	150	40.4	mg/m^3			1010 - 1110	BS EN 13526		
	Isocyanates	0.1	<0.002	mg/m^3		30/10/07	1105 - 1305	MDHS 25/3		

Emission Point Reference	Substance to be Monitored	Emission Limit Value	Periodic Monitoring Result	Units	Reference Conditions 273 K, 101.3 kPa	Date of Sampling	Start and End Times	Monitoring Method Reference	Accreditation for use of Method	Operating Status
Spray Bake 2	Total Particulate Matter	50	<0.5 to 0.9	mg/m^3	273K, 101.3kPa	02/11/07	0855-0927 0930-1002	BS EN 13284-1	UKAS accreditation under application	Normal
	Volatile Organic Compounds	150	30.3	mg/m^3			0855 - 0955	BS EN 13526		
	Isocyanates	0.1	0.017	mg/m^3		30/10/07	1105 - 1305	MDHS 25/3		
Paint Kitchen	Volatile Organic Compounds	150	7.4	mg/m^3	273K, 101.3kPa	30/10/07	0843 - 0943	BS EN 13526	UKAS accreditation under application	Normal
Preparation Booth	Total Particulate Matter	50	0.2 to 1.3	mg/m^3	273K, 101.3kPa	02/11/07	1115 – 1147 1152 - 1224	BS EN 13284-1	UKAS accreditation under application	Normal

* Redwing Environmental Ltd are in the process of applying for UKAS accreditation

2 Supporting Information (Held by Redwing Environmental Ltd)

2.1 General Information

2.1.1 Redwing Environmental Ltd staff details

Elena Berek – MCerts Level 2 – TE1, TE2, TE3, TE4
Registration number MM 02 029

Vicki Gavin – MCerts Level 1 TE1
Registration number MM 02 018

Tony Berek – MCerts Level 1
Registration number MM 06 702

2.2 Redwing Environmental Ltd method details

2.2.1 Volatile organic compounds (BS EN 13526: 2001)

2.2.2 Monitoring to determine VOC emission concentrations was in accordance with BS EN 13526: 2001.

2.2.3 Volatile organic compound concentrations were measured using a Signal portable heated VOC analyser. The analyser works by burning the gas sample in a hydrogen flame. This ionises any organic compounds present and the current produced across an electric field is proportional to the number of carbon atoms.

2.2.4 The analyser and heated line will be zeroed and calibrated with a test gas (80 ppm and or 800ppm propane) prior to each sampling run. VOC sampling will be undertaken over a period of at least 30 minutes to cover any process variation.

2.2.5 All data was logged onto a Grant Squirrel data logger set at 20 second logging.

2.2.6 A heated line from the sample point to analyser was used to ensure that condensation did not occur leading to the loss of sample concentration.Volatile organic compounds.

2.3 Stack Velocity, Pressure and Temperature Measurements

2.3.1 The stack velocity, pressure and temperature were measured by full pitot traverses of the duct using the points provided. Measurements were taken at ten equally spaced points along each proposed sampling line, excluding the 5% of the effective flue diameter from the wall.

2.4 Leak tests for extractive techniques

2.4.1 All extractive-sampling techniques were tested for leaks before sampling proceeded. Any leaks present were eliminated prior to sampling and will be reported.

2.4.2 Leak checks are carried out during the calibrating procedure, as the concentration of the calibration gas is known it is readily indentified if air is entering the sample line and diluting the gas.

2.5 Particulate matter BS EN 13284-1: 2002

2.5.1 Total particulate matter was sampled using a Zambelli isokinetic sampling system in accordance with BS EN 13284-1: 2002 – Determination of Low Range Mass Concentration of dust (< 50mg/m^3).

2.5.2 The Zambelli sampling system monitors temperature, static pressure and velocities within the duct using an S-type pitot tube and K-type thermocouple. The sampling rate was continuously monitored and adjusted relative to the duct velocity to ensure isokinetic-sampling conditions were maintained throughout the monitoring period.

2.5.3 Exhaust gases were drawn under isokinetic conditions from the exhaust points using the Zambelli sampling probe, particulate matter was then collected on a pre-weighed glass fibre filter (or most suitable filter for process) contained within the filter cassette holder, and the total particulate matter determined gravimetrically.

2.5.4 It is also necessary to wash the probe and nozzle out with water and then acetone between sampling and the weight of the probe washing added to that collected on the sample filter. Analysis of an acetone/water blank will be carried out and the result corrected accordingly.

2.5.5 The sample positions were calculated with respect to BS EN 13284-1: 2002 – Stationary source emissions – Determination of Low Range Mass Concentration of dust.

2.5.6 Sampling may be carried out internally or externally, the method used will be reported and provided there are no deviations from the method the uncertainty for the monitoring procedure is reported to be within the requirements specified by the Hazardous Waste Directive (HWD) as stated in the Environment Agency Technical Document M2

Uncertainty: ± 30%

2.5.7 ISO 9096: 2003 and BS EN 13284-1: 2002 are very similar methods but BS EN 13284-1: 2002 recommends the use of an 8mm nozzle and nozzles less than 6mm should not be used. For this survey a 6mm nozzle was used otherwise the flow rate would have exceeded 34 litres/minute.

2.6 Isocyanates (MDHS 25/3)

2.6.1 There are several Isocyanates; these include TDI, MDI, HDI and IPDI. The isocyanate to be monitored is HDI (1,6 – hexamethylene diisocyanate). All Isocyanates follow the same procedure for sampling and analysis.

2.6.2 Isocyanates can be sampled non-isokinetically following MDHS 25 or isokinetically following the draft US EPA Method 207-1.

2.6.3 The method used was the non-isokinetic method. A sample probe was placed inside the stack; the sample probe was then attached to two midget impingers. The first impinger contained 10mls of 1,2 methoxy-phenyl piperazine and the second impinger was empty.

2.6.4 The impingers were then attached to a calibrated sample pump; the pump was left to run for approximately 2 hours. The pump was then recalibrated and the total volume of the sample gas calculated. In the event of the solution evaporating, the sample volume is made up to 10mls using dry toluene.

2.6.5 The samples are stored in brown glass bottles and submitted for analysis. The samples will be 'blown down' to dryness using air and made upto 1ml using the most suitable matrix (usually acetonitrile). The sample will then be ready for analysis by HPLC (High Pressure Liquid Chromatography).

3.0 Quality Assurance

3.1 Redwing Environmental Ltd will always endeavour to follow the methods specified in the Environment Agency Technical Guidance M2. The methods followed will be listed as our Technical Procedures and will be put forward for UKAS accreditation. Redwing Environmental Ltd are members of the Source Testing Association (STA) and therefore operate under the STA's code of practice.

3.2 Redwing Environmental Ltd is accredited to ISO 9001.

3.3 All references made to MCerts are based on the certification held by the site personnel only.

4.0 Disclaimer

4.1 Redwing Environmental Ltd confirm that in preparing this report all reasonable skill and care has been exercised.

4.1.1 Unless specifically assigned or transferred within the terms of the agreement, Redwing Environmental Ltd asserts and retains all copyright, and other Intellectual Property Rights, in and over the report and its contents.

APPENDIX A

Particulate & Velocity Results

Client	Terex Compact Equipment
Site Address	Prologis Park, Coventry
Job Number	P-RED07-129/EB/R1/Rev0
Date	31/10/2007
Port Depth (cm)	
Operator(s)	Vicki Gavin & Tony Berek

Isokinetic Sampling Method	**ISO 9096**		**BS EN 13284**	X

		Isokinetic Sample Points (cms)		**Isokinetic Flow (l/min)**	
Stack Reference	Primer Booth 1 Exhaust			**Axis 1**	**Axis 2**
		1	7.92	19.44	20.01
Number of Stacks	1	**2**	26.28	20.57	22.16
Configuration (Round / Rectangular)	Round	**3**	53.28	0.00	0.00
Dimensions (mtrs)	1.80	**4**	126.72	0.00	0.00
Outlet Diameter (if applicable) (mtrs/sec)		**5**	153.72	0.00	0.00
Number of Sample Ports	2	**6**	172.08	0.00	0.00
Number of Samples per Axis / Port	6	**7**	N/A	N/A	N/A
Nozzle Diameter (mm)	7.0	**8**	N/A	N/A	N/A
Nozzle Area (m^2)	0.00003847	**Average Isokinetic Flow Rate (ltrs/min)**		**Axis 1**	**Axis 2**
Stack Area (m^2)	2.545			20.01	21.11

Pitot Coefficient	0.93	**Pitot Calibration Date**		22nd November 2007		**Atmos. Pressure (mbars)**	
Position	**Distance**	**Axis 1**	**Temperature**	**Axis 2**	**Temperature**	1030	
No.	**(cms)**	**(pa)**	**(C)**	**(pa)**	**(C)**	**Static Pressure (pa)**	
1	7.92	50	15.0	53	15.0	-21.00	
2	26.28	56	15.0	65	15.0	**1 Axis**	**2 Axis**
3	53.28					**Average Velocity Flow (Nm/s)**	
4	126.72					8.91	
5	153.72					**Average Volume Flow (Nm^3/s)**	
6	172.08					22.67	
7	N/A					**Volume (Nm^3/s)**	
8	N/A					22.06	23.28
						Velocity of flow (Nm/s)	
						8.67	9.15
Averages		53	15.0	59	15.0	**Reduced Exit Velocity (m/s)**	
						N/A	N/A

Mean Flue Gas Temp (in K) Tp = ((Mean T1 + Mean T2)/2)+273)) =	288.00
Permitted Range of gas temperature readings (C) = (0.95Tp-273) to (1.05Tp-273) =	0.60 to 29.40
Highest Velocity Reading (m/s) =	9.6
Lowest Velocity Reading (m/s) =	8.4
Ratio Highest:Lowest (Max permitted = 3:1)	1.15 : 1

On site Checklist		**Instrument**	**Serial No:**
Manometer Leak Check	ok	Manometer	RED 0095
Range of Gas Temps	ok	Temp Indicator	RED 0096
Leak Check (l/min)	<0.2	Thermocouple	RED 0221
Leak Check 2% Vol (l/min)	0.41	Pitot Tube	RED 0221
Swirl Test (<15°)	ok	Sample Pump	Zambelli Blue (RED 0100)

Stack Reference ID	Primer Booth 1 Exhaust					
	Terex Compact Equipment					
	RUN 1			RUN 2		
Filter Reference No	Q47/031007/09			Q47/031007/10		
Date	31-Oct-07			31-Oct-07		
Sample Period	8:22	to	8:58	9:02	to	9:38
Velocity (Nm/s)	8.91					
Volume (Nm³/hr)	81622					
Average Stack Temp (°C)	15.50					
Permitted Temp Range (°C)	0.60	to	29.40			
Lowest Velocity Reading (m/s)	8.37					
Highest Velocity Reading (m/s)	9.60					
Ratio (less than 3:1)	1.15	:	1			
Oxygen %	20.9					
Carbon Dioxide %	0.00					
Moisture (%)	0.62					
Litres sampled	789			755		
Corrected volume sampled (m³)	0.733			0.703		
Blank Filter Run (mg/m³)	0.013					
Blank Filter Run (mg/m³)	0.259					
Particulate Concentration on Filter (mg/m³)	0.40			0.43		
Particulate Concentration in Wash (mg/m³)	2.32			1.57		
Total Particulate Concentration (mg/m³)	2.71			1.99		
Total Particulate Concentration corrected for Oxygen, dry gas (mg/m³)	N/A			N/A		
Total Particulate Mass Emission (kg/hour)	0.222			0.163		

Client	Terex Compact Equipment
Site Address	Prologis Park, Coventry
Job Number	P-RED07-129/EB/R1/Rev0
Date	30/10/2007
Port Depth (cm)	
Operator(s)	Elena Berek & Tony Berek

Isokinetic Sampling Method — ISO 9096 [ ] BS EN 13284 [X]

Stack Reference	Primer Booth 2 Exhaust
Number of Stacks	1
Configuration (Round / Rectangular)	Round
Dimensions (mtrs)	1.60
Outlet Diameter (if applicable) (mtrs/sec)	
Number of Sample Ports	2
Number of Samples per Axis / Port	6
Nozzle Diameter (mm)	7.0
Nozzle Area (m²)	0.00003847
Stack Area (m²)	2.545

Isokinetic Sample Points (cms)		**Isokinetic Flow (l/min)**	
		Axis 1	**Axis 2**
1	7.92	21.73	22.08
2	26.28	21.20	23.58
3	53.28	0.00	0.00
4	126.72	0.00	0.00
5	153.72	0.00	0.00
6	172.08	0.00	0.00
7	N/A	N/A	N/A
8	N/A	N/A	N/A
Average Isokinetic Flow Rate (ltrs/min)		**Axis 1**	**Axis 2**
		21.47	22.84

Pitot Coefficient	0.93	**Pitot Calibration Date**		22nd November 2007		**Atmos. Pressure (mbars)**	
Position	**Distance**	**Axis 1**	**Temperature**	**Axis 2**	**Temperature**	1024	
No.	**(cms)**	**(pa)**	**(C)**	**(pa)**	**(C)**	**Static Pressure (pa)**	
1	7.92	62	15.0	64	15.0	76.00	
2	26.28	59	15.0	73	15.0	**1 Axis**	**2 Axis**
3	53.28					**Average Velocity Flow (Nm/s)**	
4	126.72					9.60	
5	153.72					**Average Volume Flow (Nm³/s)**	
6	172.08					24.43	
7	N/A					**Volume (Nm³/s)**	
8	N/A					23.67	25.19
						Velocity of flow (Nm/s)	
						9.30	9.90
Averages		61	15.0	69	15.0	**Reduced Exit Velocity (m/s)**	
						N/A	N/A

Mean Flue Gas Temp (in K) Tp = ((Mean T1 + Mean T2)/2)+273)) =	288.00
Permitted Range of gas temperature readings (C) = (0.95Tp-273) to (1.05Tp-273) =	0.60 to 29.40
Highest Velocity Reading (m/s) =	10.2
Lowest Velocity Reading (m/s) =	9.1
Ratio Highest-Lowest (Max permitted = 3:1)	1.12 : 1

On site Checklist	
Manometer Leak Check	ok
Range of Gas Temps	ok
Leak Check (l/min)	<0.2
Leak Check 2% Vol (l/min)	0.44
Swirl Test (<15°)	ok

Instrument	**Serial No:**
Manometer	RED 0095
Temp Indicator	RED 0096
Thermocouple	RED 0221
Pitot Tube	RED 0221
Sample Pump	Zambelli Blue (RED 0100)

Stack Reference ID	Primer Booth 2 Exhaust					
	Terex Compact Equipment					
	RUN 1			RUN 2		
Filter Reference No	Q47/031007/07			Q47/031007/08		
Date	30-Oct-07			30-Oct-07		
Sample Period	11:25	to	12:01	12:30	to	13:06
Velocity (Nm/s)	9.60					
Volume (Nm³/hr)	87947					
Average Stack Temp (°C)	15.00					
Permitted Temp Range (°C)	0.60		to			29.40
Lowest Velocity Reading (m/s)	9.09					
Highest Velocity Reading (m/s)	10.22					
Ratio (less than 3:1)	1.12		:			1
Oxygen %	20.9					
Carbon Dioxide %	0.00					
Moisture (%)	1.02					
Litres sampled	734			711		
Corrected volume sampled (m³)	0.682			0.660		
Blank Filter Run (mg/m³)	0.014					
Blank Filter Run (mg/m³)	0.277					
Particulate Concentration on Filter (mg/m³)	0.66			0.36		
Particulate Concentration in Wash (mg/m³)	0.88			1.36		
Total Particulate Concentration (mg/m³)	1.54			1.73		
Total Particulate Concentration corrected for Oxygen, dry gas (mg/m³)	N/A			N/A		
Total Particulate Mass Emission (kg/hour)	0.135			0.152		

