PROJECT TEAM

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Date:	18th November 2010
Report reviewed by:	**Philip Butler - Director**
Signature:	
Date:	18th November 2010
Report authorised by:	Philip Butler
Signature:	
Date:	18th November 2010

OCTOBER 2010

EMISSIONS MONITORING

REPORT

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Report Number P-RED10-090/EB/R1/Rev0

18th November 2010

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EXECUTIVE SUMMARY (Page 1 of 1)

The following document details the emissions to air monitoring survey undertaken by Vicki Gavin and Tony Berek of Redwing Environmental Ltd at Terex Compact Equipment on the 5th to the 7th October 2010.

All results pertain to the dates monitored only.

A summary of results is shown below:-

Emission point reference Stack N°	Total Particulate Matter at reference conditions (mg/m^3)	* Highest 30 minute mean VOC at reference conditions (mg/m^3)	Isocyanate Concentration at reference conditions (mg/m^3)	Velocity corrected to reference conditions (m/s)	Volume flow corrected to reference conditions (m^3/hr)
Primer Spray Booth 1	Run 1 – 2.1 Run 2 – 0.7	14.6 (13.4)	--	6.1	43,991
Primer Spray Booth 2	Run 1 – 0.2 Run 2 – 0.2	23.9 (18.4)	--	5.8	41,998
Primer Flash-off	Run 1 – 0.7 Run 2 – 0.3	14.2 (13.0)	--	8.3	14,977
Topcoat Spray Booth 1	Run 1 – <0.3 Run 2 – <0.3 Less than blank	21.3 (20.6)	<0.002	6.4	46,376
Topcoat Spray Booth 2	Run 1 – 0.8 Run 2 – 0.5	35.6 (30.8)	<0.002	6.6	48,119
Topcoat Flash-off	Run 1 – <0.3 Run 2 – <0.3 Less than blank	10.8 (10.8)	<0.002	10.1	23,129
Topcoat Curing Oven	Run 1 – 1.2 Run 2 – 0.4	5.1 (4.9)	<0.002	10.3	10,520
Paint Kitchen	--	16.0 (15.8)	--	4.8	3,468
Off Line Booth 1	Run 1 – 1.3 Run 2 – 1.1	7.7 (7.6)	<0.002	11.0	15,187
Off Line Booth 2	Run 1 – 0.9 Run 2 – 1.8	17.3 (12.5)	<0.002	11.1	15,431

*** Figure in brackets represent the average VOC for the duration of the monitoring**

NOTE 1: Reference conditions are standard Temperature (273K) and standard pressure (101.3kPa)

1.0 INTRODUCTION

1.1 The exhausts listed below were monitored with respect to quotation **Q-RED10-090/EB/v0** for the compliance check monitoring of emissions to air. The substances requested for monitoring at each emission point are listed below:

Monitoring Programme

Stack reference/Proposed method	Total Particulate Matter BS EN 13284	Volatile Organic Compounds BS EN 13526	Isocyanates USEPA CTM36
Main Paint Facility			
Primer spray booth - 1	✓	✓	×
Primer spray booth – 2	✓	✓	×
Primer Flash off	✓	✓	×
Topcoat Spray booth -1	✓	✓	✓
Topcoat spray booth – 2	✓	✓	✓
Topcoat Flash off	✓	✓	✓
Topcoat Curing Oven	✓	✓	✓
Paint Kitchen	×	✓	×
Off line Booth 1	✓	✓	✓
Off line Booth 2	✓	✓	✓

1.2 Terex Compact Equipment operates a metal and plastic coating process at their site in Coventry, the process is governed by the Secretary of States Process Guidance Note PG6/23(04) – Coating of Metal and Plastic.

1.3 The emission limits are listed below:

Process Guidance Note PG6/23 (04): Coating of Metal and Plastic

EMISSION LIMITS

ANALYTE	TOTAL PARTICULATE	TOTAL VOC	TOTAL ISOCYANATES
Emission Limit	50 mg/m^3	150 mg/m^3	0.1mg/m^3

1.4 The velocity and temperature profile were within the required parameters of 9:1 (pascals) or 3:1 metres/second and ± 1% for temperature profile. This information indicates that the sample ports are in ideal positions to collect the samples under representative conditions.

1.5 Monitoring Results

Emission Point Reference	Substance to be Monitored	Emission Limit Value	Periodic Monitoring Result	Units	Reference Conditions 273 K, 101.3 kPa	Date of Sampling	Start and End Times	Monitoring Method Reference	Operating Status
Primer Spray Booth 1	Total Particulate Matter	50	Run 1 – 2.1 Run 2 – 0.7	mg/m^3	273K, 101.3kPa	06/10/10	1325 – 1400 1405 - 1437	BS EN 13284-1	Normal
	Volatile Organic Compounds	150	13.4	mg/m^3			1008 - 1108	BS EN 13526	
Primer Spray Booth 2	Total Particulate Matter	50	Run 1 – 0.2 Run 2 – 0.2	mg/m^3	273K, 101.3kPa	06/10/10	0830 – 0902 0905 - 0937	BS EN 13284-1	Normal
	Volatile Organic Compounds	150	18.4	mg/m^3			1110 - 1210	BS EN 13526	
Primer Flash-off	Total Particulate Matter	50	Run 1 – 0.7 Run 2 – 0.3	mg/m^3	273K, 101.3kPa	05/10/10	1240 – 1312 1320 - 1352	BS EN 13284-1	Normal
	Volatile Organic Compounds	150	13.0	mg/m^3			1409 - 1509	BS EN 13526	
Top Coat Spray Booth 1	Total Particulate Matter	50	Run 1 – <0.3 Run 2 – <0.3	mg/m^3	273K, 101.3kPa	05/10/10	1355 – 1427 1430 - 1502	BS EN 13284-1	Normal
	Volatile Organic Compounds	150	20.6	mg/m^3		06/10/10	0902 - 1002	BS EN 13526	
	Isocyanates	0.1	<0.002	mg/m^3		06/10/10	1005 - 1105	USEPA 36	

Emission Point Reference	Substance to be Monitored	Emission Limit Value	Periodic Monitoring Result	Units	Reference Conditions 273 K, 101.3 kPa	Date of Sampling	Start and End Times	Monitoring Method Reference	Operating Status
Top Coat Spray Booth 2	Total Particulate Matter	50	Run 1 – 0.8 Run 2 – 0.5	mg/m^3	273K, 101.3kPa	05/10/10	1120 – 1152 1200 - 1232	BS EN 13284-1	Normal
	Volatile Organic Compounds	150	30.8	mg/m^3			1306 - 1406	BS EN 13526	
	Isocyanates	0.1	<0.002	mg/m^3		06/10/10	0845 - 0945	USEPA 36	
Topcoat Flash-off	Total Particulate Matter	50	Run 1 – <0.3 Run 2 – <0.3	mg/m^3	273K, 101.3kPa	07/10/10	1325 – 1357 1400 – 1432	BS EN 13284-1	Normal
	Volatile Organic Compounds	150	10.8	mg/m^3		06/10/10	1210 – 1310	BS EN 13526	
	Isocyanates	0.1	<0.002	mg/m^3		07/10/10	0950 - 1050	USEPA 36	
Topcoat Curing Oven	Total Particulate Matter	50	Run 1 – 1.2 Run 2 – 0.4	mg/m^3	273K, 101.3kPa	05/10/10	1215 – 1247 1250 - 1322	BS EN 13284-1	Normal
	Volatile Organic Compounds	150	4.9	mg/m^3			1105 - 1205	BS EN 13526	
	Isocyanates	0.1	<0.002	mg/m^3		06/10/10	1110 - 1210	USEPA 36	
Paint Kitchen	Volatile Organic Compounds	150	15.8	mg/m^3	273K, 101.3kPa	05/10/10	1206 - 1305	BS EN 13526	Normal

Emission Point Reference	Substance to be Monitored	Emission Limit Value	Periodic Monitoring Result	Units	Reference Conditions 273 K, 101.3 kPa	Date of Sampling	Start and End Times	Monitoring Method Reference	Operating Status
Off line Booth 1	Total Particulate Matter	50	Run 1 – 1.3 Run 2 – 1.1	mg/m^3	273K, 101.3kPa	07/10/10	1215 – 1247 1250 - 1322	BS EN 13284-1	Normal
	Volatile Organic Compounds	150	7.6	mg/m^3			0900 - 1000	BS EN 13526	
	Isocyanates	0.1	<0.002	mg/m^3		06/10/10	1325 - 1425	USEPA 36	
Off line Booth 2	Total Particulate Matter	50	Run 1 – 0.9 Run 2 – 1.8	mg/m^3	273K, 101.3kPa	07/10/10	1105 – 1137 1140 - 1212	BS EN 13284-1	Normal
	Volatile Organic Compounds	150	12.5	mg/m^3			1003 - 1103	BS EN 13526	
	Isocyanates	0.1	<0.002	mg/m^3		06/10/10	1220 - 1320	USEPA 36	

2 Supporting Information (Held by Redwing Environmental Ltd)

2.1 General Information

2.1.1 Redwing Environmental Ltd staff details

Vicki Gavin
Tony Berek

2.2 Redwing Environmental Ltd method details

2.2.1 Volatile organic compounds (BS EN 13526: 2001)

2.2.2 Monitoring to determine VOC emission concentrations was in accordance with BS EN 13526: 2001.

2.2.3 Volatile organic compound concentrations were measured using a Signal portable heated VOC analyser. The analyser works by burning the gas sample in a hydrogen flame. This ionises any organic compounds present and the current produced across an electric field is proportional to the number of carbon atoms.

2.2.4 The analyser and heated line will be zeroed and calibrated with a test gas (80 ppm and or 800ppm propane) prior to each sampling run. VOC sampling will be undertaken over a period of at least 30 minutes to cover any process variation.

2.2.5 All data was logged onto a Grant Squirrel data logger set at 20 second logging.

2.2.6 A heated line from the sample point to analyser was used to ensure that condensation did not occur leading to the loss of sample concentration.Volatile organic compounds.

2.3 Stack Velocity, Pressure and Temperature Measurements

2.3.1 The stack velocity, pressure and temperature will be measured by full pitot traverses of the duct using the points provided. Measurements will be taken at the relevant positions based on the particulate standard followed.

2.4 Leak tests for extractive techniques

2.4.1 All extractive-sampling techniques were tested for leaks before sampling proceeded. Any leaks present were eliminated prior to sampling and will be reported.

2.4.2 Leak checks are carried out during the calibrating procedure, as the concentration of the calibration gas is known it is readily indentified if air is entering the sample line and diluting the gas.

2.5 Particulate matter BS EN 13284-1: 2002

2.5.1 Total particulate matter was sampled using a Zambelli isokinetic sampling system in accordance with BS EN 13284-1: 2002 – Determination of Low Range Mass Concentration of dust (< 50mg/m^3).

2.5.2 The Zambelli sampling system monitors temperature, static pressure and velocities within the duct using an S-type pitot tube and K-type thermocouple. The sampling rate was continuously monitored and adjusted relative to the duct velocity to ensure isokinetic-sampling conditions were maintained throughout the monitoring period.

2.5.3 Exhaust gases were drawn under isokinetic conditions from the exhaust points using the Zambelli sampling probe, particulate matter was then collected on a pre-weighed glass fibre filter (or most suitable filter for process) contained within the filter cassette holder, and the total particulate matter determined gravimetrically.

2.5.4 It is also necessary to wash the probe and nozzle out with water and then acetone between sampling and the weight of the probe washing added to that collected on the sample filter. Analysis of an acetone/water blank will be carried out and the result corrected accordingly.

2.5.5 The sample positions were calculated with respect to BS EN 13284-1: 2002 – Stationary source emissions – Determination of Low Range Mass Concentration of dust.

2.5.6 Sampling may be carried out internally or externally, the method used will be reported and provided there are no deviations from the method the uncertainty for the monitoring procedure is reported to be within the requirements specified by the Hazardous Waste Directive (HWD) as stated in the Environment Agency Technical Document M2

Uncertainty: $\pm$ 30%

2.5.7 ISO 9096: 2003 and BS EN 13284-1: 2002 are very similar methods but BS EN 13284-1: 2002 recommends the use of an 8mm nozzle and nozzles less than 6mm should not be used.

2.6 Isocyanates (USEPA CTM 36a)

2.6.1 There are several Isocyanates; these include TDI, MDI, HDI and IPDI. The isocyanate to be monitored is HDI (1,6 – hexamethylene diisocyanate). All Isocyanates follow the same procedure for sampling and analysis.

2.6.2 Isocyanates can be sampled non-isokinetically following MDHS 25 or isokinetically following the USEPA CTM 36

2.6.3 The method used was isokinetic method. A sample probe was placed inside the stack; the sample probe was heated.

2.6.4 The samples are stored in brown glass bottles and submitted for analysis. The samples will be 'blown down' to dryness using air and made upto 1ml using the most suitable matrix (usually acetonitrile). The sample will then be ready for analysis by HPLC (High Pressure Liquid Chromatography).

3.0 Quality Assurance

3.1 Redwing Environmental Ltd will always endeavour to follow the methods specified in the Environment Agency Technical Guidance M2. The methods followed will be listed as our Technical Procedures and will be put forward for UKAS accreditation. Redwing Environmental Ltd is a member of the Source Testing Association (STA) and therefore operates under the STA's code of practice.

3.2 Redwing Environmental Ltd is accredited to ISO 9001:2008 and ISO 17025:2005.

4.0 Disclaimer

4.1 Redwing Environmental Ltd confirms that in preparing this report all reasonable skill and care has been exercised.

4.1.1 Unless specifically assigned or transferred within the terms of the agreement, Redwing Environmental Ltd asserts and retains all copyright, and other Intellectual Property Rights, in and over the report and its contents.

APPENDIX A

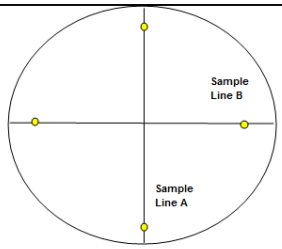
Particulate & Velocity Results

Client	Terex Compact Equipment
Site Address	Central Boulevard, Prologis Park, Coventry, CV6 4BX
Job Number	P-RED10-090/EB/R1/Rev0
Date	05/10/2010
Operator(s)	Vicki Gavin & Tony Berek

Stack Reference	Topcoat Curing Oven
Number of Stacks	1
Stack Configuration	Round
Dimensions (mtrs)	0.60
Outlet Diameter (if applicable) (metres)	
Number of Sample Ports	2
Number of Samples per Axis / Port	2
Nozzle Diameter (mm)	7.0
Nozzle Area (m²)	0.00003847
Stack Area (m²)	0.283

Isokinetic Sample Positions (%) multiply by diameter to obtain sample points	
1	14.60
2	85.40
3	N/A
4	N/A
5	N/A
6	N/A
7	N/A
8	N/A

Sampling Plane Diagram



Average Isokinetic Flow Rate (ltrs/min)	**Axis 1**	**Axis 2**
	24.01	23.70

Pitot Coefficient	**0.70**	**Pitot Calibration Date**			**April 2010**			**Atmos. Pressure (kPa)**	
Position	**Distance**	**Axis 1**	**Temperature**	**Swirl Test**	**Axis 2**	**Temperature**	**Swirl Test**	100.0	
No.	**(cms)**	**(pa)**	**(C)**	**Pass (Y/N)**	**(pa)**	**(C)**	**Pass (Y/N)**	**Static Pressure (pa)**	
1	8.76	109	54.5	Y	110	54.5	Y	23.0	
Y	51.24	126	54.5	Y	119	54.6	Y	**1 Axis**	**2 Axis**
3	N/A							**Velocity of flow (Nm/s)**	
4	N/A							10.40	10.27
5	N/A							**Volume Flow Rate (Nm³/s)**	
6	N/A							2.94	2.90
7	N/A							**Reduced Exit Velocity (m/s)**	
8	N/A								
Averages		118	54.5		115	54.6		N/A	

Mean Flue Gas Temp (in K) Tp = ((Mean T1 + Mean T2)/2)+273)) =		**327.50**	
Permitted Range of gas temperature readings (C) = (0.95Tp-273) to (1.05Tp-273) =	**38.13**	**to**	**70.88**
Highest Velocity Reading (m/s) =		**11.1**	
Lowest Velocity Reading (m/s) =		**10.0**	
Ratio Highest/Lowest (Max permitted = 3:1)		**1.11 : 1**	