Client	Terex Compact Equipment		
Site Address	Prologis Park, Coventry		
Job Number	P-RED07-129/EB/R1/Rev0		
Date	30/10/2007	**Port Depth (cm)**	
Operator(s)	Elena Berek & Tony Berek		

		Isokinetic Sampling Method	**ISO 9096** ☐ **BS EN 13284** ☒

Stack Reference	Primer Flash-off Exhaust	**Isokinetic Sample Points (cms)**		**Isokinetic Flow (l/min)**	
				Axis 1	**Axis 2**
		1	11.68	32.54	30.16
Number of Stacks	1	2	68.32	31.18	30.03
Configuration (Round / Rectangular)	Round	3	N/A	N/A	N/A
Dimensions (mtrs)	0.80	4	N/A	N/A	N/A
Outlet Diameter (if applicable) (mtrs/sec)		5	N/A	N/A	N/A
Number of Sample Ports	2	6	N/A	N/A	N/A
Number of Samples per Axis / Port	2	7	N/A	N/A	N/A
Nozzle Diameter (mm)	7.0	8	N/A	N/A	N/A
Nozzle Area (m²)	0.00003847	**Average Isokinetic Flow Rate (ltrs/min)**		**Axis 1**	**Axis 2**
Stack Area (m²)	0.503			31.87	30.10

Pitot Coefficient	0.93	**Pitot Calibration Date**		22nd November 2007		**Atmos. Pressure (mbars)**
Position	**Distance**	**Axis 1**	**Temperature**	**Axis 2**	**Temperature**	1024
No.	**(cms)**	**(pa)**	**(C)**	**(pa)**	**(C)**	**Static Pressure (pa)**
1	11.68	135	25.0	116	25.0	80.00
2	68.32	124	25.0	115	25.0	**1 Axis** / **2 Axis**
3	N/A					**Average Velocity Flow (Nm/s)**
4	N/A					13.42
5	N/A					**Average Volume Flow (Nm³/s)**
6	N/A					6.75
7	N/A					**Volume (Nm³/s)**
8	N/A					6.94 / 6.55
						Velocity of flow (Nm/s)
						13.81 / 13.04
Averages		130	25.0	116	25.0	**Reduced Exit Velocity (m/s)**
						N/A / N/A

Mean Flue Gas Temp (in K) Tp = ((Mean T1 + Mean T2)/2)+273)) =	298.00
Permitted Range of gas temperature readings (C) = (0.95Tp-273) to (1.05Tp-273) =	10.10 to 39.90
Highest Velocity Reading (m/s) =	14.1
Lowest Velocity Reading (m/s) =	12.9
Ratio Highest:Lowest (Max permitted = 3:1)	1.09 : 1

On site Checklist			**Instrument**	**Serial No:**
Manometer Leak Check	ok		Manometer	RED 0095
Range of Gas Temps	ok		Temp Indicator	RED 0096
Leak Check (l/min)	<0.2		Thermocouple	RED 0221
Leak Check 2% Vol (l/min)	0.62		Pitot Tube	RED 0221
Swirl Test (<15°)	ok		Sample Pump	Zambelli Blue (RED 0100)

Stack Reference ID	Primer Flash-off Exhaust					
	Terex Compact Equipment					
	RUN 1			RUN 2		
Filter Reference No	Q47/031007/05			Q47/031007/06		
Date	30-Oct-07			30-Oct-07		
Sample Period	10:00	to	10:32	10:40	to	11:12
Velocity (Nm/s)	13.42					
Volume (Nm³/hr)	24292					
Average Stack Temp (°C)	25.00					
Permitted Temp Range (°C)	10.10	to	39.90			
Lowest Velocity Reading (m/s)	12.91					
Highest Velocity Reading (m/s)	14.10					
Ratio (less than 3:1)	1.09	:	1			
Oxygen %	20.9					
Carbon Dioxide %	0.00					
Moisture (%)	0.77					
Litres sampled	768			709		
Corrected volume sampled (m³)	0.714			0.658		
Blank Filter Run (mg/m³)	0.014					
Blank Filter Run (mg/m³)	0.271					
Particulate Concentration on Filter (mg/m³)	0.52			0.32		
Particulate Concentration in Wash (mg/m³)	0.98			1.67		
Total Particulate Concentration (mg/m³)	1.50			1.99		
Total Particulate Concentration corrected for Oxygen, dry gas (mg/m³)	N/A			N/A		
Total Particulate Mass Emission (kg/hour)	0.036			0.048		

Client	Terex Compact Equipment		
Site Address	Prologis Park, Coventry		
Job Number	P-RED07-129/EB/R1/Rev0		
Date	31/10/2007	**Port Depth (cm)**	
Operator(s)	Vicki Gavin & Tony Berek		

		Isokinetic Sampling Method	ISO 9096 ☐ BS EN 13284 ☒

Stack Reference	Top Coat Booth 1 Exhaust	**Isokinetic Sample Points (cms)**		**Isokinetic Flow (l/min)**	
				Axis 1	**Axis 2**
		1	7.92	16.23	16.23
Number of Stacks	1	2	26.28	15.76	18.20
Configuration (Round / Rectangular)	Round	3	53.28	17.35	17.57
Dimensions (mtrs)	1.60	4	126.72	16.46	18.61
Outlet Diameter (if applicable) (mtrs/sec)		5	153.72	18.61	19.59
Number of Sample Ports	2	6	172.08	17.35	22.46
Number of Samples per Axis / Port	6	7	N/A	N/A	N/A
Nozzle Diameter (mm)	7.0	8	N/A	N/A	N/A
Nozzle Area (m²)	0.00003847	**Average Isokinetic Flow Rate (ltrs/min)**		**Axis 1**	**Axis 2**
Stack Area (m²)	2.545			16.99	18.88

Pitot Coefficient	0.93	**Pitot Calibration Date**		22nd November 2007		**Atmos. Pressure (mbars)**
Position	**Distance**	**Axis 1**	**Temperature**	**Axis 2**	**Temperature**	1030
No.	**(cms)**	**(pa)**	**(C)**	**(pa)**	**(C)**	**Static Pressure (pa)**
1	7.92	35	14.8	35	14.8	7.00
2	26.28	33	14.8	44	14.8	**1 Axis** **2 Axis**
3	53.28	40	14.8	41	14.8	**Average Velocity Flow (Nm/s)**
4	126.72	36	14.8	46	14.8	7.77
5	153.72	46	14.8	51	14.8	**Average Volume Flow (Nm³/s)**
6	172.08	40	14.8	67	14.8	19.77
7	N/A					**Volume (Nm³/s)**
8	N/A					18.73 20.81
						Velocity of flow (Nm/s)
						7.36 8.18
Averages		38	14.8	47	14.8	**Reduced Exit Velocity (m/s)**
						N/A N/A

Mean Flue Gas Temp (in K) Tp = ((Mean T1 + Mean T2)/2)+273)) =	287.80
Permitted Range of gas temperature readings (C) = (0.95Tp-273) to (1.05Tp-273) =	0.41 to 29.19
Highest Velocity Reading (m/s) =	9.7
Lowest Velocity Reading (m/s) =	6.8
Ratio Highest:Lowest (Max permitted = 3:1)	1.43 : 1

On site Checklist			**Instrument**	**Serial No:**
Manometer Leak Check	ok		Manometer	RED 0095
Range of Gas Temps	ok		Temp Indicator	RED 0096
Leak Check (l/min)	<0.2		Thermocouple	RED 0221
Leak Check 2% Vol (l/min)	0.36		Pitot Tube	RED 0221
Swirl Test (<15°)	ok		Sample Pump	Zambelli Blue (RED 0100)

Stack Reference ID	Top Coat Booth 1 Exhaust					
	Terex Compact Equipment					
	RUN 1			RUN 2		
Filter Reference No	Q47/031007/11			Q47/031007/12		
Date	31-Oct-07			31-Oct-07		
Sample Period	9:47	to	10:23	10:27	to	11:03
Velocity (Nm/s)	7.77					
Volume (Nm³/hr)	71181					
Average Stack Temp (°C)	15.00					
Permitted Temp Range (°C)	0.41	to	29.19			
Lowest Velocity Reading (m/s)	6.80					
Highest Velocity Reading (m/s)	9.73					
Ratio (less than 3:1)	1.43	:	1			
Oxygen %	20.9					
Carbon Dioxide %	0.00					
Moisture (%)	0.47					
Litres sampled	623			684		
Corrected volume sampled (m³)	0.581			0.637		
Blank Filter Run (mg/m³)	0.015					
Blank Filter Run (mg/m³)	0.306					
Particulate Concentration on Filter (mg/m³)	0.28			0.38		
Particulate Concentration in Wash (mg/m³)	<0.9			0.94		
Total Particulate Concentration (mg/m³)	0.28			1.32		
Total Particulate Concentration corrected for Oxygen, dry gas (mg/m³)	N/A			N/A		
Total Particulate Mass Emission (kg/hour)	0.020			0.094		

Client	Terex Compact Equipment
Site Address	Prologis Park, Coventry
Job Number	P-RED07-129/EB/R1/Rev0
Date	31/10/2007
Port Depth (cm)	
Operator(s)	Vicki Gavin & Tony Berek

Isokinetic Sampling Method	ISO 9096		BS EN 13284	X

Stack Reference	Top Coat Booth 2 Exhaust
Number of Stacks	1
Configuration (Round / Rectangular)	Round
Dimensions (mtrs)	1.80
Outlet Diameter (if applicable) (mtrs/sec)	
Number of Sample Ports	2
Number of Samples per Axis / Port	6
Nozzle Diameter (mm)	7.0
Nozzle Area (m²)	0.00003847
Stack Area (m²)	2.545

Isokinetic Sample Points (cms)		Isokinetic Flow (l/min) Axis 1	Axis 2
1	7.92	20.77	15.07
2	26.28	13.75	22.00
3	53.28	17.40	25.21
4	126.72	16.96	22.68
5	153.72	19.64	20.77
6	172.08	20.21	21.66
7	N/A	N/A	N/A
8	N/A	N/A	N/A
Average Isokinetic Flow Rate (ltrs/min)		Axis 1	Axis 2
		18.28	21.45

Pitot Coefficient	0.93	Pitot Calibration Date		22nd November 2007		Atmos. Pressure (mbars)	
Position No.	Distance (cms)	Axis 1 (pa)	Temperature (C)	Axis 2 (pa)	Temperature (C)	1030	
						Static Pressure (pa)	
1	7.92	57	16.5	30	16.5	2.00	
2	26.28	25	16.5	64	16.5	1 Axis	2 Axis
3	53.28	40	16.5	84	16.5	Average Velocity Flow (Nm/s)	
4	126.72	38	16.5	68	16.5	8.61	
5	153.72	51	16.5	57	16.5	Average Volume Flow (Nm³/s)	
6	172.08	54	16.5	62	16.5	21.91	
7	N/A					Volume (Nm³/s)	
8	N/A					20.16	23.65
						Velocity of flow (Nm/s)	
						7.92	9.30
Averages		44	16.5	61	16.5	Reduced Exit Velocity (m/s)	
						N/A	N/A

Mean Flue Gas Temp (in K) Tp = ((Mean T1 + Mean T2)/2)+273)) =	289.50	
Permitted Range of gas temperature readings (C) = (0.95Tp-273) to (1.05Tp-273) =	2.02 to	30.98
Highest Velocity Reading (m/s) =	10.9	
Lowest Velocity Reading (m/s) =	5.9	
Ratio Highest:Lowest (Max permitted = 3:1)	1.84 : 1	

On site Checklist		
Manometer Leak Check	ok	
Range of Gas Temps	ok	
Leak Check (l/min)	<0.2	
Leak Check 2% Vol (l/min)	0.40	
Swirl Test (<15°)	ok	

Instrument	Serial No:
Manometer	RED 0095
Temp Indicator	RED 0096
Thermocouple	RED 0221
Pitot Tube	RED 0221
Sample Pump	Zambelli Blue (RED 0100)

Stack Reference ID	Top Coat Booth 2 Exhaust					
	Terex Compact Equipment					
	RUN 1			RUN 2		
Filter Reference No	Q47/031007/13			Q47/031007/14		
Date	31-Oct-07			31-Oct-07		
Sample Period	11:12	to	11:48	11:57	to	12:33
Velocity (Nm/s)	8.61					
Volume (Nm³/hr)	78858					
Average Stack Temp (°C)	16.50					
Permitted Temp Range (°C)	2.02		to			30.98
Lowest Velocity Reading (m/s)	5.93					
Highest Velocity Reading (m/s)	10.92					
Ratio (less than 3:1)	1.84		:			1
Oxygen %	20.9					
Carbon Dioxide %	0.00					
Moisture (%)	0.42					
Litres sampled	694			790		
Corrected volume sampled (m³)	0.649			0.738		
Blank Filter Run (mg/m³)	0.013					
Blank Filter Run (mg/m³)	0.270					
Particulate Concentration on Filter (mg/m³)	0.25			0.28		
Particulate Concentration in Wash (mg/m³)	0.92			1.76		
Total Particulate Concentration (mg/m³)	1.17			2.05		
Total Particulate Concentration corrected for Oxygen, dry gas (mg/m³)	N/A			N/A		
Total Particulate Mass Emission (kg/hour)	0.092			0.161		

Client	Terex Compact Equipment
Site Address	Prologis Park, Coventry
Job Number	P-RED07-129/EB/R1/Rev0
Date	29/10/2007
Port Depth (cm)	
Operator(s)	Vicki Gavin & Tony Berek

Isokinetic Sampling Method	ISO 9096		BS EN 13284	X

Stack Reference	Top Coat Flash Off Exhaust
Number of Stacks	1
Configuration (Round / Rectangular)	Round
Dimensions (mtrs)	0.90
Outlet Diameter (if applicable) (mtrs/sec)	
Number of Sample Ports	2
Number of Samples per Axis / Port	2
Nozzle Diameter (mm)	7.0
Nozzle Area (m²)	0.00003847
Stack Area (m²)	0.636

Isokinetic Sample Points (cms)	
1	13.14
2	76.86
3	N/A
4	N/A
5	N/A
6	N/A
7	N/A
8	N/A

Isokinetic Flow (l/min)	
Axis 1	Axis 2
28.25	27.96
29.10	28.68
N/A	N/A
N/A	N/A
N/A	N/A
N/A	N/A
N/A	N/A
N/A	N/A