On site Checklist

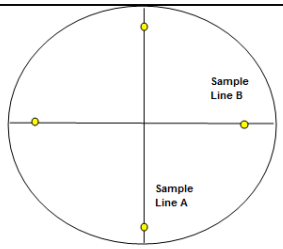
Range of Gas Temps	OK		**Manometer Leak Check**	OK	
Leak Check recorded (l/min)	<0.2		**Pitot Leak Check**	OK	
Leak Check < 2% Vol (l/min)	0.48		**Overall Isokinetic Ratio (%) (must be 95 to 115%)**	**Run 1**	**Run 2**
Passed minimum Velocity requirements (>5pa)	YES			**94.9**	**98.0**
Negative Local Flow Present, YES or NO (Yes = Fail)	NO		**Are there sufficient rails and kick board? (YES , NO or N/A)**		YES
Is the Platform area greater than 5m²? (YES, NO or N/A)	YES		**Is the area infront of the sample line the length of the probe + 1 metre? (YES or NO)**		YES
Passed Highest to lowest Velocity (3:1)	YES				

Site Equipment Used

Pitot Reference	RED 030617		**Manometer Reference**	RED 0132
Thermometer Reference	RED 0205		**Thermocouple Reference**	RED 0344
Balance Reference	N/A		**Sampling Pump Reference**	RED 0258
Tape Measure Reference	RED 0121		**Barometer Reference**	RED 0243

Stack Reference ID	Topcoat Curing Oven					
	Terex Compact Equipment					
	RUN 1			RUN 2		
Filter Reference No	Q47-130910-16			Q47-130910-17		
Date	05-Oct-10			05-Oct-10		
Sample Period	12:15	to	12:47	12:50	to	13:22
Velocity (Nm/s)	10.34					
Volume (Nm^3/hr)	10520					
Average Stack Temp (°C)	54.50					
Permitted Temp Range (°C)	38.13	to	70.88			
Lowest Velocity Reading (m/s)	10.02					
Highest Velocity Reading (m/s)	11.11					
Ratio (less than 3:1)	1.11	:	1			
Oxygen %	20.4					
Carbon Dioxide %	0.20					
Moisture (%)	3.05					
Litres sampled	752			761		
Corrected volume sampled (m^3)	0.712			0.718		
Blank Filter Run (mg/m^3)	0.000					
Blank Wash Run (mg/m^3)	0.294					
Particulate weight collected on filter (mg)	0.000			0.190		
Particulate Concentration on Filter (mg/m^3)	0.00			0.26		
Particulate weight collected in Wash (mg)	0.82			0.12		
Particulate Concentration in Wash (mg/m^3)	1.15			0.17		
Total Particulate Concentration (mg/m^3)	**1.15**			**0.43**		
Total Particulate Concentration corrected for Oxygen, dry gas (mg/m^3)	N/A			N/A		
Total Particulate Mass Emission (kg/hour)	0.043			0.016		

Client	Terex Compact Equipment
Site Address	Central Boulevard, Prologis Park, Coventry, CV6 4BX
Job Number	P-RED10-090/EB/R1/Rev0
Date	07/10/2010
Operator(s)	Vicki Gavin & Tony Berek

Stack Reference			Topcoat Flash Off			**Isokinetic Sample Positions (%) multiply by diameter to obtain sample points**		**Sampling Plane Diagram**		
						1	14.60			
Number of Stacks			1			**2**	85.40			
Stack Configuration			Round			**3**	N/A			
Dimensions (mtrs)			0.90			**4**	N/A			
Outlet Diameter (if applicable) (metres)						**5**	N/A			
Number of Sample Ports			2			**6**	N/A			
Number of Samples per Axis / Port			2			**7**	N/A			
Nozzle Diameter (mm)			7.0			**8**	N/A			
Nozzle Area (m²)			0.00003847			**Average Isokinetic Flow Rate (ltrs/min)**			**Axis 1**	**Axis 2**
Stack Area (m²)			0.636						22.59	24.03

Pitot Coefficient	**0.70**	**Pitot Calibration Due Date**			**April 2011**			**Atmos. Pressure (kPa)**		
Position	**Distance**	**Axis 1**	**Temperature**	**Swirl Test**	**Axis 2**	**Temperature**	**Swirl Test**	102.0		
No.	**(cms)**	**(pa)**	**(C)**	**Pass (Y/N)**	**(pa)**	**(C)**	**Pass (Y/N)**	**Static Pressure (pa)**		
1	13.14	84	53.3	Y	100	53.3	Y	36.0		
Y	76.86	129	53.3	Y	141	53.3	Y	**1 Axis**	**2 Axis**	
3	N/A							**Velocity of flow (Nm/s)**		
4	N/A							9.79	10.41	
5	N/A							**Volume Flow Rate (Nm³/s)**		
6	N/A							6.23	6.62	
7	N/A							**Reduced Exit Velocity (m/s)**		
8	N/A									
Averages		107	53.3		121	53.3		N/A		

Mean Flue Gas Temp (in K) Tp = ((Mean T1 + Mean T2)/2)+273)) =		326.30	
Permitted Range of gas temperature readings (C) = (0.95Tp-273) to (1.05Tp-273) =	36.99	to	69.62
Highest Velocity Reading (m/s) =		11.6	
Lowest Velocity Reading (m/s) =		8.7	
Ratio Highest/Lowest (Max permitted = 3:1)		1.34 : 1	

On site Checklist

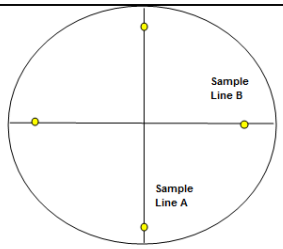
Range of Gas Temps	OK		Manometer Leak Check	OK	
Leak Check recorded (l/min)	<0.2		Pitot Leak Check	OK	
Leak Check < 2% Vol (l/min)	0.45		Overall Isokinetic Ratio (%) (must be 95 to 115%)	**Run 1**	**Run 2**
Passed minimum Velocity requirements (>5pa)	YES			**95.5**	**99.8**
Negative Local Flow Present, YES or NO (Yes = Fail)	NO		Are there sufficient rails and kick board? (YES , NO or N/A)		YES
Is the Platform area greater than 5m²? (YES, NO or N/A)	YES		Is the area infront of the sample line the length of the probe + 1 metre? (YES or NO)		YES
Passed Highest to lowest Velocity (3:1)	YES				

Site Equipment Used

Pitot Reference	RED 030617		Manometer Reference	RED 0132
Thermometer Reference	RED 0205		Thermocouple Reference	RED 0344
Balance Reference	N/A		Sampling Pump Reference	RED 0258
Tape Measure Reference	RED 0121		Barometer Reference	RED 0243

Stack Reference ID	Topcoat Flash Off					
	Terex Compact Equipment					
	RUN 1			RUN 2		
Filter Reference No	Q47-130910-23			Q47-130910-24		
Date	07-Oct-10			07-Oct-10		
Sample Period	13:25	to	13:57	14:00	to	14:32
Velocity (Nm/s)	10.10					
Volume (Nm^3/hr)	23129					
Average Stack Temp (°C)	53.30					
Permitted Temp Range (°C)	36.99	to	69.62			
Lowest Velocity Reading (m/s)	8.69					
Highest Velocity Reading (m/s)	11.62					
Ratio (less than 3:1)	1.34	:	1			
Oxygen %	20.4					
Carbon Dioxide %	0.20					
Moisture (%)	3.05					
Litres sampled	728			736		
Corrected volume sampled (m^3)	0.678			0.684		
Blank Filter Run (mg/m^3)	0.000					
Blank Wash Run (mg/m^3)	0.308					
Particulate weight collected on filter (mg)	0.010			0.000		
Particulate Concentration on Filter (mg/m^3)	0.01			0.00		
Particulate weight collected in Wash (mg)	0.06			0.02		
Particulate Concentration in Wash (mg/m^3)	0.09			0.03		
Total Particulate Concentration (mg/m^3)	**0.10**			**0.03**		
Total Particulate Concentration corrected for Oxygen, dry gas (mg/m^3)	N/A			N/A		
Total Particulate Mass Emission (kg/hour)	0.004			0.001		

Client	Terex Compact Equipment
Site Address	Central Boulevard, Prologis Park, Coventry, CV6 4BX
Job Number	P-RED10-090/EB/R1/Rev0
Date	05/10/2010
Operator(s)	Vicki Gavin & Tony Berek

Stack Reference			Primer Flash Off			**Isokinetic Sample Positions (%) multiply by diameter to obtain sample points**		**Sampling Plane Diagram**		
						1	14.60			
Number of Stacks			1			**2**	85.40			
Stack Configuration			Round			**3**	N/A			
Dimensions (mtrs)			0.80			**4**	N/A			
Outlet Diameter (if applicable) (metres)						**5**	N/A			
Number of Sample Ports			2			**6**	N/A			
Number of Samples per Axis / Port			2			**7**	N/A			
Nozzle Diameter (mm)			8.0			**8**	N/A			
Nozzle Area (m²)			0.00005024			**Average Isokinetic Flow Rate (ltrs/min)**			**Axis 1**	**Axis 2**
Stack Area (m²)			0.503						25.23	24.67

Pitot Coefficient	**0.70**	**Pitot Calibration Due Date**			**April 2009**			**Atmos. Pressure (kPa)**
Position	**Distance**	**Axis 1**	**Temperature**	**Swirl Test**	**Axis 2**	**Temperature**	**Swirl Test**	99.0
No.	**(cms)**	**(pa)**	**(C)**	**Pass (Y/N)**	**(pa)**	**(C)**	**Pass (Y/N)**	**Static Pressure (pa)**
1	11.68	75	31.4	Y	70	31.4	Y	22.0
Y	68.32	87	31.4	Y	85	31.4	Y	**1 Axis** / **2 Axis**
3	N/A							**Velocity of flow (Nm/s)**
4	N/A							8.37 / 8.19
5	N/A							**Volume Flow Rate (Nm³/s)**
6	N/A							4.21 / 4.11
7	N/A							**Reduced Exit Velocity (m/s)**
8	N/A							
Averages		81	31.4		78	31.4		N/A

Mean Flue Gas Temp (in K) Tp = ((Mean T1 + Mean T2)/2)+273)) =		304.40	
Permitted Range of gas temperature readings (C) = (0.95Tp-273) to (1.05Tp-273) =	16.18	to	46.62
Highest Velocity Reading (m/s) =		8.9	
Lowest Velocity Reading (m/s) =		7.8	
Ratio Highest/Lowest (Max permitted = 3:1)		1.15 : 1	

On site Checklist

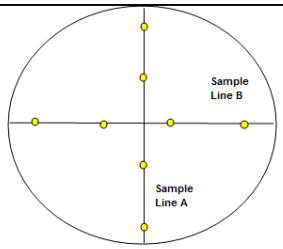
Range of Gas Temps	OK		Manometer Leak Check	OK	
Leak Check recorded (l/min)	<0.2		Pitot Leak Check	OK	
Leak Check < 2% Vol (l/min)	0.50		Overall Isokinetic Ratio (%) (must be 95 to 115%)	**Run 1**	**Run 2**
Passed minimum Velocity requirements (>5pa)	YES			**96.0**	**106.1**
Negative Local Flow Present, YES or NO (Yes = Fail)	NO		Are there sufficient rails and kick board? (YES , NO or N/A)		YES
Is the Platform area greater than 5m²? (YES, NO or N/A)	YES		Is the area infront of the sample line the length of the probe + 1 metre? (YES or NO)		YES
Passed Highest to lowest Velocity (3:1)	YES				

Site Equipment Used

Pitot Reference	RED 030617		Manometer Reference	RED 0132
Thermometer Reference	RED 0205		Thermocouple Reference	RED 0344
Balance Reference	N/A		Sampling Pump Reference	RED 0258
Tape Measure Reference	RED 0121		Barometer Reference	RED 0243

Stack Reference ID	Primer Flash Off					
	Terex Compact Equipment					
	RUN 1			RUN 2		
Filter Reference No	Q47-130910-11			Q47-130910-12		
Date	05-Oct-10			05-Oct-10		
Sample Period	12:40	to	13:12	13:20	to	13:52
Velocity (Nm/s)	8.28					
Volume (Nm^3/hr)	14977					
Average Stack Temp (°C)	31.40					
Permitted Temp Range (°C)	16.18	to	46.62			
Lowest Velocity Reading (m/s)	7.78					
Highest Velocity Reading (m/s)	8.95					
Ratio (less than 3:1)	1.15	:	1			
Oxygen %	20.4					
Carbon Dioxide %	0.20					
Moisture (%)	3.05					
Litres sampled	760			773		
Corrected volume sampled (m^3)	0.728			0.736		
Blank Filter Run (mg/m^3)	0.000					
Blank Wash Run (mg/m^3)	0.287					
Particulate weight collected on filter (mg)	0.000			0.030		
Particulate Concentration on Filter (mg/m^3)	0.00			0.04		
Particulate weight collected in Wash (mg)	0.49			0.22		
Particulate Concentration in Wash (mg/m^3)	0.67			0.30		
Total Particulate Concentration (mg/m^3)	**0.67**			**0.34**		
Total Particulate Concentration corrected for Oxygen, dry gas (mg/m^3)	N/A			N/A		
Total Particulate Mass Emission (kg/hour)	0.020			0.010		

Client	Terex Compact Equipment
Site Address	Central Boulevard, Prologis Park, Coventry, CV6 4BX
Job Number	P-RED10-090/EB/R1/Rev0
Date	05/10/2010
Operator(s)	Vicki Gavin & Tony Berek

Stack Reference			Topcoat Booth 1		**Isokinetic Sample Positions (%) multiply by diameter to obtain sample points**		**Sampling Plane Diagram**	
					1	6.70		
Number of Stacks			1		**2**	25.00		
Stack Configuration			Round		**3**	75.00		
Dimensions (mtrs)			1.60		**4**	93.30		
Outlet Diameter (if applicable) (metres)					**5**	N/A		
Number of Sample Ports			2		**6**	N/A		
Number of Samples per Axis / Port			4		**7**	N/A		
Nozzle Diameter (mm)			8.0		**8**	N/A		
Nozzle Area (m²)			0.00005024		**Average Isokinetic Flow Rate (ltrs/min)**		**Axis 1**	**Axis 2**
Stack Area (m²)			2.011				18.84	19.78

Pitot Coefficient	**0.70**	**Pitot Calibration Due Date**			**April 2011**			**Atmos. Pressure (kPa)**
Position	**Distance**	**Axis 1**	**Temperature**	**Swirl Test**	**Axis 2**	**Temperature**	**Swirl Test**	99.0
No.	**(cms)**	**(pa)**	**(C)**	**Pass (Y/N)**	**(pa)**	**(C)**	**Pass (Y/N)**	**Static Pressure (pa)**
1	10.72	48	22.9	Y	43	22.9	Y	-4.0
Y	40.00	44	22.9	Y	54	22.9	Y	**1 Axis** / **2 Axis**
3	120.00	49	22.9	Y	51	22.9	Y	**Velocity of flow (Nm/s)**
4	149.28	45	22.9	Y	57	22.9	Y	6.25 / 6.56
5	N/A							**Volume Flow Rate (Nm³/s)**
6	N/A							12.57 / 13.20
7	N/A							**Reduced Exit Velocity (m/s)**
8	N/A							
Averages		47	22.9		51	22.9		N/A

Mean Flue Gas Temp (in K) Tp = ((Mean T1 + Mean T2)/2)+273)) =		295.90	
Permitted Range of gas temperature readings (C) = (0.95Tp-273) to (1.05Tp-273) =	8.10	to	37.70
Highest Velocity Reading (m/s) =		7.1	
Lowest Velocity Reading (m/s) =		6.0	
Ratio Highest/Lowest (Max permitted = 3:1)		1.19 : 1	