Average Isokinetic Flow Rate (ltrs/min)	
Axis 1	Axis 2
28.68	28.32

Pitot Coefficient	0.93	Pitot Calibration Date		22nd November 2007	
Position No.	Distance (cms)	Axis 1 (pa)	Temperature (C)	Axis 2 (pa)	Temperature (C)
1	13.14	98	39.0	96	39.0
2	76.86	104	39.0	101	39.0
3	N/A				
4	N/A				
5	N/A				
6	N/A				
7	N/A				
8	N/A				
Averages		101	39.0	99	39.0

Atmos. Pressure (mbars)	
1013	
Static Pressure (pa)	
-69.00	
1 Axis	2 Axis
Average Velocity Flow (Nm/s)	
12.35	
Average Volume Flow (Nm³/s)	
7.86	
Volume (Nm³/s)	
7.91	7.81
Velocity of flow (Nm/s)	
12.43	12.27
Reduced Exit Velocity (m/s)	
N/A	N/A

Mean Flue Gas Temp (in K) Tp = ((Mean T1 + Mean T2)/2)+273)) =	312.00
Permitted Range of gas temperature readings (C) = (0.95Tp-273) to (1.05Tp-273) =	23.40 to 54.60
Highest Velocity Reading (m/s) =	12.6
Lowest Velocity Reading (m/s) =	12.1
Ratio Highest:Lowest (Max permitted = 3:1)	1.04 : 1

On site Checklist	
Manometer Leak Check	ok
Range of Gas Temps	ok
Leak Check (l/min)	<0.2
Leak Check 2% Vol (l/min)	0.57
Swirl Test (<15°)	ok

Instrument	Serial No:
Manometer	RED 0095
Temp Indicator	RED 0096
Thermocouple	RED 0221
Pitot Tube	RED 0221
Sample Pump	Zambelli Blue (RED 0100)

Stack Reference ID	Top Coat Flash Off Exhaust					
	Terex Compact Equipment					
	RUN 1			RUN 2		
Filter Reference No	Q47/031007/01			Q47/031007/02		
Date	29-Oct-07			29-Oct-07		
Sample Period	12:00	to	12:36	12:42	to	13:18
Velocity (Nm/s)	12.35					
Volume (Nm³/hr)	28284					
Average Stack Temp (°C)	49.00					
Permitted Temp Range (°C)	23.40		to			54.60
Lowest Velocity Reading (m/s)	12.07					
Highest Velocity Reading (m/s)	12.61					
Ratio (less than 3:1)	1.04		:			1
Oxygen %	20.9					
Carbon Dioxide %	0.00					
Moisture (%)	0.37					
Litres sampled	1013			1066		
Corrected volume sampled (m³)	0.961			1.012		
Blank Filter Run (mg/m³)	0.010					
Blank Filter Run (mg/m³)	0.192					
Particulate Concentration on Filter (mg/m³)	0.36			0.37		
Particulate Concentration in Wash (mg/m³)	1.04			0.49		
Total Particulate Concentration (mg/m³)	1.40			0.86		
Total Particulate Concentration corrected for Oxygen, dry gas (mg/m³)	N/A			N/A		
Total Particulate Mass Emission (kg/hour)	0.040			0.024		

Client	Terex Compact Equipment
Site Address	Prologis Park, Coventry
Job Number	P-RED07-129/EB/R1/Rev0
Date	30/10/2007
Port Depth (cm)	
Operator(s)	Elena Berek & Tony Berek

Isokinetic Sampling Method	**ISO 9096**		**BS EN 13284** X

Stack Reference	Top Coat Curing Oven Exhaust
Number of Stacks	1
Configuration (Round / Rectangular)	Round
Dimensions (mtrs)	0.55
Outlet Diameter (if applicable) (mtrs/sec)	
Number of Sample Ports	2
Number of Samples per Axis / Port	2
Nozzle Diameter (mm)	7.0
Nozzle Area (m²)	0.00003847
Stack Area (m²)	0.238

Isokinetic Sample Points (cms)		**Isokinetic Flow (l/min)**	
		Axis 1	**Axis 2**
1	8.03	22.04	20.43
2	46.97	20.80	20.80
3	N/A	N/A	N/A
4	N/A	N/A	N/A
5	N/A	N/A	N/A
6	N/A	N/A	N/A
7	N/A	N/A	N/A
8	N/A	N/A	N/A
Average Isokinetic Flow Rate (ltrs/min)		**Axis 1**	**Axis 2**
		21.43	20.62

Pitot Coefficient	0.93	**Pitot Calibration Date**		22nd November 2007		**Atmos. Pressure (mbars)**	
Position	**Distance**	**Axis 1**	**Temperature**	**Axis 2**	**Temperature**	1024	
No.	**(cms)**	**(pa)**	**(C)**	**(pa)**	**(C)**	**Static Pressure (pa)**	
1	8.03	64	18.0	55	18.0	23.00	
2	46.97	57	18.0	57	18.0	**1 Axis**	**2 Axis**
3	N/A					**Average Velocity Flow (Nm/s)**	
4	N/A					9.11	
5	N/A					**Average Volume Flow (Nm³/s)**	
6	N/A					2.16	
7	N/A					**Volume (Nm³/s)**	
8	N/A					2.21	2.12
						Velocity of flow (Nm/s)	
						9.29	8.93
Averages		61	18.0	56	18.0	**Reduced Exit Velocity (m/s)**	
						N/A	N/A

Mean Flue Gas Temp (in K) Tp = ((Mean T1 + Mean T2)/2)+273)) =	291.00
Permitted Range of gas temperature readings (C) = (0.95Tp-273) to (1.05Tp-273) =	3.45 to 32.55
Highest Velocity Reading (m/s) =	9.6
Lowest Velocity Reading (m/s) =	8.8
Ratio Highest:Lowest (Max permitted = 3:1)	1.08 : 1

On site Checklist	
Manometer Leak Check	ok
Range of Gas Temps	ok
Leak Check (l/min)	<0.2
Leak Check 2% Vol (l/min)	0.42
Swirl Test (<15°)	ok

Instrument	**Serial No:**
Manometer	RED 0095
Temp Indicator	RED 0096
Thermocouple	RED 0221
Pitot Tube	RED 0221
Sample Pump	Zambelli Blue (RED 0100)

Stack Reference ID	Top Coat Curing Oven Exhaust					
	Terex Compact Equipment					
	RUN 1			RUN 2		
Filter Reference No	Q47/031007/03			Q47/031007/04		
Date	30-Oct-07			30-Oct-07		
Sample Period	8:35	to	9:07	9:17	to	9:49
Velocity (Nm/s)	9.11					
Volume (Nm³/hr)	7792					
Average Stack Temp (°C)	18.00					
Permitted Temp Range (°C)	3.45		to			32.55
Lowest Velocity Reading (m/s)	8.82					
Highest Velocity Reading (m/s)	9.55					
Ratio (less than 3:1)	1.08		:			1
Oxygen %	20.9					
Carbon Dioxide %	0.00					
Moisture (%)	0.34					
Litres sampled	746			702		
Corrected volume sampled (m³)	0.694			0.652		
Blank Filter Run (mg/m³)	0.014					
Blank Filter Run (mg/m³)	0.276					
Particulate Concentration on Filter (mg/m³)	0.37			0.34		
Particulate Concentration in Wash (mg/m³)	0.72			4.76		
Total Particulate Concentration (mg/m³)	1.10			5.10		
Total Particulate Concentration corrected for Oxygen, dry gas (mg/m³)	N/A			N/A		
Total Particulate Mass Emission (kg/hour)	0.009			0.040		

Client	Terex Compact Equipment
Site Address	Prologis Park, Coventry
Job Number	P-RED07-129/EB/R1/Rev0
Date	02/11/2007
Port Depth (cm)	
Operator(s)	Vicki Gavin & Tony Berek

Isokinetic Sampling Method	**ISO 9096**		**BS EN 13284** ☒

Stack Reference	Preparation Booth
Number of Stacks	1
Configuration (Round / Rectangular)	Round
Dimensions (mtrs)	0.80
Outlet Diameter (if applicable) (mtrs/sec)	
Number of Sample Ports	2
Number of Samples per Axis / Port	2
Nozzle Diameter (mm)	6.0
Nozzle Area (m²)	0.00002826
Stack Area (m²)	0.503

Isokinetic Sample Points (cms)		**Isokinetic Flow (l/min)**	
		Axis 1	**Axis 2**
1	11.68	17.05	17.17
2	68.32	15.94	16.06
3	N/A	N/A	N/A
4	N/A	N/A	N/A
5	N/A	N/A	N/A
6	N/A	N/A	N/A
7	N/A	N/A	N/A
8	N/A	N/A	N/A
Average Isokinetic Flow Rate (ltrs/min)		**Axis 1**	**Axis 2**
		16.50	16.63

Pitot Coefficient	0.93	**Pitot Calibration Date**		22nd November 2007		**Atmos. Pressure (mbars)**	
Position	**Distance**	**Axis 1**	**Temperature**	**Axis 2**	**Temperature**	1024	
No.	**(cms)**	**(pa)**	**(C)**	**(pa)**	**(C)**	**Static Pressure (pa)**	
1	11.68	71	17.0	72	17.0	-3.00	
2	68.32	62	17.0	63	17.0	**1 Axis**	**2 Axis**
3	N/A					**Average Velocity Flow (Nm/s)**	
4	N/A					9.77	
5	N/A					**Average Volume Flow (Nm³/s)**	
6	N/A					4.91	
7	N/A					**Volume (Nm³/s)**	
8	N/A					4.89	4.93
						Velocity of flow (Nm/s)	
						9.73	9.81
Averages		67	17.0	68	17.0	**Reduced Exit Velocity (m/s)**	
						N/A	N/A

Mean Flue Gas Temp (in K) Tp = ((Mean T1 + Mean T2)/2)+273)) =	290.00
Permitted Range of gas temperature readings (C) = (0.95Tp-273) to (1.05Tp-273) =	2.50 to 31.50
Highest Velocity Reading (m/s) =	10.1
Lowest Velocity Reading (m/s) =	9.4
Ratio Highest:Lowest (Max permitted = 3:1)	1.08 : 1

On site Checklist			**Instrument**	**Serial No:**
Manometer Leak Check	ok		Manometer	RED 0095
Range of Gas Temps	ok		Temp Indicator	RED 0096
Leak Check (l/min)	<0.2		Thermocouple	RED 0221
Leak Check 2% Vol (l/min)	0.33		Pitot Tube	RED 0221
Swirl Test (<15°)	ok		Sample Pump	Zambelli Blue (RED 0100)

Stack Reference ID	Preparation Booth					
	Terex Compact Equipment					
	RUN 1			RUN 2		
Filter Reference No	Q47/031007/19			Q47/031007/20		
Date	02-Nov-07			02-Nov-07		
Sample Period	11:15	to	11:47	11:52	to	12:24
Velocity (Nm/s)	9.77					
Volume (Nm³/hr)	17679					
Average Stack Temp (°C)	17.00					
Permitted Temp Range (°C)	2.50		to			31.50
Lowest Velocity Reading (m/s)	9.35					
Highest Velocity Reading (m/s)	10.13					
Ratio (less than 3:1)	1.08		:			1
Oxygen %	20.9					
Carbon Dioxide %	0.00					
Moisture (%)	0.49					
Litres sampled	512			573		
Corrected volume sampled (m³)	0.482			0.539		
Blank Filter Run (mg/m³)	0.018					
Blank Filter Run (mg/m³)	0.369					
Particulate Concentration on Filter (mg/m³)	0.02			0.02		
Particulate Concentration in Wash (mg/m³)	0.21			1.30		
Total Particulate Concentration (mg/m³)	0.23			1.32		
Total Particulate Concentration corrected for Oxygen, dry gas (mg/m³)	N/A			N/A		
Total Particulate Mass Emission (kg/hour)	0.004			0.023		

Client	Terex Compact Equipment
Site Address	Prologis Park, Coventry
Job Number	P-RED07-129/EB/R1/Rev0
Date	02/11/2007
Port Depth (cm)	
Operator(s)	Vicki Gavin & Tony Berek

Isokinetic Sampling Method — ISO 9096 [ ] BS EN 13284 [X]

Stack Reference	Spray Bake 1 Exhaust
Number of Stacks	1
Configuration (Round / Rectangular)	Round
Dimensions (mtrs)	0.80
Outlet Diameter (if applicable) (mtrs/sec)	
Number of Sample Ports	2
Number of Samples per Axis / Port	2
Nozzle Diameter (mm)	7.0
Nozzle Area (m²)	0.00003847
Stack Area (m²)	0.503

Isokinetic Sample Points (cms)		Isokinetic Flow (l/min) Axis 1	Axis 2
1	11.68	34.69	34.80
2	68.32	33.91	32.99
3	N/A	N/A	N/A
4	N/A	N/A	N/A
5	N/A	N/A	N/A
6	N/A	N/A	N/A
7	N/A	N/A	N/A
8	N/A	N/A	N/A
Average Isokinetic Flow Rate (ltrs/min)		Axis 1	Axis 2
		34.30	33.91

Pitot Coefficient	0.93	Pitot Calibration Date		22nd November 2007		Atmos. Pressure (mbars)	
Position No.	Distance (cms)	Axis 1 (pa)	Temperature (C)	Axis 2 (pa)	Temperature (C)	1024	
						Static Pressure (pa)	
1	11.68	157	20.0	158	20.0	-141.00	
2	68.32	150	20.0	142	20.0	1 Axis	2 Axis
3	N/A					Average Velocity Flow (Nm/s)	
4	N/A					14.78	
5	N/A					Average Volume Flow (Nm³/s)	
6	N/A					7.43	
7	N/A					Volume (Nm³/s)	
8	N/A					7.47	7.38
						Velocity of flow (Nm/s)	
						14.86	14.69
Averages		154	20.0	150	20.0	Reduced Exit Velocity (m/s)	
						N/A	N/A

Mean Flue Gas Temp (in K) Tp = ((Mean T1 + Mean T2)/2)+273)) =		293.00	
Permitted Range of gas temperature readings (C) = (0.95Tp-273) to (1.05Tp-273) =	5.35	to	34.65
Highest Velocity Reading (m/s) =		15.1	
Lowest Velocity Reading (m/s) =		14.2	
Ratio Highest:Lowest (Max permitted = 3:1)		1.06 : 1	

On site Checklist	
Manometer Leak Check	ok
Range of Gas Temps	ok
Leak Check (l/min)	<0.2
Leak Check 2½ Vol (l/min)	0.68
Swirl Test (<15°)	ok

Instrument	Serial No:
Manometer	RED 0095
Temp Indicator	RED 0096
Thermocouple	RED 0221
Pitot Tube	RED 0221
Sample Pump	Zambelli Blue (RED 0100)

Stack Reference ID	Spray Bake 1 Exhaust					
	Terex Compact Equipment					
	RUN 1			RUN 2		
Filter Reference No	Q47/031007/17			Q47/031007/18		
Date	02-Nov-07			02-Nov-07		
Sample Period	10:05	to	10:37	10:39	to	11:11
Velocity (Nm/s)	14.78					
Volume (Nm^3/hr)	26739					
Average Stack Temp (°C)	20.00					
Permitted Temp Range (°C)	5.35	to		34.65		
Lowest Velocity Reading (m/s)	14.23					
Highest Velocity Reading (m/s)	15.08					
Ratio (less than 3:1)	1.06	:		1		
Oxygen %	20.9					
Carbon Dioxide %	0.00					
Moisture (%)	0.47					
Litres sampled	510			640		
Corrected volume sampled (m^3)	0.479			0.597		
Blank Filter Run (mg/m^3)	0.017					
Blank Filter Run (mg/m^3)	0.348					
Particulate Concentration on Filter (mg/m^3)	0.10			0.17		
Particulate Concentration in Wash (mg/m^3)	1.67			1.51		
Total Particulate Concentration (mg/m^3)	1.77			1.67		
Total Particulate Concentration corrected for Oxygen, dry gas (mg/m^3)	N/A			N/A		
Total Particulate Mass Emission (kg/hour)	0.047			0.045		

Client	Terex Compact Equipment
Site Address	Prologis Park, Coventry
Job Number	P-RED07-129/EB/R1/Rev0
Date	02/11/2007
Port Depth (cm)	
Operator(s)	Vicki Gavin & Tony Berek

Isokinetic Sampling Method	**ISO 9096**		**BS EN 13284** X

Stack Reference	Spray Bake 2 Exhaust
Number of Stacks	1
Configuration (Round / Rectangular)	Round
Dimensions (mtrs)	0.60
Outlet Diameter (if applicable) (mtrs/sec)	
Number of Sample Ports	2
Number of Samples per Axis / Port	2
Nozzle Diameter (mm)	7.0
Nozzle Area (m²)	0.00003847
Stack Area (m²)	0.503

Isokinetic Sample Points (cms)		**Isokinetic Flow (l/min)**	
		Axis 1	**Axis 2**
1	11.68	40.57	41.13
2	68.32	43.94	43.14
3	N/A	N/A	N/A
4	N/A	N/A	N/A
5	N/A	N/A	N/A
6	N/A	N/A	N/A
7	N/A	N/A	N/A
8	N/A	N/A	N/A
Average Isokinetic Flow Rate (ltrs/min)		**Axis 1**	**Axis 2**
		42.29	42.15

Pitot Coefficient	0.93	**Pitot Calibration Date**		22nd November 2007		**Atmos. Pressure (mbars)**	
Position	**Distance**	**Axis 1**	**Temperature**	**Axis 2**	**Temperature**	1024	
No.	**(cms)**	**(pa)**	**(C)**	**(pa)**	**(C)**	**Static Pressure (pa)**	
1	11.68	214	20.0	220	20.0	-96.00	
2	68.32	251	20.0	242	20.0	**1 Axis**	**2 Axis**
3	N/A					**Average Velocity Flow (Nm/s)**	
4	N/A					18.29	
5	N/A					**Average Volume Flow (Nm³/s)**	
6	N/A					9.19	
7	N/A					**Volume (Nm³/s)**	
8	N/A					9.21	9.18
						Velocity of flow (Nm/s)	
						18.32	18.26
Averages		233	20.0	231	20.0	**Reduced Exit Velocity (m/s)**	
						N/A	N/A

Mean Flue Gas Temp (in K) Tp = ((Mean T1 + Mean T2)/2)+273)) =	293.00		
Permitted Range of gas temperature readings (C) = (0.95Tp-273) to (1.05Tp-273) =	5.35	to	34.65
Highest Velocity Reading (m/s) =	19.0		
Lowest Velocity Reading (m/s) =	17.5		
Ratio Highest:Lowest (Max permitted = 3:1)	1.09 : 1		

On site Checklist		**Instrument**	**Serial No:**
Manometer Leak Check	ok	Manometer	RED 0095
Range of Gas Temps	ok	Temp Indicator	RED 0096
Leak Check (l/min)	<0.2	Thermocouple	RED 0221
Leak Check 2% Vol (l/min)	0.84	Pitot Tube	RED 0221
Swirl Test (<15°)	ok	Sample Pump	Zambelli Blue (RED 0100)

Stack Reference ID	Spray Bake 2 Exhaust					
	Terex Compact Equipment					
	RUN 1			RUN 2		
Filter Reference No	Q47/031007/15			Q47/031007/16		
Date	02-Nov-07			02-Nov-07		
Sample Period	8:55	to	9:27	9:30	to	10:02
Velocity (Nm/s)	18.29					
Volume (Nm³/hr)	33101					
Average Stack Temp (°C)	20.00					
Permitted Temp Range (°C)	5.35	to		34.65		
Lowest Velocity Reading (m/s)	17.47					
Highest Velocity Reading (m/s)	19.04					
Ratio (less than 3:1)	1.09	:		1		
Oxygen %	20.9					
Carbon Dioxide %	0.00					
Moisture (%)	0.64					
Litres sampled	1024			1025		
Corrected volume sampled (m³)	0.957			0.965		
Blank Filter Run (mg/m³)	0.010					
Blank Filter Run (mg/m³)	0.195					
Particulate Concentration on Filter (mg/m³)	0.25			0.04		
Particulate Concentration in Wash (mg/m³)	0.63			<0.5		
Total Particulate Concentration (mg/m³)	0.88			0.04		
Total Particulate Concentration corrected for Oxygen, dry gas (mg/m³)	N/A			N/A		
Total Particulate Mass Emission (kg/hour)	0.029			0.001		

APPENDIX B

VOC Charts

Primer Booth 1

Date	Time	VOC mg/m³
31-Oct-07	08:33:05	5.63
31-Oct-07	08:34:05	6.43
31-Oct-07	08:35:05	5.63
31-Oct-07	08:36:05	7.23
31-Oct-07	08:37:05	7.23
31-Oct-07	08:38:05	7.23
31-Oct-07	08:39:05	8.04
31-Oct-07	08:40:05	7.23
31-Oct-07	08:41:05	7.23
31-Oct-07	08:42:05	7.23
31-Oct-07	08:43:05	7.23
31-Oct-07	08:44:05	7.23
31-Oct-07	08:45:05	7.23
31-Oct-07	08:46:05	7.23
31-Oct-07	08:47:05	7.23
31-Oct-07	08:48:05	7.23
31-Oct-07	08:49:05	7.23
31-Oct-07	08:50:05	8.84
31-Oct-07	08:51:05	7.23
31-Oct-07	08:52:05	7.23
31-Oct-07	08:53:05	8.04
31-Oct-07	08:54:05	8.84
31-Oct-07	08:55:05	8.84
31-Oct-07	08:56:05	8.84
31-Oct-07	08:57:05	8.84
31-Oct-07	08:58:05	8.84
31-Oct-07	08:59:05	8.84
31-Oct-07	09:00:05	7.23
31-Oct-07	09:01:05	8.84
31-Oct-07	09:02:05	8.84
31-Oct-07	09:03:05	8.84
31-Oct-07	09:04:05	8.84
31-Oct-07	09:05:05	10.45
31-Oct-07	09:06:05	10.45
31-Oct-07	09:07:05	8.84
31-Oct-07	09:08:05	8.84
31-Oct-07	09:09:05	8.84
31-Oct-07	09:10:05	10.45
31-Oct-07	09:11:05	11.25
31-Oct-07	09:12:05	10.45
31-Oct-07	09:13:05	11.25
31-Oct-07	09:14:05	10.45
31-Oct-07	09:15:05	11.25
31-Oct-07	09:16:05	10.45
31-Oct-07	09:17:05	10.45
31-Oct-07	09:18:05	11.25
31-Oct-07	09:19:05	10.45
31-Oct-07	09:20:05	10.45
31-Oct-07	09:21:05	10.45
31-Oct-07	09:22:05	11.25
31-Oct-07	09:23:05	10.45
31-Oct-07	09:24:05	10.45
31-Oct-07	09:25:05	10.45
31-Oct-07	09:26:05	10.45
31-Oct-07	09:27:05	10.45
31-Oct-07	09:28:05	10.45
31-Oct-07	09:29:05	11.25
31-Oct-07	09:30:05	10.45
31-Oct-07	09:31:05	10.45
31-Oct-07	09:32:05	12.86
31-Oct-07	09:33:05	12.05

Average **9.09**

Primer Booth 2

Date	Time	VOC mg/m³	Date	Time	VOC mg/m³
30-Oct-07	11:32:01	21.70	30-Oct-07	12:21:01	24.91
30-Oct-07	11:33:01	5.63	30-Oct-07	12:22:01	21.70
30-Oct-07	11:34:01	5.63			
30-Oct-07	11:35:01	7.23			
30-Oct-07	11:36:01	7.23			
30-Oct-07	11:37:01	10.45			
30-Oct-07	11:38:01	10.45			
30-Oct-07	11:39:01	12.05			
30-Oct-07	11:40:01	13.66			
30-Oct-07	11:41:01	15.27			
30-Oct-07	11:42:01	15.27			
30-Oct-07	11:43:01	13.66			
30-Oct-07	11:44:01	13.66			
30-Oct-07	11:45:01	16.88			
30-Oct-07	11:46:01	16.88	**Average**		**18.65**
30-Oct-07	11:47:01	20.09			
30-Oct-07	11:48:01	20.09			
30-Oct-07	11:49:01	20.09			
30-Oct-07	11:50:01	16.88			
30-Oct-07	11:51:01	16.88			
30-Oct-07	11:52:01	16.88			
30-Oct-07	11:53:01	20.09			
30-Oct-07	11:54:01	20.09			
30-Oct-07	11:55:01	21.70			
30-Oct-07	11:56:01	21.70			
30-Oct-07	11:57:01	20.09			
30-Oct-07	11:58:01	21.70			
30-Oct-07	11:59:01	23.30			
30-Oct-07	12:00:01	24.91			
30-Oct-07	12:01:01	26.52			
30-Oct-07	12:02:01	24.91			
30-Oct-07	12:03:01	23.30			
30-Oct-07	12:04:01	21.70			
30-Oct-07	12:05:01	21.70			
30-Oct-07	12:06:01	21.70			
30-Oct-07	12:07:01	20.09			
30-Oct-07	12:08:01	21.70			
30-Oct-07	12:09:01	21.70			
30-Oct-07	12:10:01	20.09			
30-Oct-07	12:11:01	21.70			
30-Oct-07	12:12:01	20.09			
30-Oct-07	12:13:01	20.09			
30-Oct-07	12:14:01	20.09			
30-Oct-07	12:15:01	21.70			
30-Oct-07	12:16:01	21.70			
30-Oct-07	12:17:01	23.30			
30-Oct-07	12:18:01	21.70			
30-Oct-07	12:19:01	20.09			
30-Oct-07	12:20:01	28.13			

Primer Flash off

Date	Time	VOC mg/m³	Date	Time	VOC mg/m³
30-Oct-07	10:02:05	7.23	30-Oct-07	10:51:05	5.63
30-Oct-07	10:03:05	7.23	30-Oct-07	10:52:05	5.63
30-Oct-07	10:04:05	7.23	30-Oct-07	10:53:05	5.63
30-Oct-07	10:05:05	7.23	30-Oct-07	10:54:05	5.63
30-Oct-07	10:06:05	7.23	30-Oct-07	10:55:05	5.63
30-Oct-07	10:07:05	7.23	30-Oct-07	10:56:05	5.63
30-Oct-07	10:08:05	7.23	30-Oct-07	10:57:05	5.63
30-Oct-07	10:09:05	7.23	30-Oct-07	10:58:05	5.63
30-Oct-07	10:10:05	7.23	30-Oct-07	10:59:05	5.63
30-Oct-07	10:11:05	7.23	30-Oct-07	11:00:05	5.63
30-Oct-07	10:12:05	7.23	30-Oct-07	11:01:05	5.63
30-Oct-07	10:13:05	7.23	30-Oct-07	11:02:05	5.63
30-Oct-07	10:14:05	7.23			
30-Oct-07	10:15:05	7.23			
30-Oct-07	10:16:05	7.23	**Average**		**6.09**
30-Oct-07	10:17:05	7.23			
30-Oct-07	10:18:05	7.23			
30-Oct-07	10:19:05	7.23			
30-Oct-07	10:20:05	5.63			
30-Oct-07	10:21:05	5.63			
30-Oct-07	10:22:05	5.63			
30-Oct-07	10:23:05	5.63			
30-Oct-07	10:24:05	5.63			
30-Oct-07	10:25:05	5.63			
30-Oct-07	10:26:05	5.63			
30-Oct-07	10:27:05	5.63			
30-Oct-07	10:28:05	5.63			
30-Oct-07	10:29:05	5.63			
30-Oct-07	10:30:05	5.63			
30-Oct-07	10:31:05	5.63			
30-Oct-07	10:32:05	5.63			
30-Oct-07	10:33:05	5.63			
30-Oct-07	10:34:05	5.63			
30-Oct-07	10:35:05	5.63			
30-Oct-07	10:36:05	5.63			
30-Oct-07	10:37:05	5.63			
30-Oct-07	10:38:05	5.63			
30-Oct-07	10:39:05	5.63			
30-Oct-07	10:40:05	5.63			
30-Oct-07	10:41:05	5.63			
30-Oct-07	10:42:05	5.63			
30-Oct-07	10:43:05	5.63			
30-Oct-07	10:44:05	5.63			
30-Oct-07	10:45:05	5.63			
30-Oct-07	10:46:05	5.63			
30-Oct-07	10:47:05	5.63			
30-Oct-07	10:48:05	5.63			
30-Oct-07	10:49:05	5.63			
30-Oct-07	10:50:05	5.63			

TopCoat Spray Booth 1

Date	Time	VOC mg/m³	Date	Time	VOC mg/m³
31-Oct-07	09:52:11	8.84	31-Oct-07	10:41:11	10.45
31-Oct-07	09:53:11	8.84	31-Oct-07	10:42:11	10.45
31-Oct-07	09:54:11	8.84	31-Oct-07	10:43:11	10.45
31-Oct-07	09:55:11	8.84	31-Oct-07	10:44:11	10.45
31-Oct-07	09:56:11	8.84	31-Oct-07	10:45:11	10.45
31-Oct-07	09:57:11	8.84	31-Oct-07	10:46:11	10.45
31-Oct-07	09:58:11	10.45	31-Oct-07	10:47:11	12.05
31-Oct-07	09:59:11	10.45	31-Oct-07	10:48:11	10.45
31-Oct-07	10:00:11	10.45	31-Oct-07	10:49:11	9.64
31-Oct-07	10:01:11	10.45	31-Oct-07	10:50:11	10.45
31-Oct-07	10:02:11	10.45	31-Oct-07	10:51:11	10.45
31-Oct-07	10:03:11	10.45	31-Oct-07	10:52:11	10.45
31-Oct-07	10:04:11	10.45			
31-Oct-07	10:05:11	10.45			
31-Oct-07	10:06:11	10.45	**Average**		**10.37**
31-Oct-07	10:07:11	10.45			
31-Oct-07	10:08:11	10.45			
31-Oct-07	10:09:11	10.45			
31-Oct-07	10:10:11	10.45			
31-Oct-07	10:11:11	10.45			
31-Oct-07	10:12:11	10.45			
31-Oct-07	10:13:11	10.45			
31-Oct-07	10:14:11	10.45			
31-Oct-07	10:15:11	10.45			
31-Oct-07	10:16:11	10.45			
31-Oct-07	10:17:11	10.45			
31-Oct-07	10:18:11	10.45			
31-Oct-07	10:19:11	10.45			
31-Oct-07	10:20:11	10.45			
31-Oct-07	10:21:11	10.45			
31-Oct-07	10:22:11	10.45			
31-Oct-07	10:23:11	10.45			
31-Oct-07	10:24:11	10.45			
31-Oct-07	10:25:11	10.45			
31-Oct-07	10:26:11	10.45			
31-Oct-07	10:27:11	10.45			
31-Oct-07	10:28:11	10.45			
31-Oct-07	10:29:11	10.45			
31-Oct-07	10:30:11	10.45			
31-Oct-07	10:31:11	10.45			
31-Oct-07	10:32:11	10.45			
31-Oct-07	10:33:11	10.45			
31-Oct-07	10:34:11	6.43			
31-Oct-07	10:35:11	10.45			
31-Oct-07	10:36:11	10.45			
31-Oct-07	10:37:11	12.05			
31-Oct-07	10:38:11	12.05			
31-Oct-07	10:39:11	11.25			
31-Oct-07	10:40:11	12.05			