On site Checklist

Range of Gas Temps	OK		Manometer Leak Check	OK	
Leak Check recorded (l/min)	<0.2		Pitot Leak Check	OK	
Leak Check < 2% Vol (l/min)	0.38		Overall Isokinetic Ratio (%) (must be 95 to 115%)	**Run 1**	**Run 2**
Passed minimum Velocity requirements (>5pa)	YES			105.3	95.2
Negative Local Flow Present, YES or NO (Yes = Fail)	NO		Are there sufficient rails and kick board? (YES , NO or N/A)		YES
Is the Platform area greater than 5m²? (YES, NO or N/A)	YES		Is the area infront of the sample line the length of the probe + 1 metre? (YES or NO)		YES
Passed Highest to lowest Velocity (3:1)	YES				

Site Equipment Used

Pitot Reference	RED 030605		Manometer Reference	RED 0132
Thermometer Reference	RED 0205		Thermocouple Reference	RED 0250
Balance Reference	N/A		Sampling Pump Reference	RED 0258
Tape Measure Reference	RED 0121		Barometer Reference	RED 0243

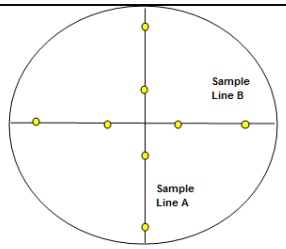
Stack Reference ID	Topcoat Booth 1					
	Terex Compact Equipment					
	RUN 1			RUN 2		
Filter Reference No	Q47-130910-13			Q47-130910-14		
Date	05-Oct-10			05-Oct-10		
Sample Period	13:55	to	14:27	14:30	to	15:02
Velocity (Nm/s)	6.41					
Volume (Nm^3/hr)	46376					
Average Stack Temp (°C)	22.90					
Permitted Temp Range (°C)	8.10		to			37.70
Lowest Velocity Reading (m/s)	6.01					
Highest Velocity Reading (m/s)	7.14					
Ratio (less than 3:1)	1.19		:			1
Oxygen %	20.4					
Carbon Dioxide %	0.20					
Moisture (%)	3.05					
Litres sampled	684			640		
Corrected volume sampled (m^3)	0.651			0.609		
Blank Filter Run (mg/m^3)	0.000					
Blank Wash Run (mg/m^3)	0.333					
Particulate weight collected on filter (mg)	0.020			0.050		
Particulate Concentration on Filter (mg/m^3)	0.03			0.08		
Particulate weight collected in Wash (mg)	0.00			0.02		
Particulate Concentration in Wash (mg/m^3)	0.00			0.03		
Total Particulate Concentration (mg/m^3)	**0.03**			**0.11**		
Total Particulate Concentration corrected for Oxygen, dry gas (mg/m^3)	N/A			N/A		
Total Particulate Mass Emission (kg/hour)	0.001			0.003		

Client	Terex Compact Equipment
Site Address	Central Boulevard, Prologis Park, Coventry, CV6 4BX
Job Number	P-RED10-090/EB/R1/Rev0
Date	05/10/2010
Operator(s)	Vicki Gavin & Tony Berek

Stack Reference	Topcoat Booth 2
Number of Stacks	1
Stack Configuration	Round
Dimensions (mtrs)	1.60
Outlet Diameter (if applicable) (metres)	
Number of Sample Ports	2
Number of Samples per Axis / Port	4
Nozzle Diameter (mm)	8.0
Nozzle Area (m²)	0.00005024
Stack Area (m²)	2.011

Isokinetic Sample Positions (%) multiply by diameter to obtain sample points	
1	6.70
2	25.00
3	75.00
4	93.30
5	N/A
6	N/A
7	N/A
8	N/A

Sampling Plane Diagram



Average Isokinetic Flow Rate (ltrs/min)	**Axis 1**	**Axis 2**
	20.42	19.66

Pitot Coefficient	**0.70**	**Pitot Calibration Date**			**April 2010**			**Atmos. Pressure (kPa)**	
Position	**Distance**	**Axis 1**	**Temperature**	**Swirl Test**	**Axis 2**	**Temperature**	**Swirl Test**	99.0	
No.	**(cms)**	**(pa)**	**(C)**	**Pass (Y/N)**	**(pa)**	**(C)**	**Pass (Y/N)**	**Static Pressure (pa)**	
1	10.72	47	23.5	Y	46	23.5	Y	-16.0	
Y	40.00	48	23.5	Y	47	23.5	Y	**1 Axis**	**2 Axis**
3	120.00	64	23.5	Y	58	23.5	Y	**Velocity of flow (Nm/s)**	
4	149.28	59	23.5	Y	51	23.5	Y	6.77	6.52
5	N/A							**Volume Flow Rate (Nm³/s)**	
6	N/A							13.62	13.11
7	N/A							**Reduced Exit Velocity (m/s)**	
8	N/A								
Averages		55	23.5		51	23.5		N/A	

Mean Flue Gas Temp (in K) Tp = ((Mean T1 + Mean T2)/2)+273)) =		296.50	
Permitted Range of gas temperature readings (C) = (0.95Tp-273) to (1.05Tp-273) =	8.68	to	38.33
Highest Velocity Reading (m/s) =		7.6	
Lowest Velocity Reading (m/s) =		6.2	
Ratio Highest/Lowest (Max permitted = 3:1)		1.22 : 1	

On site Checklist

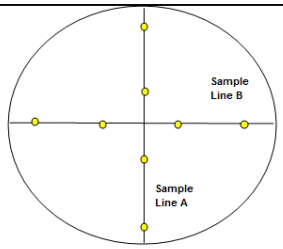
Range of Gas Temps	OK		Manometer Leak Check	OK	
Leak Check recorded (l/min)	<0.2		Pitot Leak Check	OK	
Leak Check < 2% Vol (l/min)	0.41		Overall Isokinetic Ratio (%) (must be 95 to 115%)	**Run 1**	**Run 2**
Passed minimum Velocity requirements (>5pa)	YES			110.1	101.1
Negative Local Flow Present, YES or NO (Yes = Fail)	NO		Are there sufficient rails and kick board? (YES , NO or N/A)		YES
Is the Platform area greater than 5m²? (YES, NO or N/A)	YES		Is the area infront of the sample line the length of the probe + 1 metre? (YES or NO)		YES
Passed Highest to lowest Velocity (3:1)	YES				

Site Equipment Used

Pitot Reference	RED 030605		Manometer Reference	RED 0132
Thermometer Reference	RED 0205		Thermocouple Reference	RED 0250
Balance Reference	N/A		Sampling Pump Reference	RED 0258
Tape Measure Reference	RED 0121		Barometer Reference	RED 0243

Stack Reference ID	Topcoat Booth 2					
	Terex Compact Equipment					
	RUN 1			RUN 2		
Filter Reference No	Q47-130910-09			Q47-130910-10		
Date	05-Oct-10			05-Oct-10		
Sample Period	11:20	to	11:52	12:00	to	12:32
Velocity (Nm/s)	6.65					
Volume (Nm^3/hr)	48119					
Average Stack Temp (°C)	23.50					
Permitted Temp Range (°C)	8.68	to		38.33		
Lowest Velocity Reading (m/s)	6.22					
Highest Velocity Reading (m/s)	7.57					
Ratio (less than 3:1)	1.22	:		1		
Oxygen %	20.4					
Carbon Dioxide %	0.20					
Moisture (%)	3.05					
Litres sampled	646			595		
Corrected volume sampled (m^3)	0.621			0.568		
Blank Filter Run (mg/m^3)	0.000					
Blank Wash Run (mg/m^3)	0.353					
Particulate weight collected on filter (mg)	0.080			0.040		
Particulate Concentration on Filter (mg/m^3)	0.13			0.07		
Particulate weight collected in Wash (mg)	0.39			0.23		
Particulate Concentration in Wash (mg/m^3)	0.63			0.40		
Total Particulate Concentration (mg/m^3)	**0.76**			**0.48**		
Total Particulate Concentration corrected for Oxygen, dry gas (mg/m^3)	N/A			N/A		
Total Particulate Mass Emission (kg/hour)	0.018			0.012		

Client	Terex Compact Equipment
Site Address	Central Boulevard, Prologis Park, Coventry, CV6 4BX
Job Number	P-RED10-090/EB/R1/Rev0
Date	06/10/2010
Operator(s)	Vicki Gavin & Tony Berek

Stack Reference			Primer Booth 1			**Isokinetic Sample Positions (%) multiply by diameter to obtain sample points**		**Sampling Plane Diagram**		
						1	6.70			
Number of Stacks			1			**2**	25.00			
Stack Configuration			Round			**3**	75.00			
Dimensions (mtrs)			1.60			**4**	93.30			
Outlet Diameter (if applicable) (metres)						**5**	N/A			
Number of Sample Ports			2			**6**	N/A			
Number of Samples per Axis / Port			4			**7**	N/A			
Nozzle Diameter (mm)			8.0			**8**	N/A			
Nozzle Area (m²)			0.00005024			**Average Isokinetic Flow Rate (ltrs/min)**			**Axis 1**	**Axis 2**
Stack Area (m²)			2.011						18.32	18.32

Pitot Coefficient	**0.70**	**Pitot Calibration Due Date**						**Atmos. Pressure (kPa)**	
Position	**Distance**	**Axis 1**	**Temperature**	**Swirl Test**	**Axis 2**	**Temperature**	**Swirl Test**	100.0	
No.	**(cms)**	**(pa)**	**(C)**	**Pass (Y/N)**	**(pa)**	**(C)**	**Pass (Y/N)**	**Static Pressure (pa)**	
1	10.72	39	22.2	Y	35	22.2	Y	-3.0	
Y	40.00	45	22.2	Y	43	22.2	Y	**1 Axis**	**2 Axis**
3	120.00	51	22.2	Y	49	22.2	Y	**Velocity of flow (Nm/s)**	
4	149.28	43	22.2	Y	51	22.2	Y	6.08	6.08
5	N/A							**Volume Flow Rate (Nm³/s)**	
6	N/A							12.22	12.22
7	N/A							**Reduced Exit Velocity (m/s)**	
8	N/A								
Averages		45	22.2		45	22.2		N/A	

Mean Flue Gas Temp (in K) Tp = ((Mean T1 + Mean T2)/2)+273)) =						295.20			
Permitted Range of gas temperature readings (C) = (0.95Tp-273) to (1.05Tp-273) =					7.44	to		36.96	
Highest Velocity Reading (m/s) =						6.7			
Lowest Velocity Reading (m/s) =						5.4			
Ratio Highest/Lowest (Max permitted = 3:1)						1.25 : 1			

On site Checklist

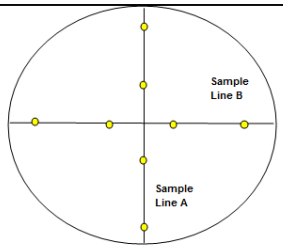
Range of Gas Temps	OK		Manometer Leak Check	OK	
Leak Check recorded (l/min)	<0.2		Pitot Leak Check	OK	
Leak Check < 2% Vol (l/min)	0.37		Overall Isokinetic Ratio (%) (must be 95 to 115%)	**Run 1**	**Run 2**
Passed minimum Velocity requirements (>5pa)	YES			100.7	101.4
Negative Local Flow Present, YES or NO (Yes = Fail)	NO		Are there sufficient rails and kick board? (YES , NO or N/A)		YES
Is the Platform area greater than 5m²? (YES, NO or N/A)	YES		Is the area infront of the sample line the length of the probe + 1 metre? (YES or NO)		YES
Passed Highest to lowest Velocity (3:1)	YES				

Site Equipment Used

Pitot Reference	RED 030605		Manometer Reference	RED 0132
Thermometer Reference	RED 0205		Thermocouple Reference	RED 0250
Balance Reference	N/A		Sampling Pump Reference	RED 0258
Tape Measure Reference	RED 0121		Barometer Reference	RED 0243

Stack Reference ID	Primer Booth 1					
	Terex Compact Equipment					
	RUN 1			RUN 2		
Filter Reference No	Q47-130910-18			Q47-130910-19		
Date	06-Oct-10			06-Oct-10		
Sample Period	13:25	to	14:00	14:05	to	14:37
Velocity (Nm/s)	6.08					
Volume (Nm^3/hr)	43991					
Average Stack Temp (°C)	22.20					
Permitted Temp Range (°C)	7.44	to	36.96			
Lowest Velocity Reading (m/s)	5.39					
Highest Velocity Reading (m/s)	6.71					
Ratio (less than 3:1)	1.25	:	1			
Oxygen %	20.4					
Carbon Dioxide %	0.20					
Moisture (%)	3.05					
Litres sampled	655			610		
Corrected volume sampled (m^3)	0.621			0.576		
Blank Filter Run (mg/m^3)	0.000					
Blank Wash Run (mg/m^3)	0.351					
Particulate weight collected on filter (mg)	0.110			0.010		
Particulate Concentration on Filter (mg/m^3)	0.18			0.02		
Particulate weight collected in Wash (mg)	1.17			0.37		
Particulate Concentration in Wash (mg/m^3)	1.89			0.64		
Total Particulate Concentration (mg/m^3)	**2.06**			**0.66**		
Total Particulate Concentration corrected for Oxygen, dry gas (mg/m^3)	N/A			N/A		
Total Particulate Mass Emission (kg/hour)	0.045			0.014		

Client	Terex Compact Equipment
Site Address	Central Boulevard, Prologis Park, Coventry, CV6 4BX
Job Number	P-RED10-090/EB/R1/Rev0
Date	06/10/2010
Operator(s)	Vicki Gavin & Tony Berek

Stack Reference		Primer Booth 2			**Isokinetic Sample Positions (%) multiply by diameter to obtain sample points**		**Sampling Plane Diagram**			
					1	6.70				
Number of Stacks		1			**2**	25.00				
Stack Configuration		Round			**3**	75.00				
Dimensions (mtrs)		1.60			**4**	93.30				
Outlet Diameter (if applicable) (metres)					**5**	N/A				
Number of Sample Ports		2			**6**	N/A				
Number of Samples per Axis / Port		4			**7**	N/A				
Nozzle Diameter (mm)		8.0			**8**	N/A				
Nozzle Area (m²)		0.00005024			**Average Isokinetic Flow Rate (ltrs/min)**			**Axis 1**	**Axis 2**	
Stack Area (m²)		2.011						17.62	17.36	

Pitot Coefficient	**0.70**	**Pitot Calibration Due Date**						**Atmos. Pressure (kPa)**	
Position	**Distance**	**Axis 1**	**Temperature**	**Swirl Test**	**Axis 2**	**Temperature**	**Swirl Test**	101.0	
No.	**(cms)**	**(pa)**	**(C)**	**Pass (Y/N)**	**(pa)**	**(C)**	**Pass (Y/N)**	**Static Pressure (pa)**	
1	10.72	52	15.8	Y	63	15.8	Y	4.0	
Y	40.00	27	15.8	Y	22	15.8	Y	**1 Axis**	**2 Axis**
3	120.00	53	15.8	Y	39	15.8	Y	**Velocity of flow (Nm/s)**	
4	149.28	38	15.8	Y	41	15.8	Y	5.85	5.76
5	N/A							**Volume Flow Rate (Nm³/s)**	
6	N/A							11.75	11.58
7	N/A							**Reduced Exit Velocity (m/s)**	
8	N/A								
Averages		43	15.8		41	15.8		N/A	

Mean Flue Gas Temp (in K) Tp = ((Mean T1 + Mean T2)/2)+273)) =		288.80	
Permitted Range of gas temperature readings (C) = (0.95Tp-273) to (1.05Tp-273) =	1.36	to	30.24
Highest Velocity Reading (m/s) =		7.3	
Lowest Velocity Reading (m/s) =		4.2	
Ratio Highest/Lowest (Max permitted = 3:1)		1.75 : 1	

On site Checklist

Range of Gas Temps	OK		Manometer Leak Check	OK	
Leak Check recorded (l/min)	<0.2		Pitot Leak Check	OK	
Leak Check < 2% Vol (l/min)	0.35		Overall Isokinetic Ratio (%) (must be 95 to 115%)	**Run 1**	**Run 2**
Passed minimum Velocity requirements (>5pa)	YES			**102.2**	**99.1**
Negative Local Flow Present, YES or NO (Yes = Fail)	NO		Are there sufficient rails and kick board? (YES , NO or N/A)		YES
Is the Platform area greater than 5m²? (YES, NO or N/A)	YES		Is the area infront of the sample line the length of the probe + 1 metre? (YES or NO)		YES
Passed Highest to lowest Velocity (3:1)	YES				