TopCoat Spray Booth 2

Date	Time	VOC mg/m³	Date	Time	VOC mg/m³
31-Oct-07	11:09:29	8.84	31-Oct-07	11:58:29	21.70
31-Oct-07	11:10:29	10.45	31-Oct-07	11:59:29	20.09
31-Oct-07	11:11:29	10.45	31-Oct-07	12:00:29	20.09
31-Oct-07	11:12:29	12.05	31-Oct-07	12:01:29	21.70
31-Oct-07	11:13:29	12.05	31-Oct-07	12:02:29	23.30
31-Oct-07	11:14:29	10.45	31-Oct-07	12:03:29	26.52
31-Oct-07	11:15:29	10.45	31-Oct-07	12:04:29	26.52
31-Oct-07	11:16:29	12.05	31-Oct-07	12:05:29	24.91
31-Oct-07	11:17:29	15.27	31-Oct-07	12:06:29	23.30
31-Oct-07	11:18:29	16.88	31-Oct-07	12:07:29	26.52
31-Oct-07	11:19:29	18.48	31-Oct-07	12:08:29	29.73
31-Oct-07	11:20:29	20.09	31-Oct-07	12:09:29	29.73
31-Oct-07	11:21:29	20.09			
31-Oct-07	11:22:29	18.48			
31-Oct-07	11:23:29	18.48	**Average**		**20.07**
31-Oct-07	11:24:29	16.88			
31-Oct-07	11:25:29	16.88			
31-Oct-07	11:26:29	18.48			
31-Oct-07	11:27:29	20.09			
31-Oct-07	11:28:29	21.70			
31-Oct-07	11:29:29	23.30			
31-Oct-07	11:30:29	26.52			
31-Oct-07	11:31:29	24.91			
31-Oct-07	11:32:29	23.30			
31-Oct-07	11:33:29	23.30			
31-Oct-07	11:34:29	21.70			
31-Oct-07	11:35:29	21.70			
31-Oct-07	11:36:29	23.30			
31-Oct-07	11:37:29	23.30			
31-Oct-07	11:38:29	23.30			
31-Oct-07	11:39:29	23.30			
31-Oct-07	11:40:29	23.30			
31-Oct-07	11:41:29	23.30			
31-Oct-07	11:42:29	23.30			
31-Oct-07	11:43:29	23.30			
31-Oct-07	11:44:29	21.70			
31-Oct-07	11:45:29	20.09			
31-Oct-07	11:46:29	20.09			
31-Oct-07	11:47:29	20.09			
31-Oct-07	11:48:29	20.09			
31-Oct-07	11:49:29	18.48			
31-Oct-07	11:50:29	18.48			
31-Oct-07	11:51:29	18.48			
31-Oct-07	11:52:29	18.48			
31-Oct-07	11:53:29	16.88			
31-Oct-07	11:54:29	18.48			
31-Oct-07	11:55:29	18.48			
31-Oct-07	11:56:29	20.09			
31-Oct-07	11:57:29	21.70			

TopCoat Curing Oven

Date	Time	VOC mg/m³	Date	Time	VOC mg/m³
29-Oct-07	13:27:41	4.02	29-Oct-07	14:16:41	8.84
29-Oct-07	13:28:41	5.63	29-Oct-07	14:17:41	8.84
29-Oct-07	13:29:41	5.63	29-Oct-07	14:18:41	8.84
29-Oct-07	13:30:41	7.23	29-Oct-07	14:19:41	7.23
29-Oct-07	13:31:41	7.23	29-Oct-07	14:20:41	7.23
29-Oct-07	13:32:41	7.23	29-Oct-07	14:21:41	7.23
29-Oct-07	13:33:41	5.63	29-Oct-07	14:22:41	8.84
29-Oct-07	13:34:41	7.23	29-Oct-07	14:23:41	10.45
29-Oct-07	13:35:41	8.84	29-Oct-07	14:24:41	10.45
29-Oct-07	13:36:41	8.84	29-Oct-07	14:25:41	10.45
29-Oct-07	13:37:41	10.45	29-Oct-07	14:26:41	8.84
29-Oct-07	13:38:41	13.66	29-Oct-07	14:27:41	7.23
29-Oct-07	13:39:41	13.66			
29-Oct-07	13:40:41	12.05			
29-Oct-07	13:41:41	8.84	**Average**		**9.88**
29-Oct-07	13:42:41	8.84			
29-Oct-07	13:43:41	10.45			
29-Oct-07	13:44:41	12.05			
29-Oct-07	13:45:41	15.27			
29-Oct-07	13:46:41	15.27			
29-Oct-07	13:47:41	13.66			
29-Oct-07	13:48:41	13.66			
29-Oct-07	13:49:41	10.45			
29-Oct-07	13:50:41	7.23			
29-Oct-07	13:51:41	8.84			
29-Oct-07	13:52:41	10.45			
29-Oct-07	13:53:41	12.05			
29-Oct-07	13:54:41	12.05			
29-Oct-07	13:55:41	12.05			
29-Oct-07	13:56:41	12.05			
29-Oct-07	13:57:41	12.05			
29-Oct-07	13:58:41	13.66			
29-Oct-07	13:59:41	13.66			
29-Oct-07	14:00:41	10.45			
29-Oct-07	14:01:41	7.23			
29-Oct-07	14:02:41	7.23			
29-Oct-07	14:03:41	10.45			
29-Oct-07	14:04:41	10.45			
29-Oct-07	14:05:41	9.64			
29-Oct-07	14:06:41	10.45			
29-Oct-07	14:07:41	10.45			
29-Oct-07	14:08:41	10.45			
29-Oct-07	14:09:41	10.45			
29-Oct-07	14:10:41	10.45			
29-Oct-07	14:11:41	7.23			
29-Oct-07	14:12:41	7.23			
29-Oct-07	14:13:41	8.84			
29-Oct-07	14:14:41	10.45			
29-Oct-07	14:15:41	10.45			

TopCoat Flash-off

Date	Time	VOC mg/m³	Date	Time	VOC mg/m³
29-Oct-07	12:06:07	24.91	29-Oct-07	12:55:07	24.91
29-Oct-07	12:07:07	25.71	29-Oct-07	12:56:07	24.91
29-Oct-07	12:08:07	24.91	29-Oct-07	12:57:07	32.95
29-Oct-07	12:09:07	24.91	29-Oct-07	12:58:07	33.75
29-Oct-07	12:10:07	27.32	29-Oct-07	12:59:07	34.55
29-Oct-07	12:11:07	26.52	29-Oct-07	13:00:07	36.16
29-Oct-07	12:12:07	24.91	29-Oct-07	13:01:07	34.55
29-Oct-07	12:13:07	23.30	29-Oct-07	13:02:07	31.34
29-Oct-07	12:14:07	21.70	29-Oct-07	13:03:07	26.52
29-Oct-07	12:15:07	23.30	29-Oct-07	13:04:07	24.91
29-Oct-07	12:16:07	23.30	29-Oct-07	13:05:07	28.13
29-Oct-07	12:17:07	28.13	29-Oct-07	13:06:07	26.52
29-Oct-07	12:18:07	25.71			
29-Oct-07	12:19:07	24.91			
29-Oct-07	12:20:07	24.91	**Average**		**26.44**
29-Oct-07	12:21:07	23.30			
29-Oct-07	12:22:07	23.30			
29-Oct-07	12:23:07	27.32			
29-Oct-07	12:24:07	26.52			
29-Oct-07	12:25:07	26.52			
29-Oct-07	12:26:07	28.13			
29-Oct-07	12:27:07	26.52			
29-Oct-07	12:28:07	23.30			
29-Oct-07	12:29:07	26.52			
29-Oct-07	12:30:07	24.91			
29-Oct-07	12:31:07	24.91			
29-Oct-07	12:32:07	29.73			
29-Oct-07	12:33:07	29.73			
29-Oct-07	12:34:07	29.73			
29-Oct-07	12:35:07	34.55			
29-Oct-07	12:36:07	29.73			
29-Oct-07	12:37:07	26.52			
29-Oct-07	12:38:07	26.52			
29-Oct-07	12:39:07	4.02			
29-Oct-07	12:40:07	2.41			
29-Oct-07	12:41:07	24.91			
29-Oct-07	12:42:07	28.13			
29-Oct-07	12:43:07	26.52			
29-Oct-07	12:44:07	28.13			
29-Oct-07	12:45:07	26.52			
29-Oct-07	12:46:07	26.52			
29-Oct-07	12:47:07	28.13			
29-Oct-07	12:48:07	24.91			
29-Oct-07	12:49:07	28.13			
29-Oct-07	12:50:07	26.52			
29-Oct-07	12:51:07	26.52			
29-Oct-07	12:52:07	32.95			
29-Oct-07	12:53:07	32.95			
29-Oct-07	12:54:07	28.13			

Paint Kitchen

Date	Time	VOC mg/m³	Date	Time	VOC mg/m³
30-Oct-07	08:43:46	0.80	30-Oct-07	09:32:46	8.84
30-Oct-07	08:44:46	0.80	30-Oct-07	09:33:46	8.84
30-Oct-07	08:45:46	1.61	30-Oct-07	09:34:46	8.84
30-Oct-07	08:46:46	0.80	30-Oct-07	09:35:46	8.84
30-Oct-07	08:47:46	1.61	30-Oct-07	09:36:46	8.84
30-Oct-07	08:48:46	2.41	30-Oct-07	09:37:46	8.84
30-Oct-07	08:49:46	2.41	30-Oct-07	09:38:46	8.84
30-Oct-07	08:50:46	2.41	30-Oct-07	09:39:46	8.84
30-Oct-07	08:51:46	2.41	30-Oct-07	09:40:46	8.84
30-Oct-07	08:52:46	2.41	30-Oct-07	09:41:46	8.84
30-Oct-07	08:53:46	2.41	30-Oct-07	09:42:46	8.84
30-Oct-07	08:54:46	2.41	30-Oct-07	09:43:46	7.23
30-Oct-07	08:55:46	2.41			
30-Oct-07	08:56:46	4.02			
30-Oct-07	08:57:46	4.02	**Average**		**5.47**
30-Oct-07	08:58:46	4.02			
30-Oct-07	08:59:46	4.02			
30-Oct-07	09:00:46	4.82			
30-Oct-07	09:01:46	4.02			
30-Oct-07	09:02:46	4.02			
30-Oct-07	09:03:46	4.02			
30-Oct-07	09:04:46	4.02			
30-Oct-07	09:05:46	5.63			
30-Oct-07	09:06:46	4.02			
30-Oct-07	09:07:46	4.02			
30-Oct-07	09:08:46	5.63			
30-Oct-07	09:09:46	5.63			
30-Oct-07	09:10:46	5.63			
30-Oct-07	09:11:46	5.63			
30-Oct-07	09:12:46	5.63			
30-Oct-07	09:13:46	5.63			
30-Oct-07	09:14:46	4.02			
30-Oct-07	09:15:46	4.02			
30-Oct-07	09:16:46	5.63			
30-Oct-07	09:17:46	5.63			
30-Oct-07	09:18:46	5.63			
30-Oct-07	09:19:46	5.63			
30-Oct-07	09:20:46	7.23			
30-Oct-07	09:21:46	7.23			
30-Oct-07	09:22:46	7.23			
30-Oct-07	09:23:46	7.23			
30-Oct-07	09:24:46	7.23			
30-Oct-07	09:25:46	7.23			
30-Oct-07	09:26:46	7.23			
30-Oct-07	09:27:46	7.23			
30-Oct-07	09:28:46	7.23			
30-Oct-07	09:29:46	7.23			
30-Oct-07	09:30:46	7.23			
30-Oct-07	09:31:46	7.23			