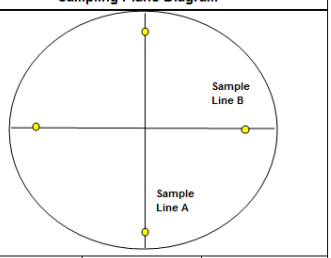
Site Equipment Used

Pitot Reference	RED 030605		Manometer Reference	RED 0132
Thermometer Reference	RED 0205		Thermocouple Reference	RED 0250
Balance Reference	N/A		Sampling Pump Reference	RED 0258
Tape Measure Reference	RED 0121		Barometer Reference	RED 0243

Stack Reference ID	Primer Booth 2					
	Terex Compact Equipment					
	RUN 1			RUN 2		
Filter Reference No	Q47-130910-21			Q47-130910-22		
Date	06-Oct-10			06-Oct-10		
Sample Period	8:30	to	9:02	9:05	to	9:37
Velocity (Nm/s)	5.80					
Volume (Nm^3/hr)	41998					
Average Stack Temp (°C)	15.80					
Permitted Temp Range (°C)	1.36	to	30.24			
Lowest Velocity Reading (m/s)	4.21					
Highest Velocity Reading (m/s)	7.34					
Ratio (less than 3:1)	1.75	:	1			
Oxygen %	20.4					
Carbon Dioxide %	0.20					
Moisture (%)	3.05					
Litres sampled	640			660		
Corrected volume sampled (m^3)	0.618			0.633		
Blank Filter Run (mg/m^3)	0.000					
Blank Wash Run (mg/m^3)	0.336					
Particulate weight collected on filter (mg)	0.030			0.010		
Particulate Concentration on Filter (mg/m^3)	0.05			0.02		
Particulate weight collected in Wash (mg)	0.07			0.12		
Particulate Concentration in Wash (mg/m^3)	0.11			0.19		
Total Particulate Concentration (mg/m^3)	**0.16**			**0.21**		
Total Particulate Concentration corrected for Oxygen, dry gas (mg/m^3)	N/A			N/A		
Total Particulate Mass Emission (kg/hour)	0.003			0.004		

Client	Terex Compact Equipment
Site Address	Central Boulevard, Prologis Park, Coventry, CV6 4BX
Job Number	P-RED10-090/EB/R1/Rev0
Date	07/10/2010
Operator(s)	Vicki Gavin & Tony Berek

Stack Reference		Offline Booth 1			**Isokinetic Sample Positions (%) multiply by diameter to obtain sample points**		**Sampling Plane Diagram**	
					1	14.60		
Number of Stacks		1			**2**	85.40		
Stack Configuration		Round			**3**	N/A		
Dimensions (mtrs)		0.70			**4**	N/A		
Outlet Diameter (if applicable) (metres)					**5**	N/A		
Number of Sample Ports		2			**6**	N/A		
Number of Samples per Axis / Port		2			**7**	N/A		
Nozzle Diameter (mm)		7.0			**8**	N/A		
Nozzle Area (m²)		0.00003847			**Average Isokinetic Flow Rate (ltrs/min)**		**Axis 1**	**Axis 2**
Stack Area (m²)		0.385					24.97	25.63



Pitot Coefficient	**0.70**	**Pitot Calibration Due Date**						**Atmos. Pressure (kPa)**
Position	**Distance**	**Axis 1**	**Temperature**	**Swirl Test**	**Axis 2**	**Temperature**	**Swirl Test**	102.0
No.	**(cms)**	**(pa)**	**(C)**	**Pass (Y/N)**	**(pa)**	**(C)**	**Pass (Y/N)**	**Static Pressure (pa)**
1	10.22	142	31.4	Y	150	31.3	Y	25.0
Y	59.78	137	31.3	Y	144	31.2	Y	**1 Axis** / **2 Axis**
3	N/A							**Velocity of flow (Nm/s)**
4	N/A							10.82 / 11.11
5	N/A							**Volume Flow Rate (Nm³/s)**
6	N/A							4.16 / 4.27
7	N/A							**Reduced Exit Velocity (m/s)**
8	N/A							
Averages		140	31.4		147	31.3		N/A

Mean Flue Gas Temp (in K) Tp = ((Mean T1 + Mean T2)/2)+273)) =		304.35	
Permitted Range of gas temperature readings (C) = (0.95Tp-273) to (1.05Tp-273) =	16.13	to	46.57
Highest Velocity Reading (m/s) =		11.6	
Lowest Velocity Reading (m/s) =		10.7	
Ratio Highest/Lowest (Max permitted = 3:1)		1.08 : 1	

On site Checklist

Range of Gas Temps	OK		Manometer Leak Check	OK	
Leak Check recorded (l/min)	<0.2		Pitot Leak Check	OK	
Leak Check < 2% Vol (l/min)	0.50		Overall Isokinetic Ratio (%) (must be 95 to 115%)	**Run 1**	**Run 2**
Passed minimum Velocity requirements (>5pa)	YES			**95.0**	**96.2**
Negative Local Flow Present, YES or NO (Yes = Fail)	NO		Are there sufficient rails and kick board? (YES , NO or N/A)		YES
Is the Platform area greater than 5m²? (YES, NO or N/A)	YES		Is the area infront of the sample line the length of the probe + 1 metre? (YES or NO)		YES
Passed Highest to lowest Velocity (3:1)	YES				

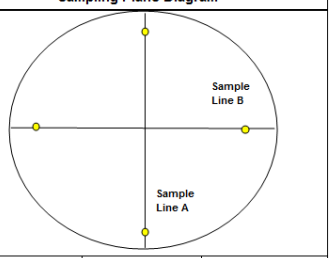
Site Equipment Used

Pitot Reference	RED 030617		Manometer Reference	RED 0132
Thermometer Reference	RED 0205		Thermocouple Reference	RED 0344
Balance Reference	N/A		Sampling Pump Reference	RED 0258
Tape Measure Reference	RED 0121		Barometer Reference	RED 0243

Stack Reference ID	Offline Booth 1					
	Terex Compact Equipment					
	RUN 1			RUN 2		
Filter Reference No	Q47-130910-25			Q47-130910-26		
Date	07-Oct-10			07-Oct-10		
Sample Period	12:15	to	12:47	12:50	to	13:22
Velocity (Nm/s)	11.0					
Volume (Nm^3/hr)	15187					
Average Stack Temp (°C)	31.35					
Permitted Temp Range (°C)	16.13	to		46.57		
Lowest Velocity Reading (m/s)	10.72					
Highest Velocity Reading (m/s)	11.57					
Ratio (less than 3:1)	1.08	:		1		
Oxygen %	20.4					
Carbon Dioxide %	0.20					
Moisture (%)	3.05					
Litres sampled	796			779		
Corrected volume sampled (m^3)	0.743			0.723		
Blank Filter Run (mg/m^3)	0.000					
Blank Wash Run (mg/m^3)	0.286					
Particulate weight collected on filter (mg)	0.050			0.010		
Particulate Concentration on Filter (mg/m^3)	0.07			0.01		
Particulate weight collected in Wash (mg)	0.91			0.77		
Particulate Concentration in Wash (mg/m^3)	1.22			1.06		
Total Particulate Concentration (mg/m^3)	**1.29**			**1.08**		
Total Particulate Concentration corrected for Oxygen, dry gas (mg/m^3)	N/A			N/A		
Total Particulate Mass Emission (kg/hour)	0.050			0.042		

Client	Terex Compact Equipment
Site Address	Central Boulevard, Prologis Park, Coventry, CV6 4BX
Job Number	P-RED10-090/EB/R1/Rev0
Date	07/10/2010
Operator(s)	Vicki Gavin & Tony Berek

Stack Reference		Offline Booth 2			**Isokinetic Sample Positions (%) multiply by diameter to obtain sample points**		**Sampling Plane Diagram**	
					1	14.60		
Number of Stacks		1			**2**	85.40		
Stack Configuration		Round			**3**	N/A		
Dimensions (mtrs)		0.70			**4**	N/A		
Outlet Diameter (if applicable) (metres)					**5**	N/A		
Number of Sample Ports		2			**6**	N/A		
Number of Samples per Axis / Port		2			**7**	N/A		
Nozzle Diameter (mm)		7.0			**8**	N/A		
Nozzle Area (m²)		0.00003847			**Average Isokinetic Flow Rate (ltrs/min)**		**Axis 1**	**Axis 2**
Stack Area (m²)		0.385					25.30	26.11



Pitot Coefficient	**0.70**	**Pitot Calibration Due Date**			**April 2011**			**Atmos. Pressure (kPa)**
Position	**Distance**	**Axis 1**	**Temperature**	**Swirl Test**	**Axis 2**	**Temperature**	**Swirl Test**	102.0
No.	**(cms)**	**(pa)**	**(C)**	**Pass (Y/N)**	**(pa)**	**(C)**	**Pass (Y/N)**	**Static Pressure (pa)**
1	10.22	158	25.6	Y	158	25.8	Y	34.0
Y	59.78	134	25.6	Y	153	25.7	Y	**1 Axis** / **2 Axis**
3	N/A							**Velocity of flow (Nm/s)**
4	N/A							10.96 / 11.31
5	N/A							**Volume Flow Rate (Nm³/s)**
6	N/A							4.22 / 4.35
7	N/A							**Reduced Exit Velocity (m/s)**
8	N/A							
Averages		146	25.6		156	25.8		N/A

Mean Flue Gas Temp (in K) Tp = ((Mean T1 + Mean T2)/2)+273)) =		298.60	
Permitted Range of gas temperature readings (C) = (0.95Tp-273) to (1.05Tp-273) =	10.67	to	40.53
Highest Velocity Reading (m/s) =		11.8	
Lowest Velocity Reading (m/s) =		10.5	
Ratio Highest/Lowest (Max permitted = 3:1)		1.12 : 1	

On site Checklist

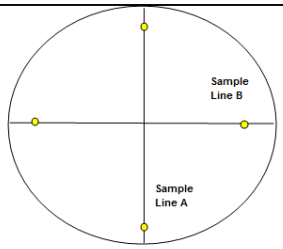
Range of Gas Temps	OK		Manometer Leak Check	OK	
Leak Check recorded (l/min)	<0.2		Pitot Leak Check	OK	
Leak Check < 2% Vol (l/min)	0.51		Overall Isokinetic Ratio (%) (must be 95 to 115%)	**Run 1**	**Run 2**
Passed minimum Velocity requirements (>5pa)	YES			98.0	99.9
Negative Local Flow Present, YES or NO (Yes = Fail)	NO		Are there sufficient rails and kick board? (YES , NO or N/A)		YES
Is the Platform area greater than 5m²? (YES, NO or N/A)	YES		Is the area infront of the sample line the length of the probe + 1 metre? (YES or NO)		YES
Passed Highest to lowest Velocity (3:1)	YES				

Site Equipment Used

Pitot Reference	RED 030617		Manometer Reference	RED 0132
Thermometer Reference	RED 0205		Thermocouple Reference	RED 0344
Balance Reference	N/A		Sampling Pump Reference	RED 0258
Tape Measure Reference	RED 0121		Barometer Reference	RED 0243

Stack Reference ID	Offline Booth 2					
	Terex Compact Equipment					
	RUN 1			RUN 2		
Filter Reference No	Q47-130910-27			Q47-130910-28		
Date	07-Oct-10			07-Oct-10		
Sample Period	11:05	to	11:37	11:40	to	12:12
Velocity (Nm/s)	11.14					
Volume (Nm^3/hr)	15431					
Average Stack Temp (°C)	25.60					
Permitted Temp Range (°C)	10.67	to	40.53			
Lowest Velocity Reading (m/s)	10.50					
Highest Velocity Reading (m/s)	11.76					
Ratio (less than 3:1)	1.12	:	1			
Oxygen %	20.4					
Carbon Dioxide %	0.20					
Moisture (%)	3.05					
Litres sampled	803			802		
Corrected volume sampled (m^3)	0.751			0.747		
Blank Filter Run (mg/m^3)	0.000					
Blank Wash Run (mg/m^3)	0.280					
Particulate weight collected on filter (mg)	0.010			0.010		
Particulate Concentration on Filter (mg/m^3)	0.01			0.01		
Particulate weight collected in Wash (mg)	0.66			1.32		
Particulate Concentration in Wash (mg/m^3)	0.88			1.77		
Total Particulate Concentration (mg/m^3)	**0.89**			**1.78**		
Total Particulate Concentration corrected for Oxygen, dry gas (mg/m^3)	N/A			N/A		
Total Particulate Mass Emission (kg/hour)	0.035			0.070		

Client	Terex Compact Equipment
Site Address	Central Boulevard, Prologis Park, Coventry, CV6 4BX
Job Number	P-RED10-090/EB/R1/Rev0
Date	05/10/2010
Operator(s)	Vicki Gavin & Tony Berek

Stack Reference			Paint Kitchen		**Isokinetic Sample Positions (%) multiply by diameter to obtain sample points**		**Sampling Plane Diagram**			
					1	N/A				
Number of Stacks			1		**2**	N/A				
Stack Configuration			Round		**3**	N/A				
Dimensions (mtrs)			0.50		**4**	N/A				
Outlet Diameter (if applicable) (metres)					**5**	N/A				
Number of Sample Ports			2		**6**	N/A				
Number of Samples per Axis / Port			N/A		**7**	N/A				
Nozzle Diameter (mm)					**8**	N/A				
Nozzle Area (m²)			N/A		**Average Isokinetic Flow Rate (ltrs/min)**				**Axis 1**	**Axis 2**
Stack Area (m²)			0.196						N/A	N/A

Pitot Coefficient	**0.70**	**Pitot Calibration Due Date**			**April 2011**			**Atmos. Pressure (kPa)**	
Position	**Distance**	**Axis 1**	**Temperature**	**Swirl Test**	**Axis 2**	**Temperature**	**Swirl Test**	102.0	
No.	**(cms)**	**(pa)**	**(C)**	**Pass (Y/N)**	**(pa)**	**(C)**	**Pass (Y/N)**	**Static Pressure (pa)**	
1	N/A	26	18.0	Y	28	18.0	Y	1.0	
Y	N/A	34	18.0	Y	25	18.0	Y	**1 Axis**	**2 Axis**
3	N/A							**Velocity of flow (Nm/s)**	
4	N/A							4.91	4.61
5	N/A							**Volume Flow Rate (Nm³/s)**	
6	N/A							0.96	0.91
7	N/A							**Reduced Exit Velocity (m/s)**	
8	N/A								
Averages		30	18.0		27	18.0		N/A	

Mean Flue Gas Temp (in K) Tp = ((Mean T1 + Mean T2)/2)+273)) =		291.00	
Permitted Range of gas temperature readings (C) = (0.95Tp-273) to (1.05Tp-273) =	3.45	to	32.55
Highest Velocity Reading (m/s) =		5.4	
Lowest Velocity Reading (m/s) =		4.5	
Ratio Highest/Lowest (Max permitted = 3:1)		1.20 : 1	

On site Checklist

Range of Gas Temps	OK		Manometer Leak Check	OK	
Leak Check recorded (l/min)	N/A		Pitot Leak Check	OK	
Leak Check < 2% Vol (l/min)	N/A		Overall Isokinetic Ratio (%) (must be 95 to 115%)	**Run 1**	**Run 2**
Passed minimum Velocity requirements (>5pa)	YES			N/A	N/A
Negative Local Flow Present, YES or NO (Yes = Fail)	NO		Are there sufficient rails and kick board? (YES , NO or N/A)		N/A
Is the Platform area greater than 5m²? (YES, NO or N/A)	N/A		Is the area infront of the sample line the length of the probe + 1 metre? (YES or NO)		N/A
Passed Highest to lowest Velocity (3:1)	YES				

Site Equipment Used

Pitot Reference	RED 030617		Manometer Reference	RED 0132
Thermometer Reference	RED 0205		Thermocouple Reference	RED 0344
Balance Reference	N/A		Sampling Pump Reference	N/A
Tape Measure Reference	RED 0121		Barometer Reference	RED 0243

APPENDIX B

VOC Raw Data

TopCoat Spray Booth 1

Date	Time	VOC mg/m³	Date	Time	VOC mg/m³
06-Oct-10	09:02:40	3.94	06-Oct-10	09:51:40	20.57
06-Oct-10	09:03:40	7.96	06-Oct-10	09:52:40	20.41
06-Oct-10	09:04:40	10.77	06-Oct-10	09:53:40	21.38
06-Oct-10	09:05:40	11.17	06-Oct-10	09:54:40	20.73
06-Oct-10	09:06:40	11.97	06-Oct-10	09:55:40	20.57
06-Oct-10	09:07:40	13.18	06-Oct-10	09:56:40	19.61
06-Oct-10	09:08:40	14.95	06-Oct-10	09:57:40	20.01
06-Oct-10	09:09:40	15.43	06-Oct-10	09:58:40	19.37
06-Oct-10	09:10:40	15.35	06-Oct-10	09:59:40	19.13
06-Oct-10	09:11:40	15.59	06-Oct-10	10:00:40	19.77
06-Oct-10	09:12:40	16.79	06-Oct-10	10:01:40	16.15
06-Oct-10	09:13:40	16.55			
06-Oct-10	09:14:40	15.75			
06-Oct-10	09:15:40	16.39			
06-Oct-10	09:16:40	17.76	**Average**		**14.38**
06-Oct-10	09:17:40	18.16			
06-Oct-10	09:18:40	19.53			
06-Oct-10	09:19:40	21.54			
06-Oct-10	09:20:40	22.98			
06-Oct-10	09:21:40	24.11			
06-Oct-10	09:22:40	25.88			
06-Oct-10	09:23:40	28.61			
06-Oct-10	09:24:40	31.02			
06-Oct-10	09:25:40	29.73			
06-Oct-10	09:26:40	29.09			
06-Oct-10	09:27:40	28.77			
06-Oct-10	09:28:40	27.48			
06-Oct-10	09:29:40	27.80			
06-Oct-10	09:30:40	27.64			
06-Oct-10	09:31:40	26.20			
06-Oct-10	09:32:40	24.91			
06-Oct-10	09:33:40	24.51			
06-Oct-10	09:34:40	24.11			
06-Oct-10	09:35:40	23.30			
06-Oct-10	09:36:40	22.98			
06-Oct-10	09:37:40	22.66			
06-Oct-10	09:38:40	22.02			
06-Oct-10	09:39:40	21.46			
06-Oct-10	09:40:40	21.21			
06-Oct-10	09:41:40	20.65			
06-Oct-10	09:42:40	20.09			
06-Oct-10	09:43:40	20.89			
06-Oct-10	09:44:40	22.18			
06-Oct-10	09:45:40	22.66			
06-Oct-10	09:46:40	23.14			
06-Oct-10	09:47:40	22.18			
06-Oct-10	09:48:40	21.13			
06-Oct-10	09:49:40	20.25			
06-Oct-10	09:50:40	20.25			

The data expressed here represents the readings at 1 minute intervals, where as the chart is produced using readings at 5 second intervals

TopCoat Spray Booth 2

Date	Time	VOC mg/m³	Date	Time	VOC mg/m³
05-Oct-10	13:06:20	14.38	05-Oct-10	13:55:20	15.99
05-Oct-10	13:07:20	13.58	05-Oct-10	13:56:20	15.35
05-Oct-10	13:08:20	15.51	05-Oct-10	13:57:20	14.87
05-Oct-10	13:09:20	17.60	05-Oct-10	13:58:20	15.51
05-Oct-10	13:10:20	19.37	05-Oct-10	13:59:20	26.52
05-Oct-10	13:11:20	17.60	05-Oct-10	14:00:20	41.79
05-Oct-10	13:12:20	16.07	05-Oct-10	14:01:20	47.09
05-Oct-10	13:13:20	14.87	05-Oct-10	14:02:20	55.04
05-Oct-10	13:14:20	15.35	05-Oct-10	14:03:20	46.13
05-Oct-10	13:15:20	13.26	05-Oct-10	14:04:20	45.16
05-Oct-10	13:16:20	12.78	05-Oct-10	14:05:20	50.30
05-Oct-10	13:17:20	12.46	05-Oct-10	14:06:15	48.70
05-Oct-10	13:18:20	12.13			
05-Oct-10	13:19:20	12.13			
05-Oct-10	13:20:20	15.35	**Average**		**30.75**
05-Oct-10	13:21:20	31.18			
05-Oct-10	13:22:20	46.13			
05-Oct-10	13:23:20	45.80			
05-Oct-10	13:24:20	32.46	The data represented in this table is expressed at 1 minute intervals but the data used in the chart is produced using 5 second intervals		
05-Oct-10	13:25:20	27.00			
05-Oct-10	13:26:20	33.75			
05-Oct-10	13:27:20	39.05			
05-Oct-10	13:28:20	39.38			
05-Oct-10	13:29:20	41.14			
05-Oct-10	13:30:20	36.16			
05-Oct-10	13:31:20	26.68			
05-Oct-10	13:32:20	21.29			
05-Oct-10	13:33:20	35.20			
05-Oct-10	13:34:20	43.39			
05-Oct-10	13:35:20	44.36			
05-Oct-10	13:36:20	45.64			
05-Oct-10	13:37:20	41.63			
05-Oct-10	13:38:20	43.71			
05-Oct-10	13:39:20	38.41			
05-Oct-10	13:40:20	27.80			
05-Oct-10	13:41:20	21.86			
05-Oct-10	13:42:20	34.23			
05-Oct-10	13:43:20	43.71			
05-Oct-10	13:44:20	41.95			
05-Oct-10	13:45:20	50.54			
05-Oct-10	13:46:20	45.48			
05-Oct-10	13:47:20	47.09			
05-Oct-10	13:48:20	40.34			
05-Oct-10	13:49:20	67.66			
05-Oct-10	13:50:20	32.46			
05-Oct-10	13:51:20	22.10			
05-Oct-10	13:52:20	19.45			
05-Oct-10	13:53:20	17.28			
05-Oct-10	13:54:20	16.31			

TopCoat Curing Oven

Date	Time	VOC mg/m³	Date	Time	VOC mg/m³
05-Oct-10	11:05:06	3.46	05-Oct-10	11:54:06	4.74
05-Oct-10	11:06:06	4.10	05-Oct-10	11:55:06	4.74
05-Oct-10	11:07:06	4.58	05-Oct-10	11:56:06	4.74
05-Oct-10	11:08:06	4.58	05-Oct-10	11:57:06	5.06
05-Oct-10	11:09:06	4.74	05-Oct-10	11:58:06	5.22
05-Oct-10	11:10:06	4.90	05-Oct-10	11:59:06	5.22
05-Oct-10	11:11:06	4.42	05-Oct-10	12:00:06	5.71
05-Oct-10	11:12:06	4.90	05-Oct-10	12:01:06	5.54
05-Oct-10	11:13:06	4.74	05-Oct-10	12:02:06	5.38
05-Oct-10	11:14:06	4.90	05-Oct-10	12:03:06	5.22
05-Oct-10	11:15:06	4.74	05-Oct-10	12:04:06	5.22
05-Oct-10	11:16:06	4.58	05-Oct-10	12:05:06	4.74
05-Oct-10	11:17:06	5.06			
05-Oct-10	11:18:06	4.90			
05-Oct-10	11:19:06	4.74	**Average**		**4.90**
05-Oct-10	11:20:06	4.90			
05-Oct-10	11:21:06	4.90			
05-Oct-10	11:22:06	4.74	The data represented in this table is expressed at 1 minute intervals but the data used in the chart is produced using 5 second intervals		
05-Oct-10	11:23:06	4.58			
05-Oct-10	11:24:06	4.90			
05-Oct-10	11:25:06	5.06			
05-Oct-10	11:26:06	5.22			
05-Oct-10	11:27:06	4.90			
05-Oct-10	11:28:06	4.58			
05-Oct-10	11:29:06	4.74			
05-Oct-10	11:30:06	4.90			
05-Oct-10	11:31:06	4.58			
05-Oct-10	11:32:06	4.42			
05-Oct-10	11:33:06	4.58			
05-Oct-10	11:34:06	4.42			
05-Oct-10	11:35:06	4.58			
05-Oct-10	11:36:06	4.58			
05-Oct-10	11:37:06	5.06			
05-Oct-10	11:38:06	5.22			
05-Oct-10	11:39:06	5.22			
05-Oct-10	11:40:06	5.22			
05-Oct-10	11:41:06	5.22			
05-Oct-10	11:42:06	5.22			
05-Oct-10	11:43:06	5.06			
05-Oct-10	11:44:06	5.22			
05-Oct-10	11:45:06	5.22			
05-Oct-10	11:46:06	5.06			
05-Oct-10	11:47:06	4.90			
05-Oct-10	11:48:06	5.06			
05-Oct-10	11:49:06	5.06			
05-Oct-10	11:50:06	4.90			
05-Oct-10	11:51:06	4.90			
05-Oct-10	11:52:06	4.90			
05-Oct-10	11:53:06	5.06			

TopCoat Flash-off					
Date	**Time**	**VOC mg/m³**	**Date**	**Time**	**VOC mg/m³**
06-Oct-10	12:10:27	8.12	06-Oct-10	12:59:27	11.01
06-Oct-10	12:11:27	7.96	06-Oct-10	13:00:27	11.17
06-Oct-10	12:12:27	11.81	06-Oct-10	13:01:27	11.17
06-Oct-10	12:13:27	11.97	06-Oct-10	13:02:27	11.49
06-Oct-10	12:14:27	11.49	06-Oct-10	13:03:27	11.17
06-Oct-10	12:15:27	11.49	06-Oct-10	13:04:27	11.01
06-Oct-10	12:16:27	11.49	06-Oct-10	13:05:27	11.01
06-Oct-10	12:17:27	11.49	06-Oct-10	13:06:27	11.65
06-Oct-10	12:18:27	11.49	06-Oct-10	13:07:27	12.13
06-Oct-10	12:19:27	11.17	06-Oct-10	13:08:27	12.29
06-Oct-10	12:20:27	11.65	06-Oct-10	13:09:27	12.29
06-Oct-10	12:21:27	11.65	06-Oct-10	13:10:27	12.05
06-Oct-10	12:22:27	11.33			
06-Oct-10	12:23:27	11.17			
06-Oct-10	12:24:27	10.85	**Average**		**10.79**
06-Oct-10	12:25:27	11.01			
06-Oct-10	12:26:27	10.85			
06-Oct-10	12:27:27	11.01	The data represented in this table is expressed at 1 minute intervals but the data used in the chart is produced using 5 second intervals		
06-Oct-10	12:28:27	10.85			
06-Oct-10	12:29:27	10.85			
06-Oct-10	12:30:27	10.85			
06-Oct-10	12:31:27	10.69			
06-Oct-10	12:32:27	10.53			
06-Oct-10	12:33:27	10.69			
06-Oct-10	12:34:27	10.21			
06-Oct-10	12:35:27	10.04			
06-Oct-10	12:36:27	10.37			
06-Oct-10	12:37:27	10.53			
06-Oct-10	12:38:27	10.21			
06-Oct-10	12:39:27	10.53			
06-Oct-10	12:40:27	10.21			
06-Oct-10	12:41:27	10.21			
06-Oct-10	12:42:27	9.88			
06-Oct-10	12:43:27	10.37			
06-Oct-10	12:44:27	10.21			
06-Oct-10	12:45:27	10.04			
06-Oct-10	12:46:27	10.04			
06-Oct-10	12:47:27	10.21			
06-Oct-10	12:48:27	9.72			
06-Oct-10	12:49:27	9.88			
06-Oct-10	12:50:27	10.37			
06-Oct-10	12:51:27	10.69			
06-Oct-10	12:52:27	10.53			
06-Oct-10	12:53:27	10.37			
06-Oct-10	12:54:27	10.53			
06-Oct-10	12:55:27	10.37			
06-Oct-10	12:56:27	10.21			
06-Oct-10	12:57:27	10.69			
06-Oct-10	12:58:27	10.69			

Primer Booth 1

Date	Time	VOC mg/m³	Date	Time	VOC mg/m³
06-Oct-10	10:08:01	7.96	06-Oct-10	10:57:01	12.13
06-Oct-10	10:09:01	15.91	06-Oct-10	10:58:01	11.65
06-Oct-10	10:10:01	14.87	06-Oct-10	10:59:01	10.85
06-Oct-10	10:11:01	12.78	06-Oct-10	11:00:01	11.17
06-Oct-10	10:12:01	13.74	06-Oct-10	11:01:01	18.56
06-Oct-10	10:13:01	21.62	06-Oct-10	11:02:01	15.19
06-Oct-10	10:14:01	15.67	06-Oct-10	11:03:01	15.19
06-Oct-10	10:15:01	13.10	06-Oct-10	11:04:01	14.06
06-Oct-10	10:16:01	13.42	06-Oct-10	11:05:01	12.94
06-Oct-10	10:17:01	19.77	06-Oct-10	11:06:01	13.42
06-Oct-10	10:18:01	14.87	06-Oct-10	11:07:01	15.83
06-Oct-10	10:19:01	12.78	06-Oct-10	11:08:01	13.26
06-Oct-10	10:20:01	15.59			
06-Oct-10	10:21:01	12.13			
06-Oct-10	10:22:01	11.65	**Average**		**13.41**
06-Oct-10	10:23:01	21.21			
06-Oct-10	10:24:01	15.83			
06-Oct-10	10:25:01	11.17	The data represented in this table is expressed at 1 minute intervals but the data used in the chart is produced using 5 second intervals		
06-Oct-10	10:26:01	11.01			
06-Oct-10	10:27:01	11.97			
06-Oct-10	10:28:01	12.46			
06-Oct-10	10:29:01	19.13			
06-Oct-10	10:30:01	16.88			
06-Oct-10	10:31:01	17.76			
06-Oct-10	10:32:01	14.38			
06-Oct-10	10:33:01	13.26			
06-Oct-10	10:34:01	12.46			
06-Oct-10	10:35:01	14.22			
06-Oct-10	10:36:01	12.46			
06-Oct-10	10:37:01	11.97			
06-Oct-10	10:38:01	12.46			
06-Oct-10	10:39:01	10.69			
06-Oct-10	10:40:01	10.53			
06-Oct-10	10:41:01	17.44			
06-Oct-10	10:42:01	13.58			
06-Oct-10	10:43:01	12.94			
06-Oct-10	10:44:01	11.33			
06-Oct-10	10:45:01	10.21			
06-Oct-10	10:46:01	9.72			
06-Oct-10	10:47:01	9.72			
06-Oct-10	10:48:01	9.56			
06-Oct-10	10:49:01	9.24			
06-Oct-10	10:50:01	9.08			
06-Oct-10	10:51:01	8.92			
06-Oct-10	10:52:01	12.29			
06-Oct-10	10:53:01	13.42			
06-Oct-10	10:54:01	11.17			
06-Oct-10	10:55:01	11.01			
06-Oct-10	10:56:01	11.33			

Primer Booth 2

Date	Time	VOC mg/m³
06-Oct-10	11:10:31	10.37
06-Oct-10	11:11:31	18.88
06-Oct-10	11:12:31	29.41
06-Oct-10	11:13:31	33.75
06-Oct-10	11:14:31	40.34
06-Oct-10	11:15:31	42.59
06-Oct-10	11:16:31	41.95
06-Oct-10	11:17:31	30.86
06-Oct-10	11:18:31	42.75
06-Oct-10	11:19:31	46.13
06-Oct-10	11:20:31	37.37
06-Oct-10	11:21:31	45.64
06-Oct-10	11:22:31	35.20
06-Oct-10	11:23:31	40.02
06-Oct-10	11:24:31	26.84
06-Oct-10	11:25:31	15.67
06-Oct-10	11:26:31	16.15
06-Oct-10	11:27:31	32.63
06-Oct-10	11:28:31	14.63
06-Oct-10	11:29:31	12.29
06-Oct-10	11:30:31	11.33
06-Oct-10	11:31:31	10.85
06-Oct-10	11:32:31	10.53
06-Oct-10	11:33:31	10.21
06-Oct-10	11:34:31	10.04
06-Oct-10	11:35:31	9.72
06-Oct-10	11:36:31	9.88
06-Oct-10	11:37:31	9.72
06-Oct-10	11:38:31	9.72
06-Oct-10	11:39:31	9.72
06-Oct-10	11:40:31	9.40
06-Oct-10	11:41:31	9.40
06-Oct-10	11:42:31	32.63
06-Oct-10	11:43:31	37.29
06-Oct-10	11:44:31	38.41
06-Oct-10	11:45:31	18.88
06-Oct-10	11:46:31	15.19
06-Oct-10	11:47:31	13.58
06-Oct-10	11:48:31	12.29
06-Oct-10	11:49:31	11.17
06-Oct-10	11:50:31	10.69
06-Oct-10	11:51:31	10.37
06-Oct-10	11:52:31	10.04
06-Oct-10	11:53:31	9.72
06-Oct-10	11:54:31	9.72
06-Oct-10	11:55:31	9.88
06-Oct-10	11:56:31	9.88
06-Oct-10	11:57:31	9.56
06-Oct-10	11:58:31	9.24
06-Oct-10	11:59:31	9.24
06-Oct-10	12:00:31	9.08