Spray Bake Booth 1

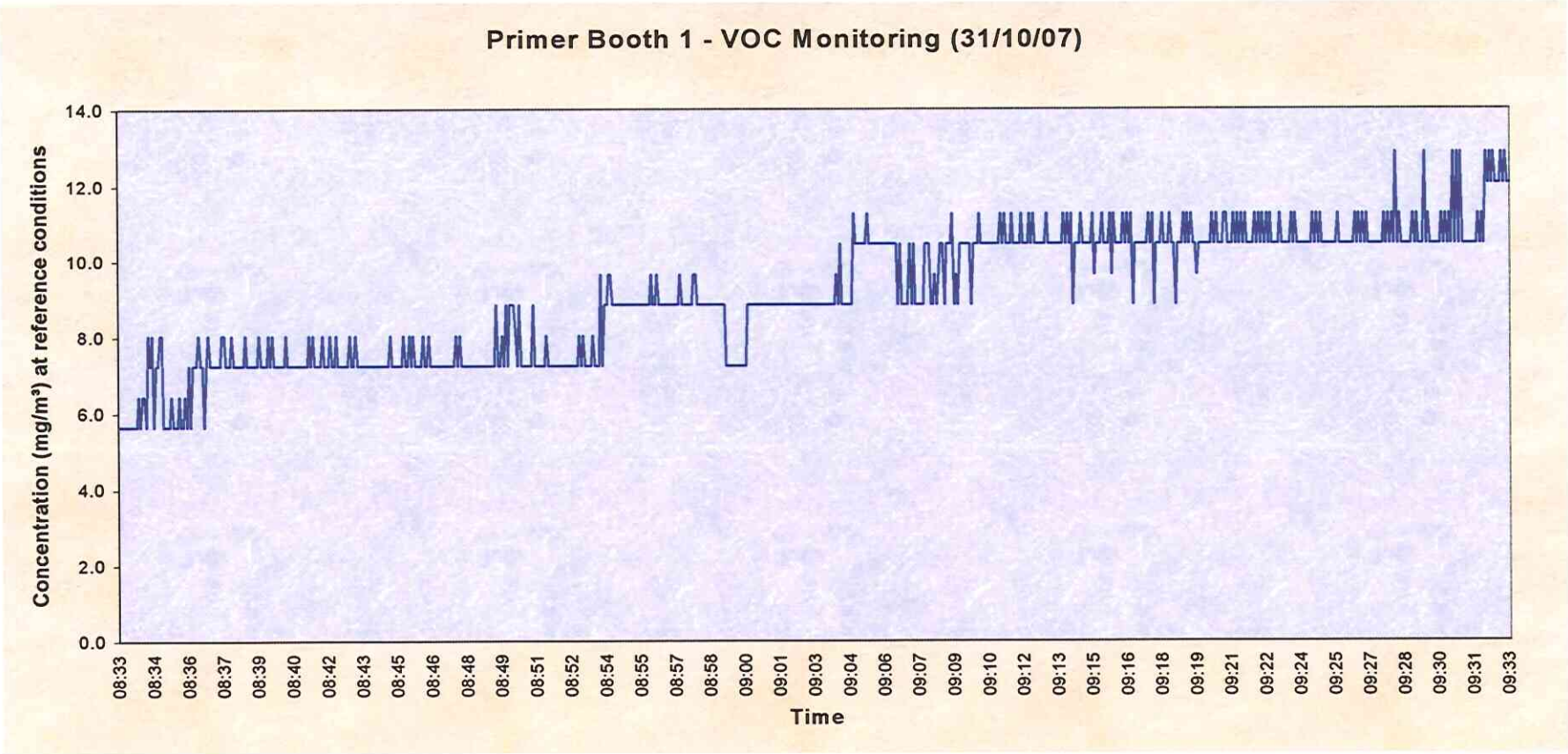
Date	Time	VOC mg/m³	Date	Time	VOC mg/m³
02-Nov-07	10:10:38	21.70	02-Nov-07	10:59:38	33.75
02-Nov-07	10:11:38	21.70	02-Nov-07	11:00:38	43.39
02-Nov-07	10:12:38	21.70	02-Nov-07	11:01:38	35.36
02-Nov-07	10:13:38	21.70	02-Nov-07	11:02:38	32.95
02-Nov-07	10:14:38	17.68	02-Nov-07	11:03:38	32.95
02-Nov-07	10:15:38	20.09	02-Nov-07	11:04:38	32.95
02-Nov-07	10:16:38	21.70	02-Nov-07	11:05:38	31.34
02-Nov-07	10:17:38	24.91	02-Nov-07	11:06:38	36.16
02-Nov-07	10:18:38	26.52	02-Nov-07	11:07:38	31.34
02-Nov-07	10:19:38	26.52	02-Nov-07	11:08:38	39.38
02-Nov-07	10:20:38	29.73	02-Nov-07	11:09:38	39.38
02-Nov-07	10:21:38	28.13	02-Nov-07	11:10:38	34.55
02-Nov-07	10:22:38	27.32			
02-Nov-07	10:23:38	26.52			
02-Nov-07	10:24:38	29.73	**Average**		**36.49**
02-Nov-07	10:25:38	29.73			
02-Nov-07	10:26:38	27.32			
02-Nov-07	10:27:38	31.34			
02-Nov-07	10:28:38	31.34			
02-Nov-07	10:29:38	32.95			
02-Nov-07	10:30:38	36.96			
02-Nov-07	10:31:38	39.38			
02-Nov-07	10:32:38	38.57			
02-Nov-07	10:33:38	39.38			
02-Nov-07	10:34:38	39.38			
02-Nov-07	10:35:38	48.21			
02-Nov-07	10:36:38	53.84			
02-Nov-07	10:37:38	55.45			
02-Nov-07	10:38:38	53.84			
02-Nov-07	10:39:38	40.98			
02-Nov-07	10:40:38	45.80			
02-Nov-07	10:41:38	49.02			
02-Nov-07	10:42:38	53.84			
02-Nov-07	10:43:38	55.45			
02-Nov-07	10:44:38	55.45			
02-Nov-07	10:45:38	37.77			
02-Nov-07	10:46:38	36.16			
02-Nov-07	10:47:38	37.77			
02-Nov-07	10:48:38	31.34			
02-Nov-07	10:49:38	49.82			
02-Nov-07	10:50:38	47.41			
02-Nov-07	10:51:38	47.41			
02-Nov-07	10:52:38	45.00			
02-Nov-07	10:53:38	37.77			
02-Nov-07	10:54:38	38.57			
02-Nov-07	10:55:38	40.98			
02-Nov-07	10:56:38	39.38			
02-Nov-07	10:57:38	37.77			
02-Nov-07	10:58:38	39.38			

Spray Bake Booth 2

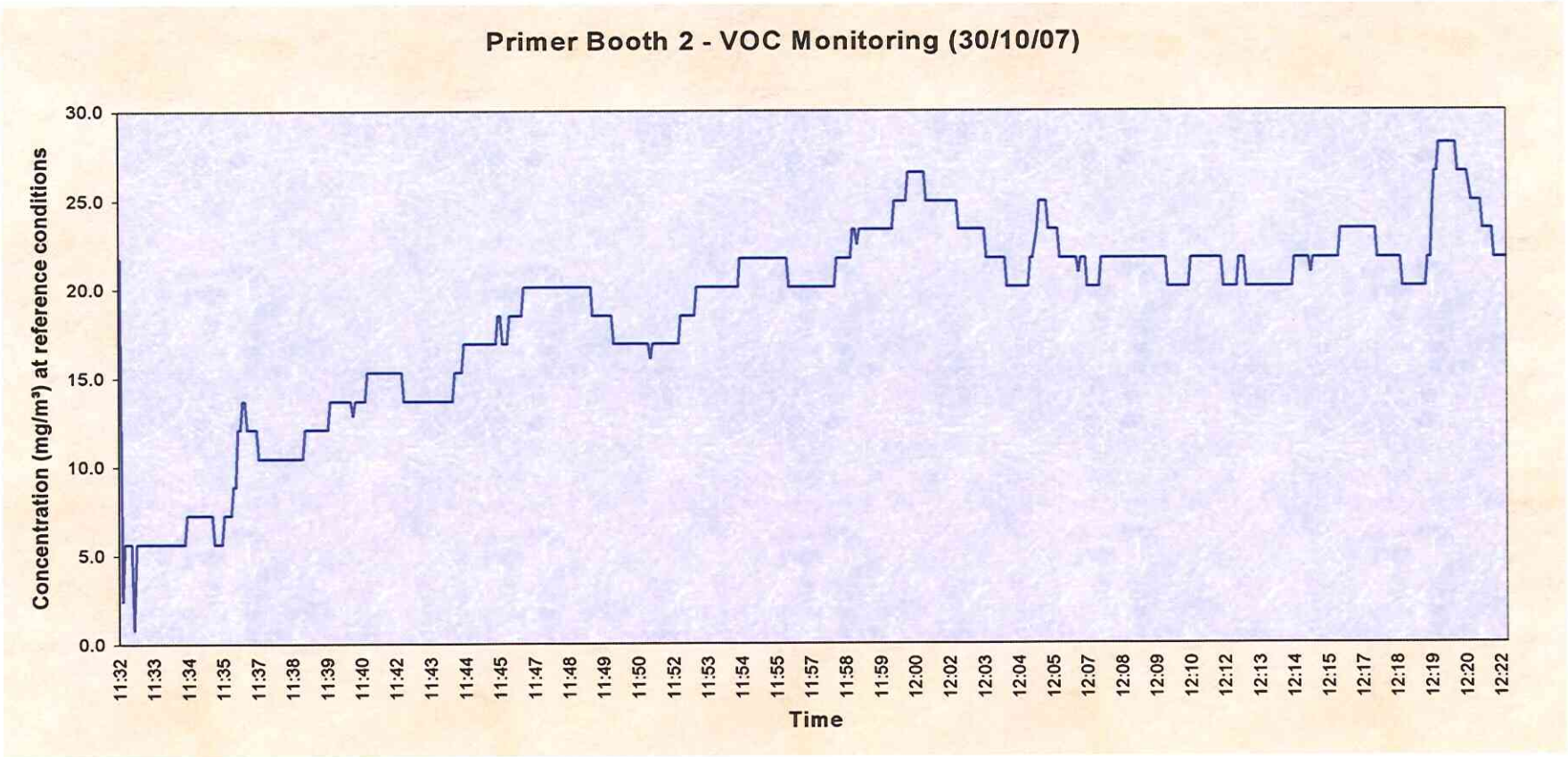
Date	Time	VOC mg/m³	Date	Time	VOC mg/m³
02-Nov-07	08:55:00	36.16	02-Nov-07	09:44:00	24.11
02-Nov-07	08:56:00	33.75	02-Nov-07	09:45:00	24.11
02-Nov-07	08:57:00	39.38	02-Nov-07	09:46:00	24.11
02-Nov-07	08:58:00	35.36	02-Nov-07	09:47:00	24.91
02-Nov-07	08:59:00	37.77	02-Nov-07	09:48:00	20.89
02-Nov-07	09:00:00	42.59	02-Nov-07	09:49:00	21.70
02-Nov-07	09:01:00	43.39	02-Nov-07	09:50:00	20.89
02-Nov-07	09:02:00	49.82	02-Nov-07	09:51:00	20.89
02-Nov-07	09:03:00	49.82	02-Nov-07	09:52:00	20.89
02-Nov-07	09:04:00	52.23	02-Nov-07	09:53:00	22.50
02-Nov-07	09:05:00	42.59	02-Nov-07	09:54:00	22.50
02-Nov-07	09:06:00	40.98	02-Nov-07	09:55:00	6.43
02-Nov-07	09:07:00	35.36			
02-Nov-07	09:08:00	29.73			
02-Nov-07	09:09:00	27.32	**Average**		**24.16**
02-Nov-07	09:10:00	24.11			
02-Nov-07	09:11:00	24.11			
02-Nov-07	09:12:00	24.91			
02-Nov-07	09:13:00	22.50			
02-Nov-07	09:14:00	20.89			
02-Nov-07	09:15:00	23.30			
02-Nov-07	09:16:00	21.70			
02-Nov-07	09:17:00	21.70			
02-Nov-07	09:18:00	21.70			
02-Nov-07	09:19:00	21.70			
02-Nov-07	09:20:00	20.09			
02-Nov-07	09:21:00	19.29			
02-Nov-07	09:22:00	17.68			
02-Nov-07	09:23:00	16.88			
02-Nov-07	09:24:00	19.29			
02-Nov-07	09:25:00	17.68			
02-Nov-07	09:26:00	18.48			
02-Nov-07	09:27:00	17.68			
02-Nov-07	09:28:00	17.68			
02-Nov-07	09:29:00	14.46			
02-Nov-07	09:30:00	14.46			
02-Nov-07	09:31:00	17.68			
02-Nov-07	09:32:00	16.88			
02-Nov-07	09:33:00	16.88			
02-Nov-07	09:34:00	14.46			
02-Nov-07	09:35:00	14.46			
02-Nov-07	09:36:00	12.86			
02-Nov-07	09:37:00	12.86			
02-Nov-07	09:38:00	13.66			
02-Nov-07	09:39:00	12.86			
02-Nov-07	09:40:00	12.86			
02-Nov-07	09:41:00	12.86			
02-Nov-07	09:42:00	13.66			
02-Nov-07	09:43:00	20.89			