Average	**18.38**

The data represented in this table is expressed at 1 minute intervals but the data used in the chart is produced using 5 second intervals

Primer Flash off

Date	Time	VOC mg/m³	Date	Time	VOC mg/m³
05-Oct-10	14:09:03	18.72	05-Oct-10	14:58:03	11.33
05-Oct-10	14:10:03	16.47	05-Oct-10	14:59:03	11.17
05-Oct-10	14:11:03	14.87	05-Oct-10	15:00:03	11.17
05-Oct-10	14:12:03	12.94	05-Oct-10	15:01:03	11.17
05-Oct-10	14:13:03	12.29	05-Oct-10	15:02:03	11.49
05-Oct-10	14:14:03	12.29	05-Oct-10	15:03:03	12.29
05-Oct-10	14:15:03	12.29	05-Oct-10	15:04:03	12.62
05-Oct-10	14:16:03	13.42	05-Oct-10	15:05:03	12.46
05-Oct-10	14:17:03	14.06	05-Oct-10	15:06:03	12.29
05-Oct-10	14:18:03	15.51	05-Oct-10	15:07:03	12.29
05-Oct-10	14:19:03	15.67	05-Oct-10	15:08:03	11.97
05-Oct-10	14:20:03	15.51	05-Oct-10	15:09:03	11.97
05-Oct-10	14:21:03	15.19			
05-Oct-10	14:22:03	14.87			
05-Oct-10	14:23:03	14.38	**Average**		**13.03**
05-Oct-10	14:24:03	13.90			
05-Oct-10	14:25:03	15.35			
05-Oct-10	14:26:03	15.51	The data represented in this table is expressed at 1 minute intervals but the data used in the chart is produced using 5 second intervals		
05-Oct-10	14:27:03	15.67			
05-Oct-10	14:28:03	15.35			
05-Oct-10	14:29:03	15.19			
05-Oct-10	14:30:03	14.71			
05-Oct-10	14:31:03	14.22			
05-Oct-10	14:32:03	13.82			
05-Oct-10	14:33:03	13.42			
05-Oct-10	14:34:03	13.10			
05-Oct-10	14:35:03	12.78			
05-Oct-10	14:36:03	12.62			
05-Oct-10	14:37:03	12.46			
05-Oct-10	14:38:03	12.29			
05-Oct-10	14:39:03	12.13			
05-Oct-10	14:40:03	12.13			
05-Oct-10	14:41:03	11.97			
05-Oct-10	14:42:03	11.81			
05-Oct-10	14:43:03	11.57			
05-Oct-10	14:44:03	11.65			
05-Oct-10	14:45:03	11.49			
05-Oct-10	14:46:03	11.49			
05-Oct-10	14:47:03	11.49			
05-Oct-10	14:48:03	11.33			
05-Oct-10	14:49:03	11.17			
05-Oct-10	14:50:03	11.49			
05-Oct-10	14:51:03	11.65			
05-Oct-10	14:52:03	13.26			
05-Oct-10	14:53:03	12.94			
05-Oct-10	14:54:03	12.46			
05-Oct-10	14:55:03	12.13			
05-Oct-10	14:56:03	11.81			
05-Oct-10	14:57:03	11.49			

Paint Kitchen

Date	Time	VOC mg/m³	Date	Time	VOC mg/m³
05-Oct-10	12:06:47	8.76	05-Oct-10	12:55:47	16.47
05-Oct-10	12:07:47	10.21	05-Oct-10	12:56:47	16.15
05-Oct-10	12:08:47	13.10	05-Oct-10	12:57:47	15.91
05-Oct-10	12:09:47	14.71	05-Oct-10	12:58:47	15.51
05-Oct-10	12:10:47	15.83	05-Oct-10	12:59:47	15.83
05-Oct-10	12:11:47	16.31	05-Oct-10	13:00:47	15.83
05-Oct-10	12:12:47	16.63	05-Oct-10	13:01:47	15.83
05-Oct-10	12:13:47	16.63	05-Oct-10	13:02:47	15.91
05-Oct-10	12:14:47	16.71	05-Oct-10	13:03:47	15.99
05-Oct-10	12:15:47	16.31	05-Oct-10	13:04:47	15.99
05-Oct-10	12:16:47	16.47	05-Oct-10	13:05:47	15.99
05-Oct-10	12:17:47	16.31			
05-Oct-10	12:18:47	16.31			
05-Oct-10	12:19:47	15.99			
05-Oct-10	12:20:47	16.31	**Average**		**15.84**
05-Oct-10	12:21:47	15.99			
05-Oct-10	12:22:47	16.15			
05-Oct-10	12:23:47	16.15	The data represented in this table is expressed at 1 minute intervals but the data used in the chart is produced using 5 second intervals		
05-Oct-10	12:24:47	16.23			
05-Oct-10	12:25:47	15.83			
05-Oct-10	12:26:47	16.15			
05-Oct-10	12:27:47	16.15			
05-Oct-10	12:28:47	16.23			
05-Oct-10	12:29:47	16.15			
05-Oct-10	12:30:47	16.15			
05-Oct-10	12:31:47	15.99			
05-Oct-10	12:32:47	16.15			
05-Oct-10	12:33:47	16.23			
05-Oct-10	12:34:47	16.47			
05-Oct-10	12:35:47	15.99			
05-Oct-10	12:36:47	16.15			
05-Oct-10	12:37:47	16.23			
05-Oct-10	12:38:47	16.23			
05-Oct-10	12:39:47	15.99			
05-Oct-10	12:40:47	15.99			
05-Oct-10	12:41:47	15.99			
05-Oct-10	12:42:47	15.91			
05-Oct-10	12:43:47	15.99			
05-Oct-10	12:44:47	15.99			
05-Oct-10	12:45:47	16.15			
05-Oct-10	12:46:47	15.83			
05-Oct-10	12:47:47	15.91			
05-Oct-10	12:48:47	15.83			
05-Oct-10	12:49:47	15.83			
05-Oct-10	12:50:47	15.83			
05-Oct-10	12:51:47	15.67			
05-Oct-10	12:52:47	15.67			
05-Oct-10	12:53:47	15.51			
05-Oct-10	12:54:47	15.99			

Spray Bake Booth 1

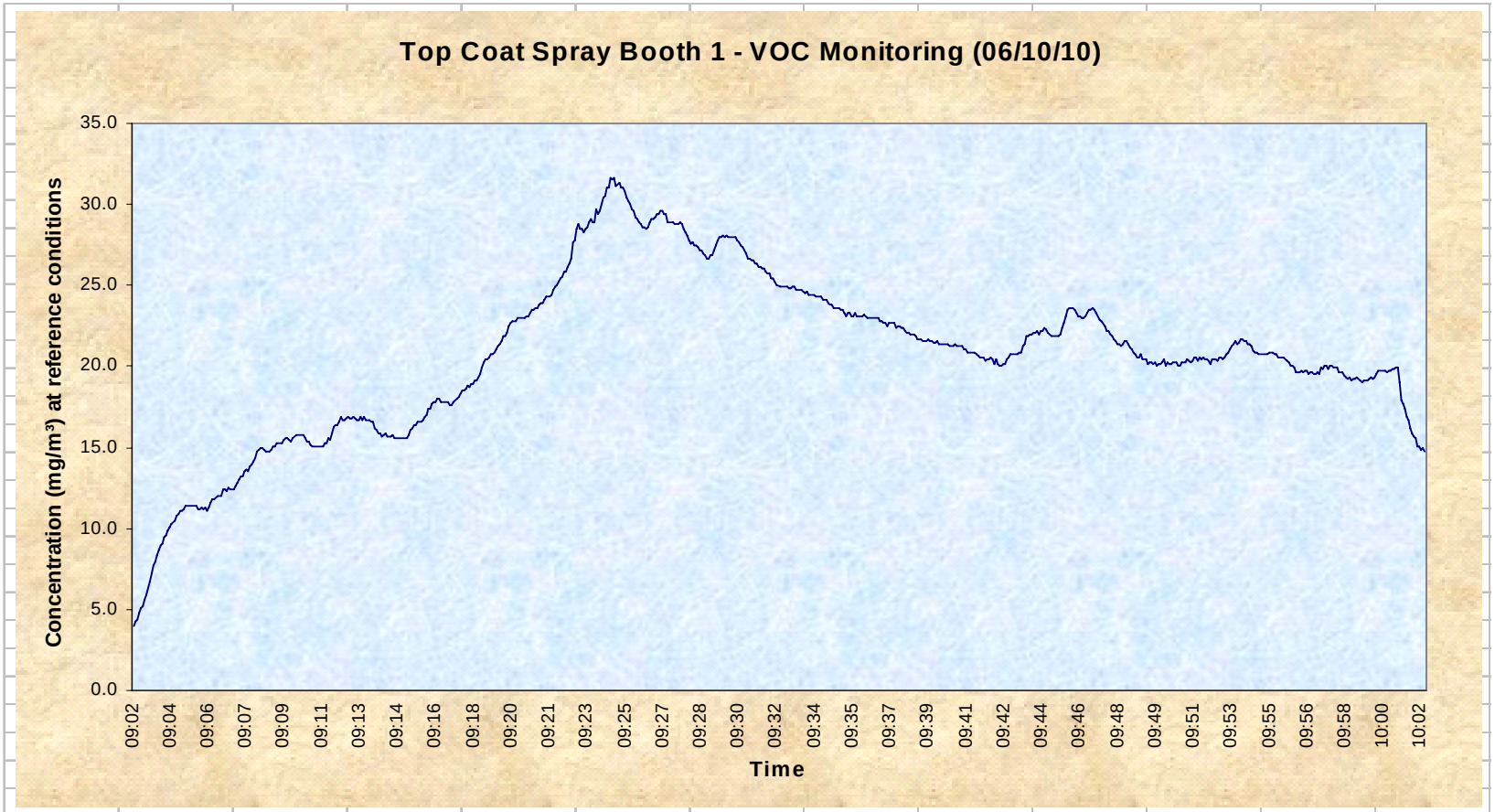
Date	Time	VOC mg/m³	Date	Time	VOC mg/m³
07-Oct-10	09:00:13	15.03	07-Oct-10	09:49:13	3.94
07-Oct-10	09:01:13	13.26	07-Oct-10	09:50:13	4.02
07-Oct-10	09:02:13	11.41	07-Oct-10	09:51:13	4.10
07-Oct-10	09:03:13	10.37	07-Oct-10	09:52:13	6.99
07-Oct-10	09:04:13	9.72	07-Oct-10	09:53:13	10.13
07-Oct-10	09:05:13	9.56	07-Oct-10	09:54:13	15.67
07-Oct-10	09:06:13	9.08	07-Oct-10	09:55:13	16.07
07-Oct-10	09:07:13	8.92	07-Oct-10	09:56:13	15.11
07-Oct-10	09:08:13	8.60	07-Oct-10	09:57:13	16.79
07-Oct-10	09:09:13	8.36	07-Oct-10	09:58:13	15.11
07-Oct-10	09:10:13	8.12	07-Oct-10	09:59:13	16.47
07-Oct-10	09:11:13	7.47	07-Oct-10	10:00:13	15.43
07-Oct-10	09:12:13	7.15			
07-Oct-10	09:13:13	6.99			
07-Oct-10	09:14:13	6.67	**Average**		**7.65**
07-Oct-10	09:15:13	6.67			
07-Oct-10	09:16:13	6.35			
07-Oct-10	09:17:13	6.43			
07-Oct-10	09:18:13	6.19	The data represented in this table is expressed at 1 minute intervals but the data used in the chart is produced using 5 second intervals		
07-Oct-10	09:19:13	6.27			
07-Oct-10	09:20:13	6.11			
07-Oct-10	09:21:13	5.87			
07-Oct-10	09:22:13	5.87			
07-Oct-10	09:23:13	5.95			
07-Oct-10	09:24:13	6.03			
07-Oct-10	09:25:13	6.03			
07-Oct-10	09:26:13	6.19			
07-Oct-10	09:27:13	6.19			
07-Oct-10	09:28:13	6.03			
07-Oct-10	09:29:13	5.95			
07-Oct-10	09:30:13	5.87			
07-Oct-10	09:31:13	6.03			
07-Oct-10	09:32:13	5.87			
07-Oct-10	09:33:13	5.54			
07-Oct-10	09:34:13	5.71			
07-Oct-10	09:35:13	5.54			
07-Oct-10	09:36:13	5.54			
07-Oct-10	09:37:13	5.63			
07-Oct-10	09:38:13	5.54			
07-Oct-10	09:39:13	5.54			
07-Oct-10	09:40:13	5.54			
07-Oct-10	09:41:13	5.63			
07-Oct-10	09:42:13	5.63			
07-Oct-10	09:43:13	5.22			
07-Oct-10	09:44:13	5.06			
07-Oct-10	09:45:13	4.74			
07-Oct-10	09:46:13	4.58			
07-Oct-10	09:47:13	4.74			
07-Oct-10	09:48:13	4.26			

Spray Bake Booth 2

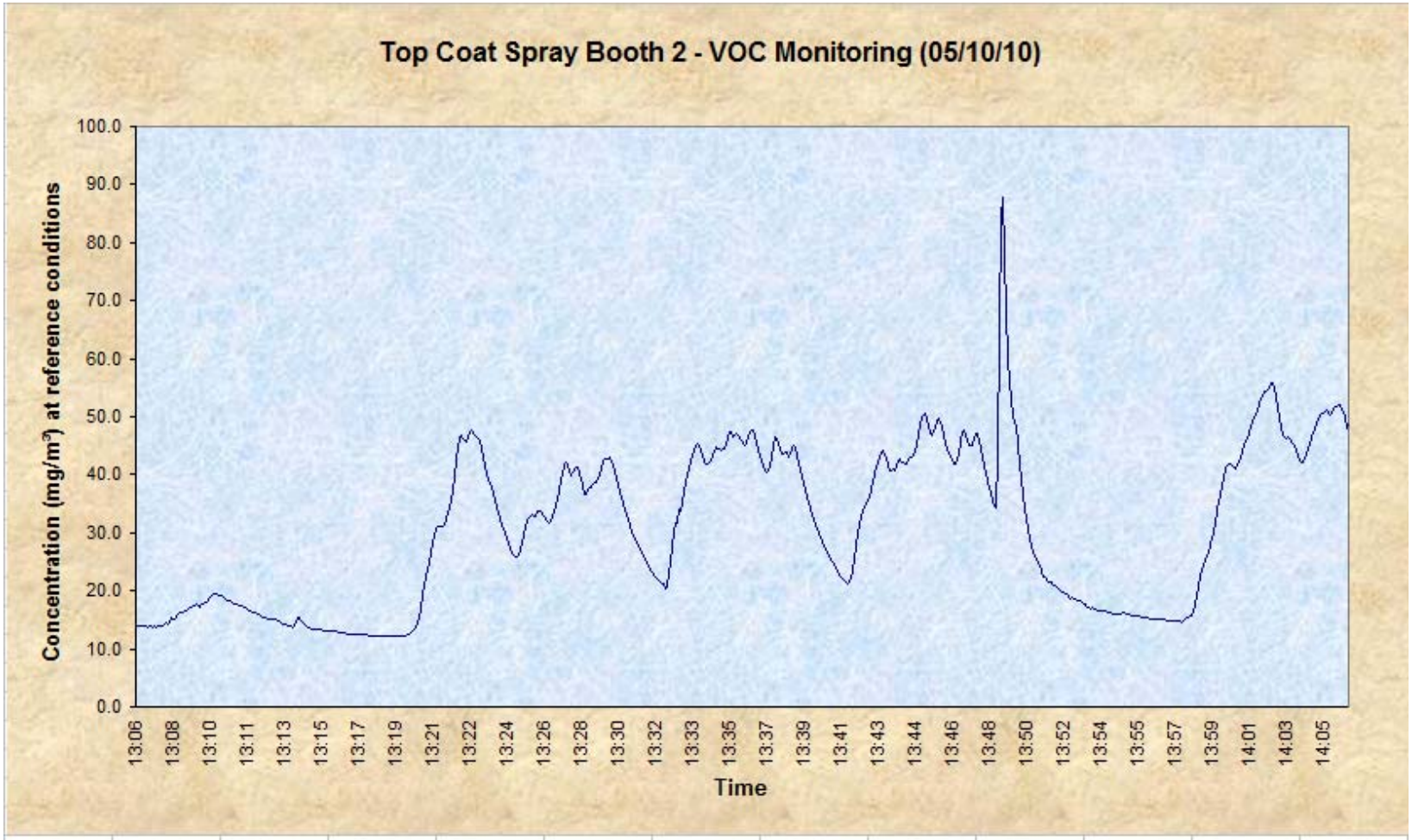
Date	Time	VOC mg/m³	Date	Time	VOC mg/m³
07-Oct-10	10:03:51	9.40	07-Oct-10	10:52:51	17.76
07-Oct-10	10:04:51	9.56	07-Oct-10	10:53:51	16.79
07-Oct-10	10:05:51	9.56	07-Oct-10	10:54:51	16.63
07-Oct-10	10:06:51	9.24	07-Oct-10	10:55:51	15.19
07-Oct-10	10:07:51	8.44	07-Oct-10	10:56:51	37.61
07-Oct-10	10:08:51	7.55	07-Oct-10	10:57:51	19.69
07-Oct-10	10:09:51	6.99	07-Oct-10	10:58:51	15.99
07-Oct-10	10:10:51	6.83	07-Oct-10	10:59:51	15.03
07-Oct-10	10:11:51	6.51	07-Oct-10	11:00:51	14.22
07-Oct-10	10:12:51	6.67	07-Oct-10	11:01:51	13.74
07-Oct-10	10:13:51	6.67	07-Oct-10	11:02:51	13.58
07-Oct-10	10:14:51	6.67	07-Oct-10	11:03:51	13.26
07-Oct-10	10:15:51	6.67			
07-Oct-10	10:16:51	6.67			
07-Oct-10	10:17:51	6.67	**Average**		**12.47**
07-Oct-10	10:18:51	6.51			
07-Oct-10	10:19:51	6.35			
07-Oct-10	10:20:51	6.35			
07-Oct-10	10:21:51	6.35	The data represented in this table is expressed at 1 minute intervals but the data used in the chart is produced using 5 second intervals		
07-Oct-10	10:22:51	6.51			
07-Oct-10	10:23:51	6.19			
07-Oct-10	10:24:51	6.43			
07-Oct-10	10:25:51	6.35			
07-Oct-10	10:26:51	6.35			
07-Oct-10	10:27:51	6.19			
07-Oct-10	10:28:51	6.19			
07-Oct-10	10:29:51	6.35			
07-Oct-10	10:30:51	6.75			
07-Oct-10	10:31:51	6.83			
07-Oct-10	10:32:51	20.33			
07-Oct-10	10:33:51	16.88			
07-Oct-10	10:34:51	14.38			
07-Oct-10	10:35:51	14.22			
07-Oct-10	10:36:51	13.90			
07-Oct-10	10:37:51	14.06			
07-Oct-10	10:38:51	13.66			
07-Oct-10	10:39:51	13.90			
07-Oct-10	10:40:51	14.22			
07-Oct-10	10:41:51	14.87			
07-Oct-10	10:42:51	14.38			
07-Oct-10	10:43:51	16.31			
07-Oct-10	10:44:51	16.79			
07-Oct-10	10:45:51	16.63			
07-Oct-10	10:46:51	17.44			
07-Oct-10	10:47:51	18.24			
07-Oct-10	10:48:51	18.08			
07-Oct-10	10:49:51	21.46			
07-Oct-10	10:50:51	17.92			
07-Oct-10	10:51:51	19.53			

APPENDIX C

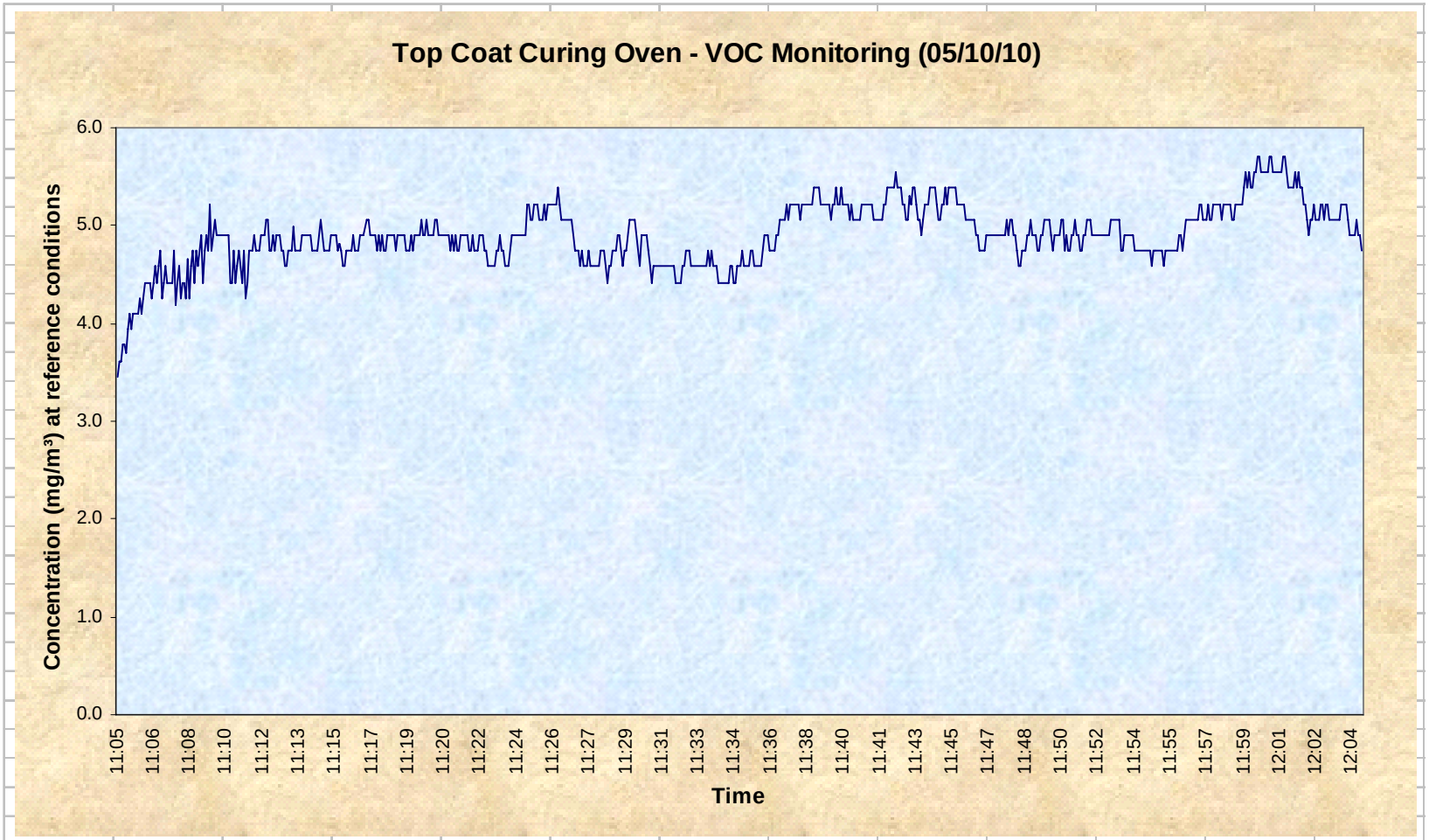
VOC Charts



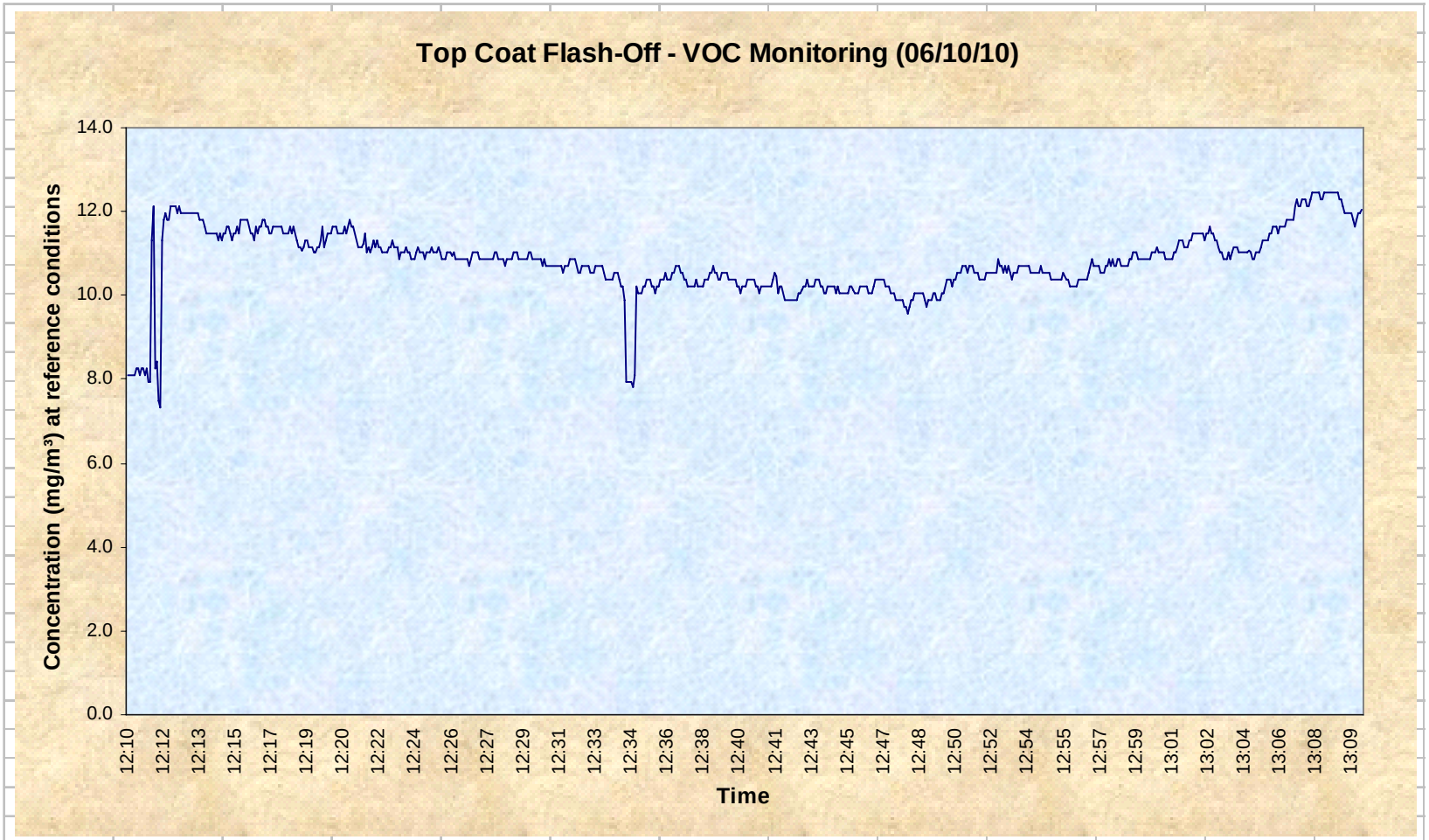
Average Run Time			Volatile Organic Compound (ppm)			Volatile Organic Compound (mg/m³)		
			Mean	Max	Min	Mean	Max	Min
9:02	to	9:32	12.49	19.70	2.45	20.07	31.66	3.94
9:32	to	10:02	13.26	15.50	9.75	21.31	24.91	15.67



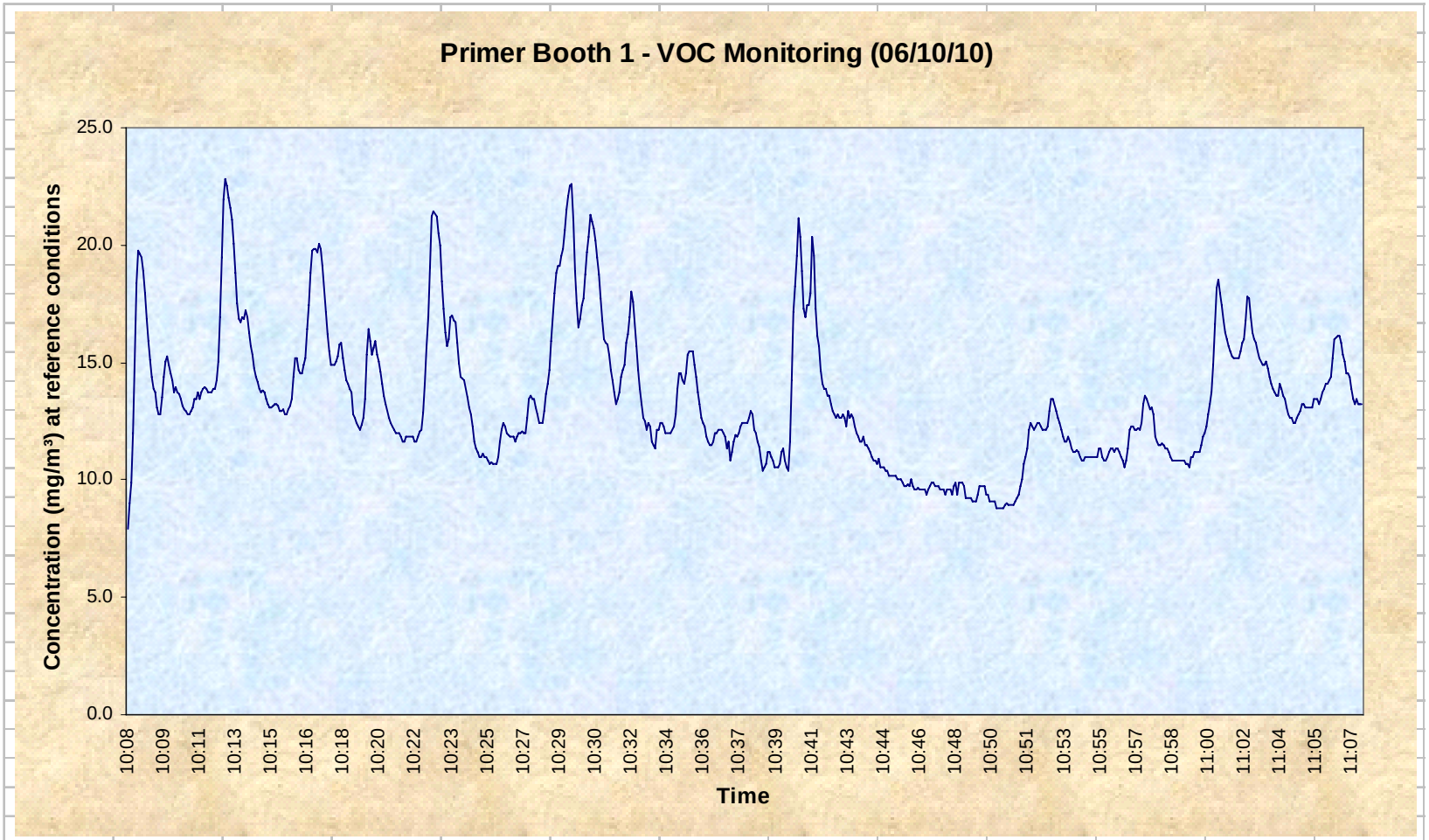
Average Run Time			Volatile Organic Compound (ppm)			Volatile Organic Compound (mg/m³)		
			Mean	Max	Min	Mean	Max	Min
13:06	to	13:36	16.16	29.65	7.55	25.97	47.65	12.13
13:36	to	14:06	22.14	54.70	9.05	35.59	87.91	14.54