APPENDIX C

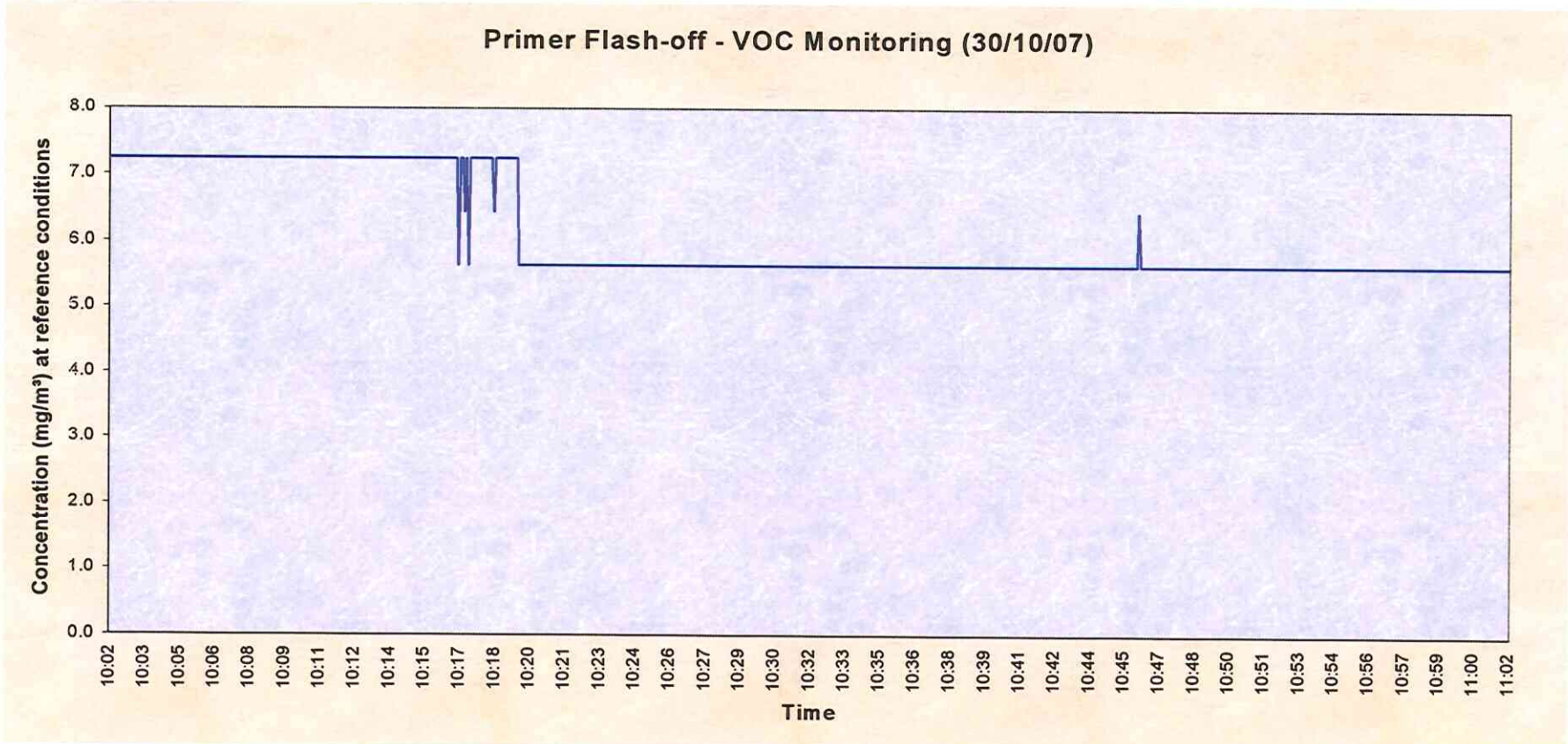
VOC Charts



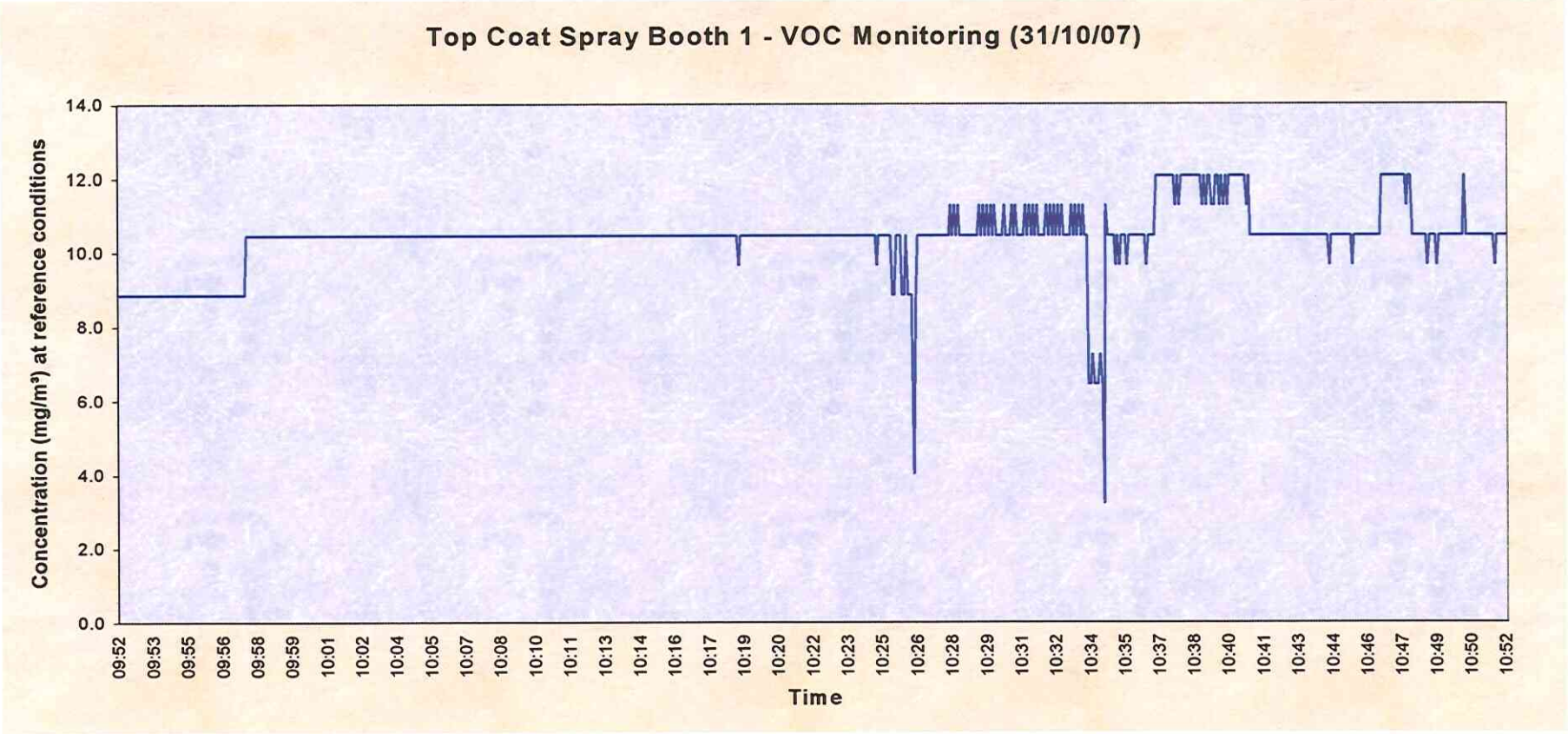
Average Run Time			Volatile Organic Compound (ppm)			Volatile Organic Compound (mg/m³)		
			Mean	Max	Min	Mean	Max	Min
8:33	to	9:03	4.78	6.00	3.50	7.68	9.64	5.63
9:03	to	9:33	6.53	8.00	5.50	10.50	12.86	8.84



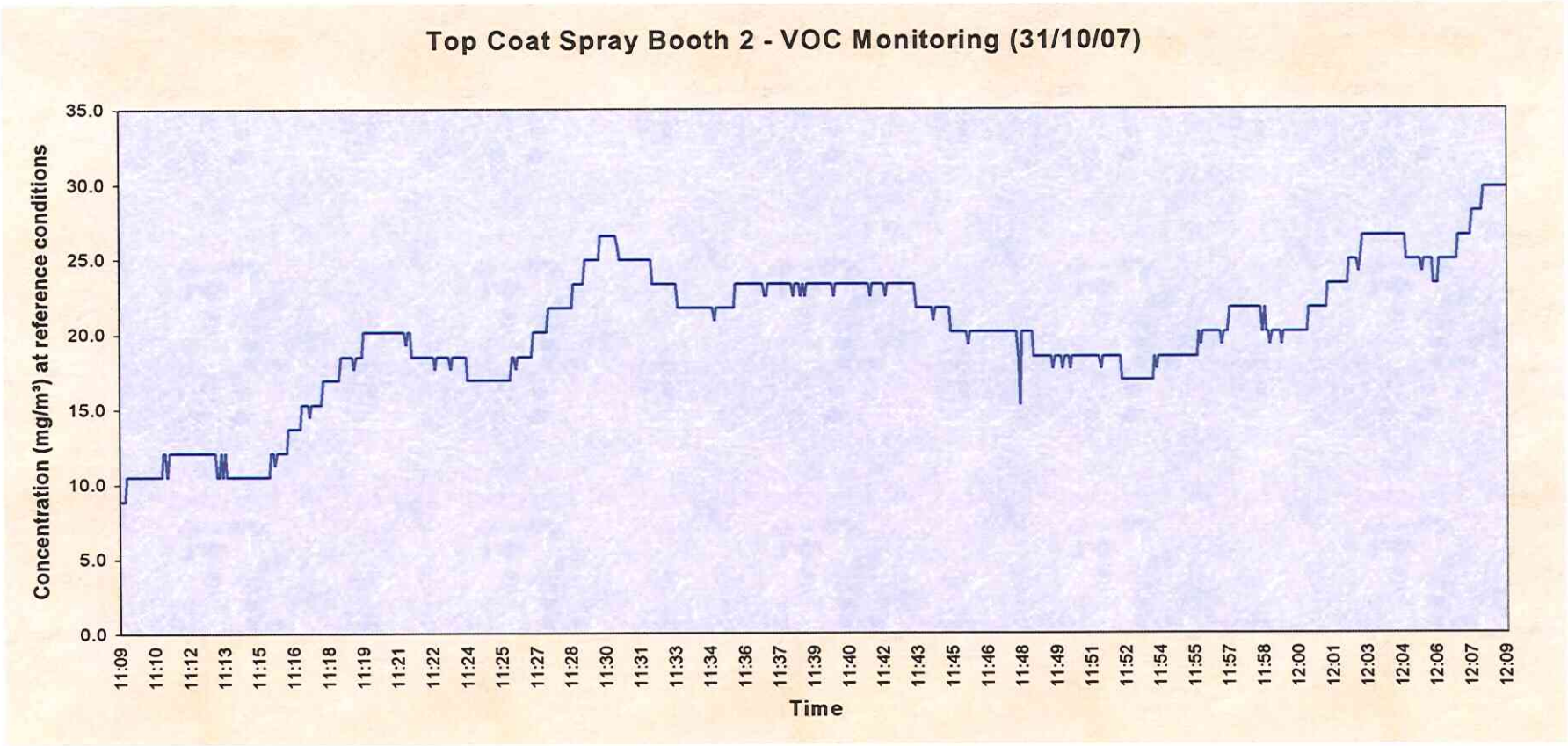
Average Run Time			Volatile Organic Compound (ppm)			Volatile Organic Compound (mg/m³)		
			Mean	Max	Min	Mean	Max	Min
11:32	to	12:02	10.18	16.50	0.50	16.37	26.52	0.80
12:02	to	12:32	13.73	17.50	12.50	22.07	28.13	20.09



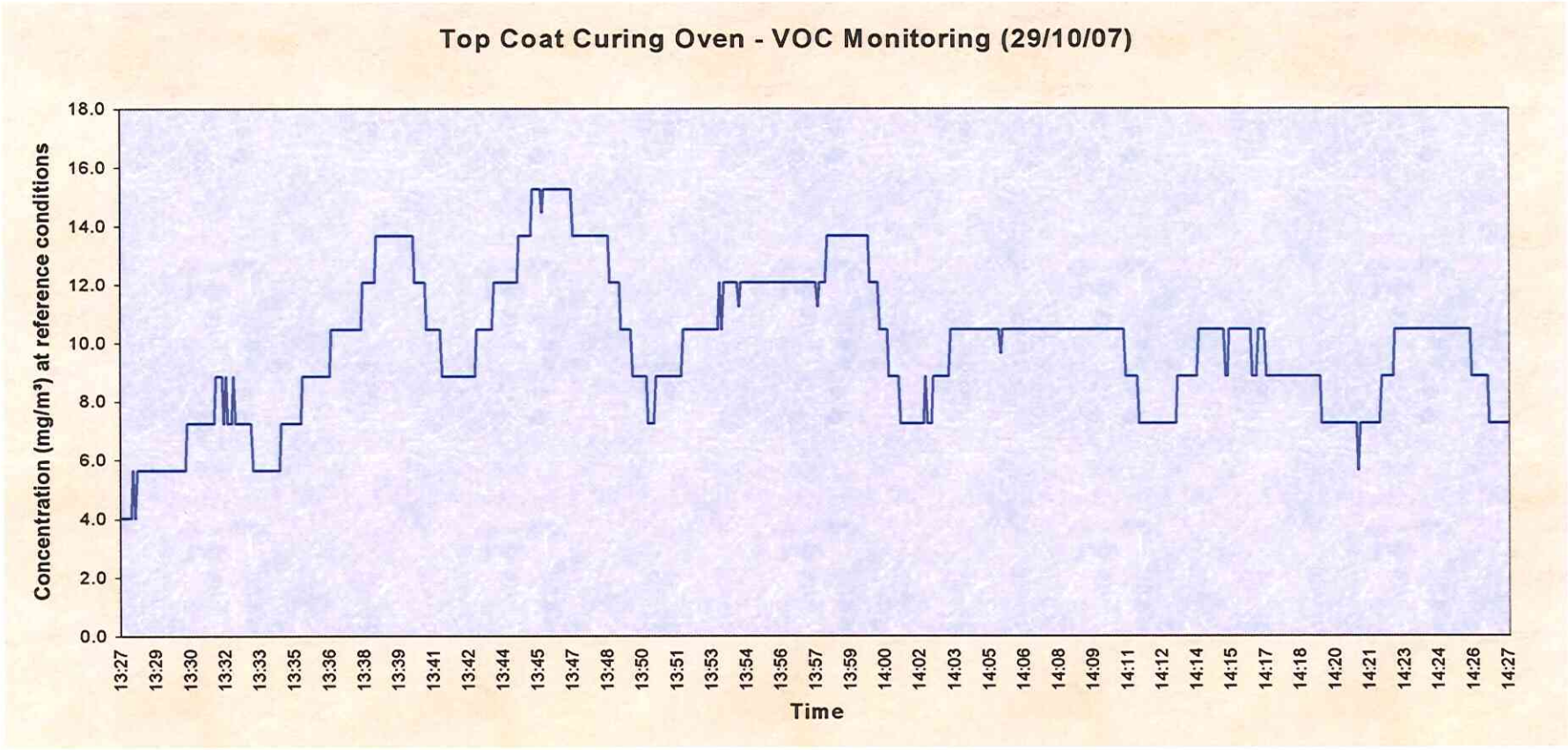
Average Run Time			Volatile Organic Compound (ppm)			Volatile Organic Compound (mg/m³)		
			Mean	Max	Min	Mean	Max	Min
10:02	to	10:32	4.07	4.50	3.50	6.55	7.23	5.63
10:32	to	11:02	3.50	4.00	3.50	5.63	6.43	5.63



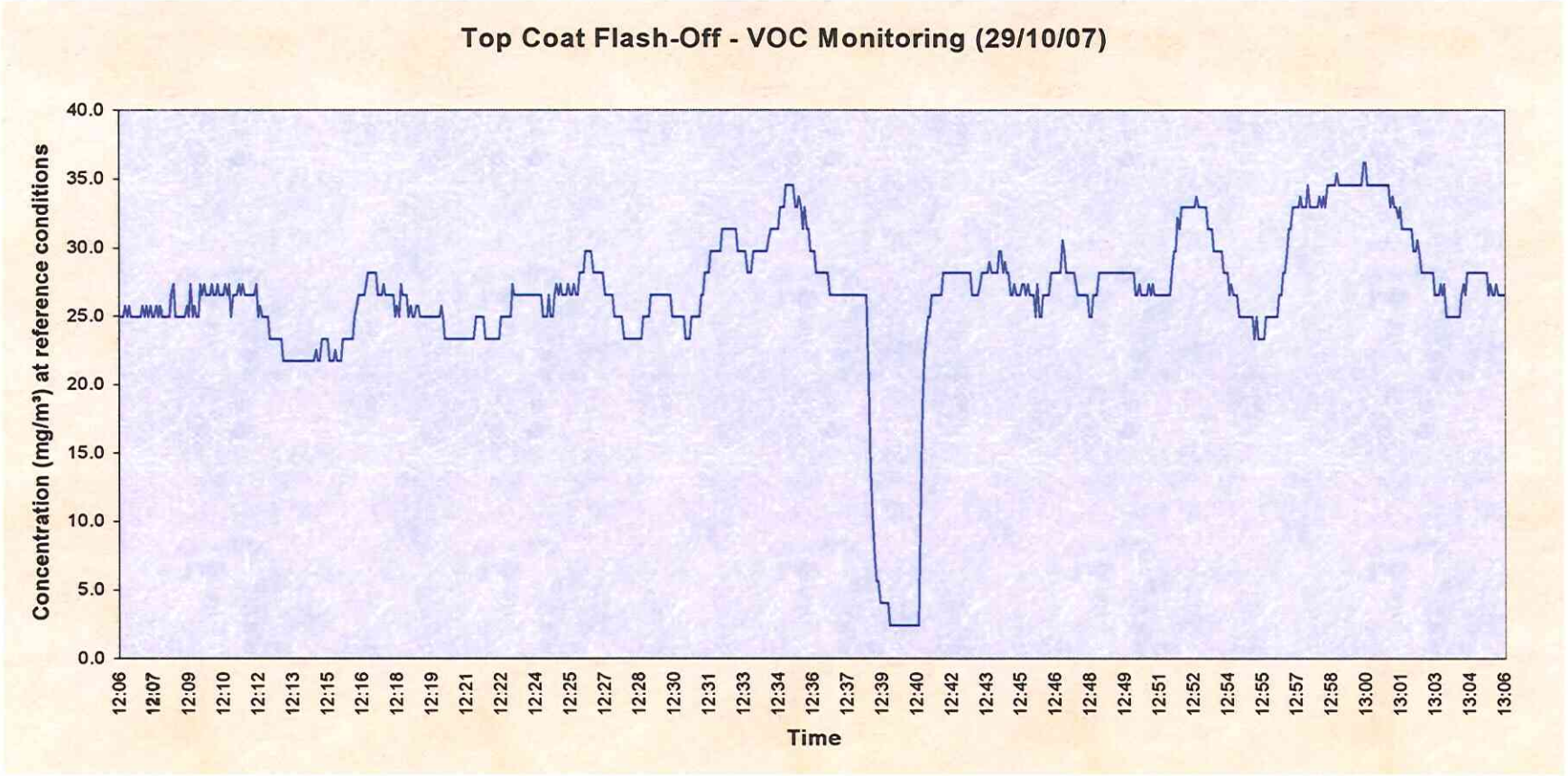
Average Run Time			Volatile Organic Compound (ppm)			Volatile Organic Compound (mg/m³)		
			Mean	Max	Min	Mean	Max	Min
9:52	to	10:22	6.32	6.50	5.50	10.15	10.45	8.84
10:22	to	10:52	6.59	7.50	2.00	10.59	12.05	3.21



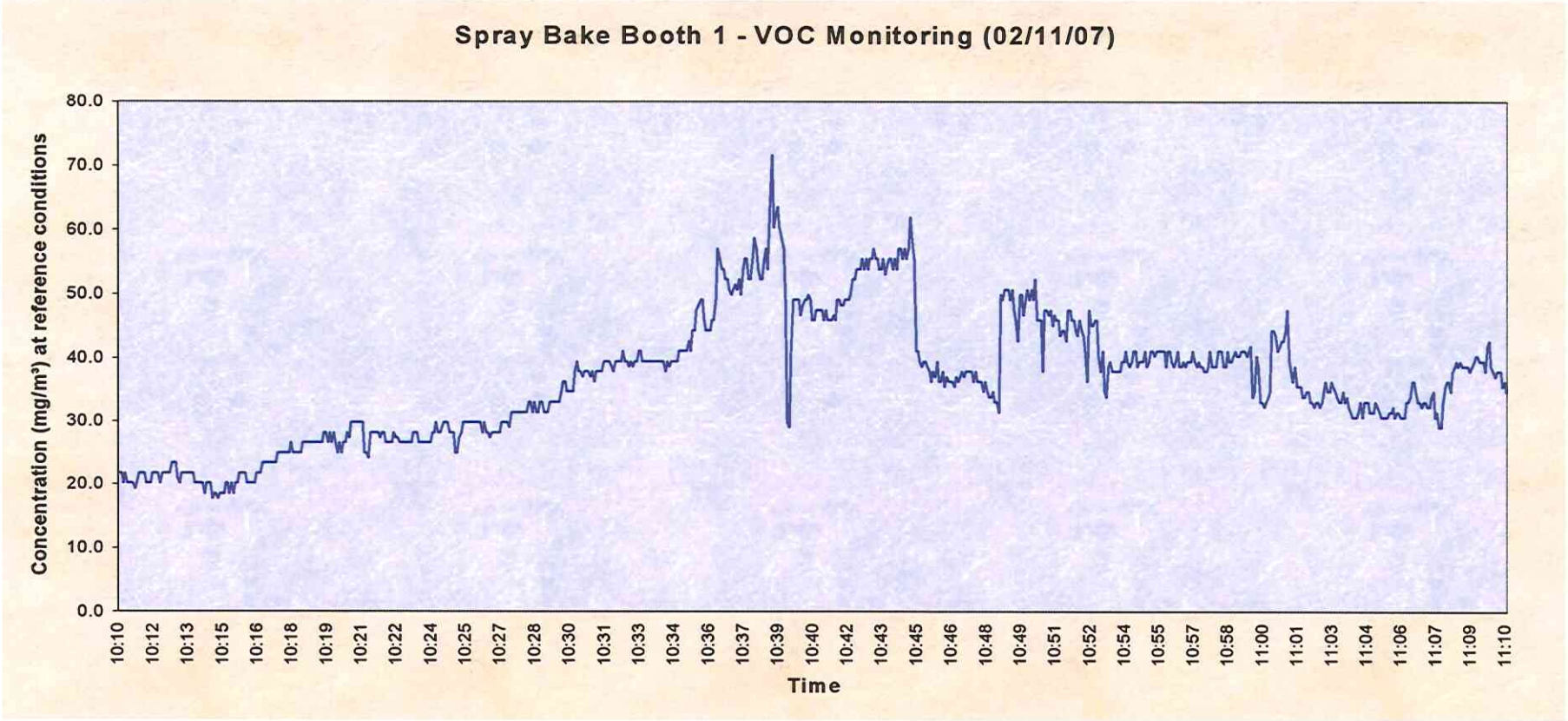
Average Run Time			Volatile Organic Compound (ppm)			Volatile Organic Compound (mg/m³)		
			Mean	Max	Min	Mean	Max	Min
11:09	to	11:39	11.42	16.50	5.50	18.35	26.52	8.84
11:39	to	12:09	13.57	18.50	9.50	21.81	29.73	15.27



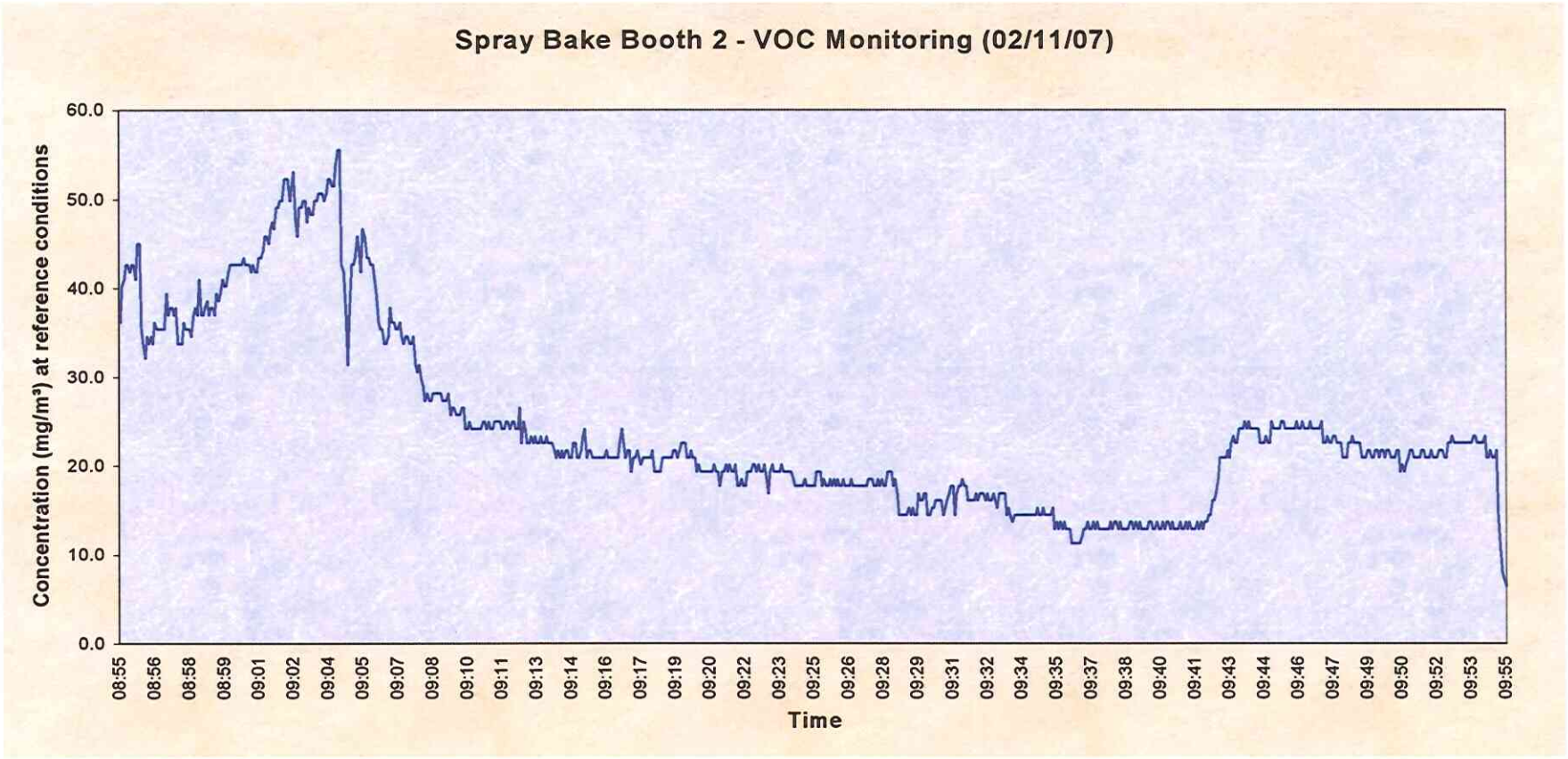
Average Run Time			Volatile Organic Compound (ppm)			Volatile Organic Compound (mg/m³)		
			Mean	Max	Min	Mean	Max	Min
13:27	to	13:57	6.32	9.50	2.50	10.16	15.27	4.02
13:57	to	14:27	5.98	8.50	3.50	9.61	13.66	5.63



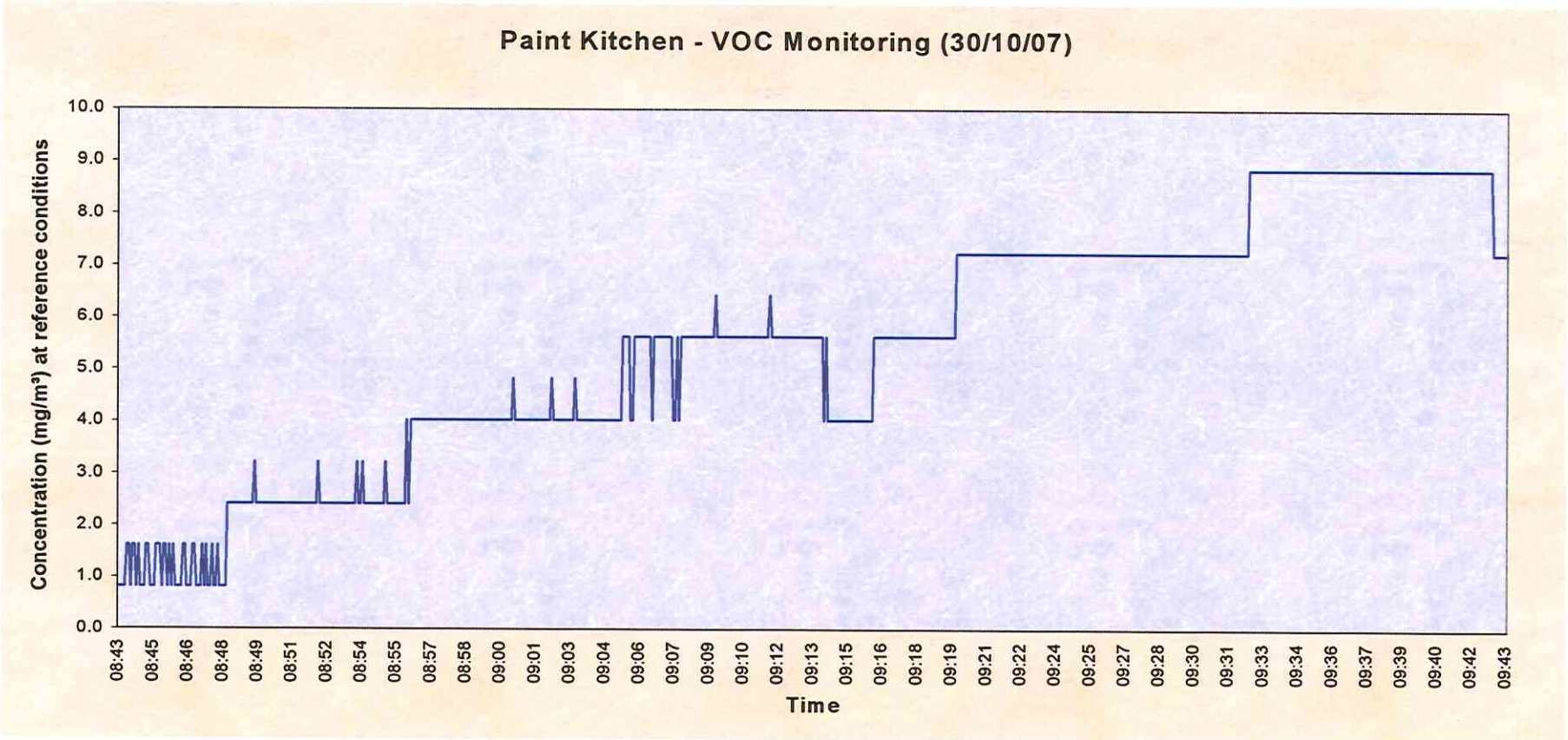
Average Run Time			Volatile Organic Compound (ppm)			Volatile Organic Compound (mg/m³)		
			Mean	Max	Min	Mean	Max	Min
12:06	to	12:36	16.22	21.50	13.50	26.07	34.55	21.70
12:36	to	13:06	16.69	22.50	1.50	26.82	36.16	2.41



Average Run Time			Volatile Organic Compound (ppm)			Volatile Organic Compound (mg/m³)		
			Mean	Max	Min	Mean	Max	Min
10:10	to	10:40	20.29	44.50	11.00	32.61	71.52	17.68
10:40	to	11:10	25.13	38.50	18.00	40.39	61.88	28.93



Average Run Time			Volatile Organic Compound (ppm)			Volatile Organic Compound (mg/m³)		
			Mean	Max	Min	Mean	Max	Min
8:55	to	9:25	18.85	34.50	10.50	30.30	55.45	16.88
9:25	to	9:55	11.20	15.50	4.00	18.01	24.91	6.43



Average Run Time			Volatile Organic Compound (ppm)			Volatile Organic Compound (mg/m³)		
			Mean	Max	Min	Mean	Max	Min
8:43	to	9:13	2.23	4.00	0.50	3.59	6.43	0.80
9:13	to	9:43	4.58	5.50	2.50	7.36	8.84	4.02

APPENDIX D

Isocyanate Results

Client	Terex Compact Equipment
Site Address	Prologis Park, Coventry
Job Number	P-RED07-129/EB/R1/Rev0
Date	30th October 2007
Operator(s)	Elena Berek, Vicki Gavin & Tony Berek

Pump Type	Pump No.	Sample ID	Location / Process / Operator	Pump Flow (mls/min)		Sample Duration (mins)		Total Volume (l)	Gas Temp (C)	Atmos Pressure (mbars)	Mass of Analyte (ug)	Concentration (mg/Nm3)
Yellow	44	07/129/01	Topcoat Spray Booth 1	Initial	1000.0	Start	08:45	120	20.0	1018	2.500	0.0208
				Final	1000.0	Finish	10:45					
				Average	1000.0	Total	120					
Yellow	46	07/129/02	Topcoat Spray Booth 2	Initial	1000.0	Start	08:45	120	20.0	1018	1.300	0.011
				Final	1000.0	Finish	10:45					
				Average	1000.0	Total	120					
Yellow	47	07/129/03	Topcoat Flash-off	Initial	1000.0	Start	08:45	120	20.0	1018	<0.20	<0.002
				Final	1000.0	Finish	10:45					
				Average	1000.0	Total	120					
Yellow	49	07/129/04	Topcoat Curing Oven	Initial	1000.0	Start	08:46	120	26.0	1018	0.370	0.003
				Final	1000.0	Finish	10:46					
				Average	1000.0	Total	120					
Yellow	44	07/129/05	Spray Bake Booth 1	Initial	1000.0	Start	11:05	120	24.0	1018	<0.20	<0.002
				Final	1000.0	Finish	13:05					
				Average	1000.0	Total	120					
Yellow	46	07/129/06	Spray Bake Booth 2	Initial	1000.0	Start	11:05	120	23.0	1018	2.000	0.017
				Final	1000.0	Finish	13:05					
				Average	1000.0	Total	120					