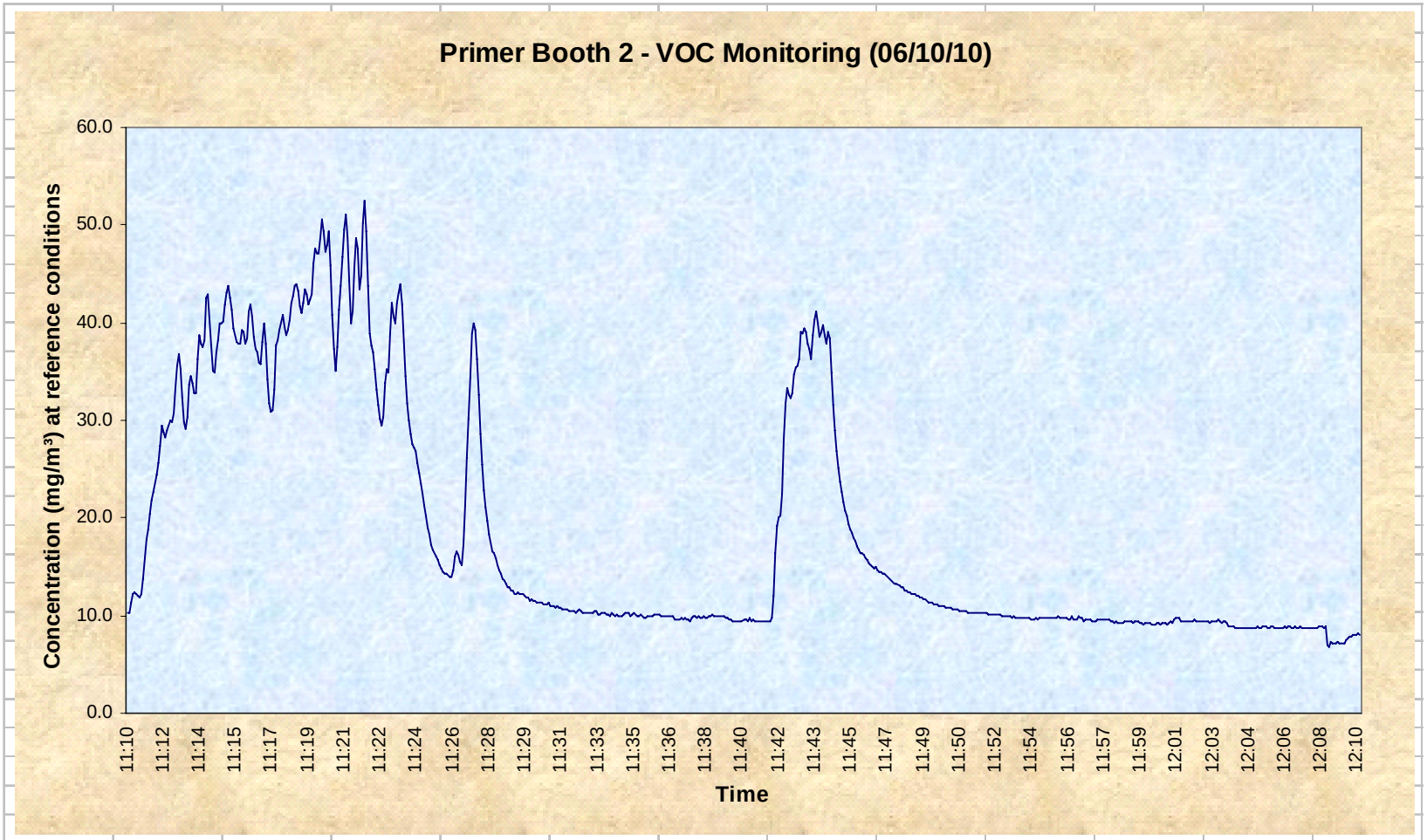
Average Run Time			Volatile Organic Compound (ppm)			Volatile Organic Compound (mg/m³)		
			Mean	Max	Min	Mean	Max	Min
11:05	to	11:35	2.94	3.35	2.15	4.72	5.38	3.46
11:35	to	12:05	3.16	3.55	2.85	5.07	5.71	4.58



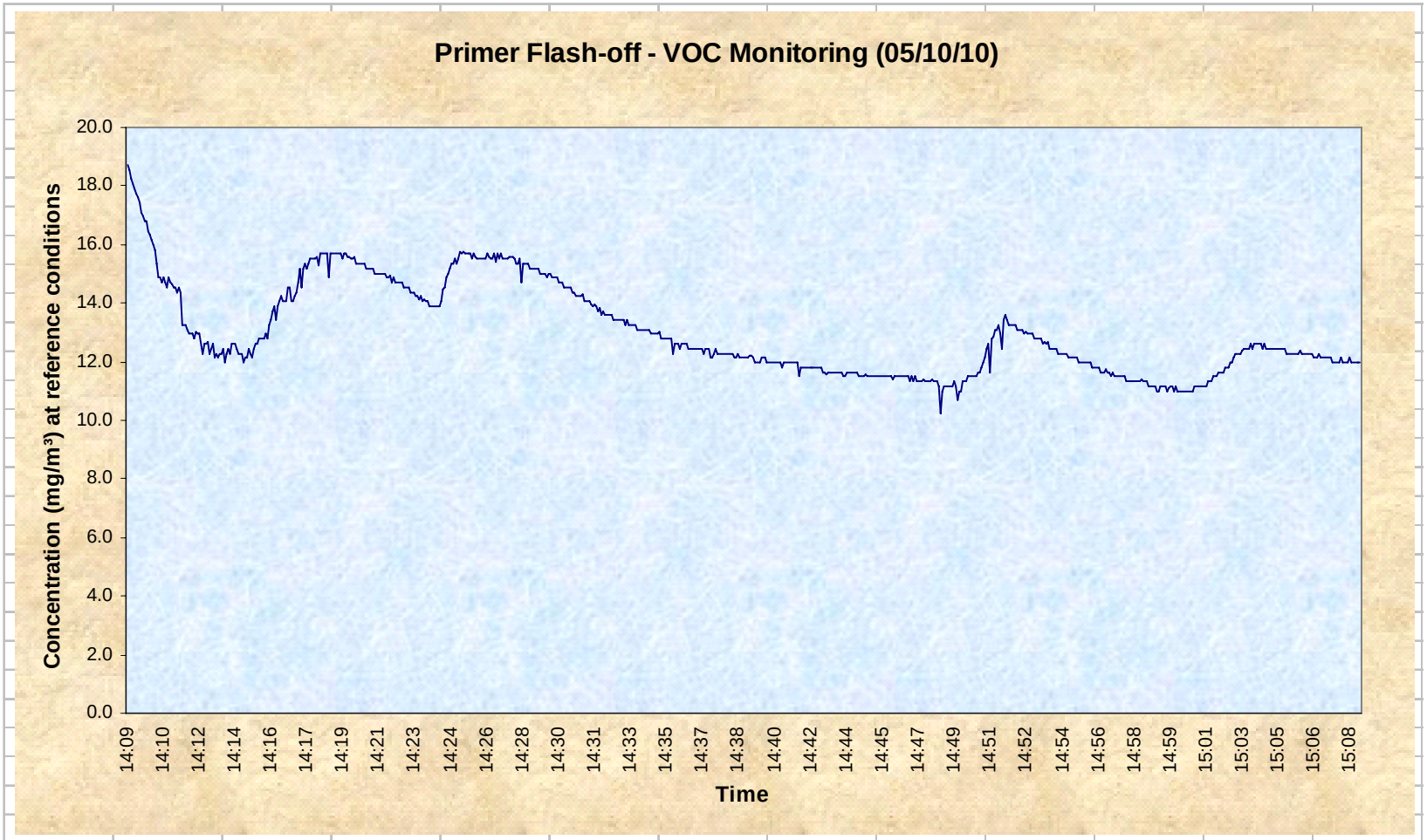
Average Run Time			Volatile Organic Compound (ppm)			Volatile Organic Compound (mg/m³)		
			Mean	Max	Min	Mean	Max	Min
12:10	to	12:40	6.73	7.55	4.55	10.82	12.13	7.31
12:40	to	13:10	6.70	7.75	5.95	10.76	12.46	9.56



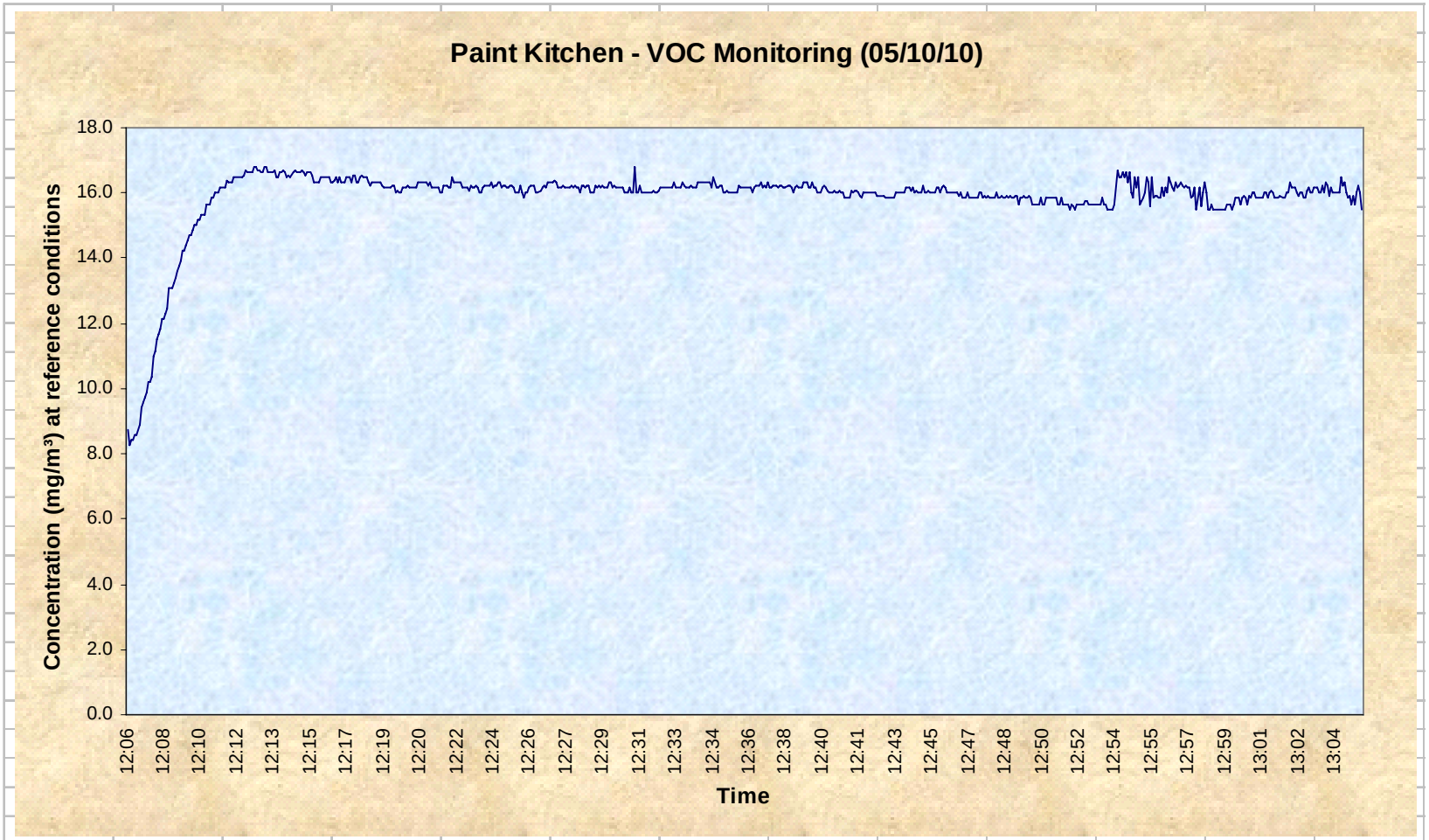
Average Run Time			Volatile Organic Compound (ppm)			Volatile Organic Compound (mg/m³)		
			Mean	Max	Min	Mean	Max	Min
10:08	to	10:38	9.08	14.20	4.95	14.59	22.82	7.96
10:38	to	11:08	7.62	13.15	5.45	12.24	21.13	8.76



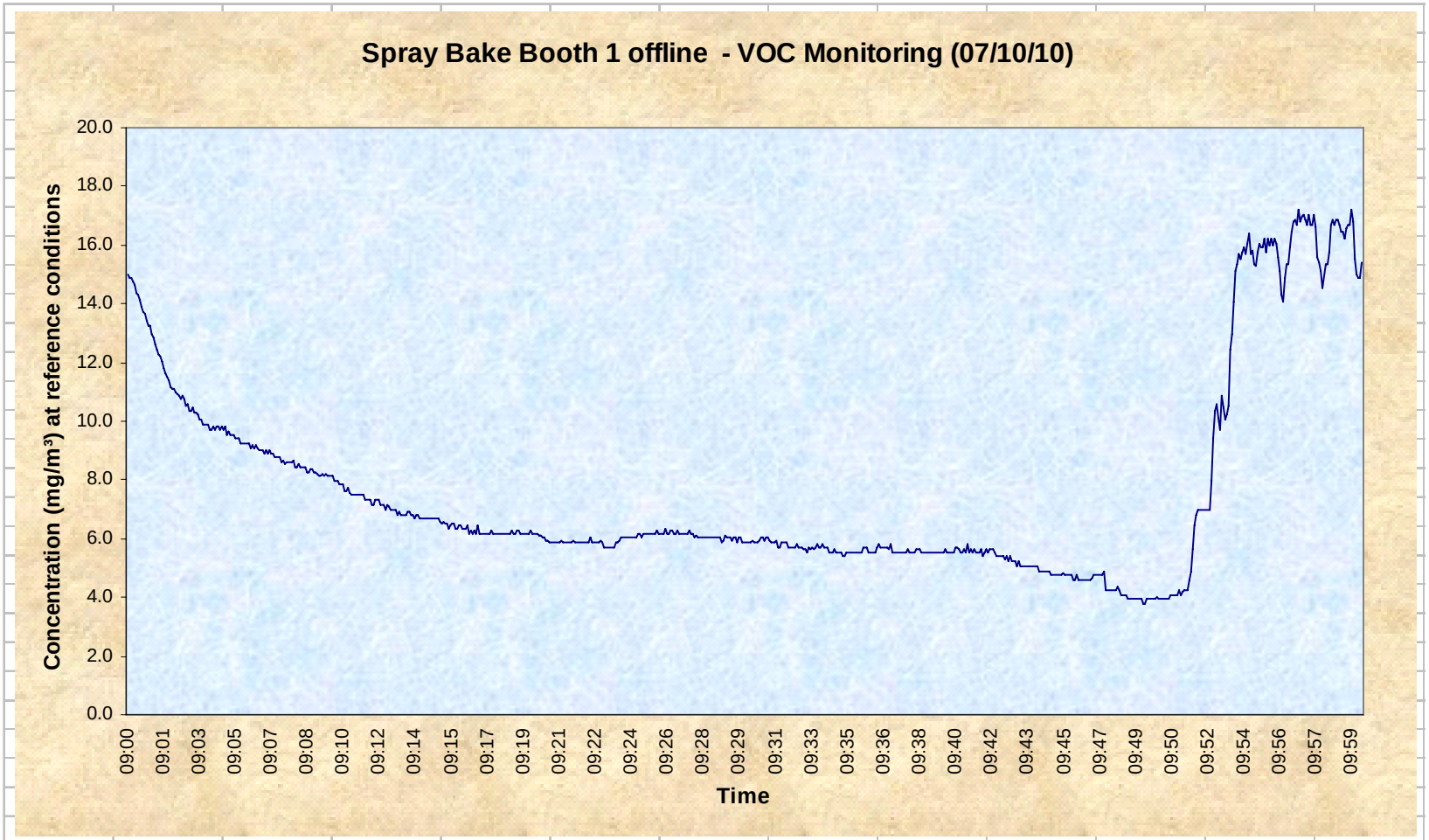
Average Run Time			Volatile Organic Compound (ppm)			Volatile Organic Compound (mg/m³)		
			Mean	Max	Min	Mean	Max	Min
11:10	to	11:40	14.87	32.65	5.85	23.90	52.47	9.40
11:40	to	12:10	7.94	25.60	4.25	12.77	41.14	6.83



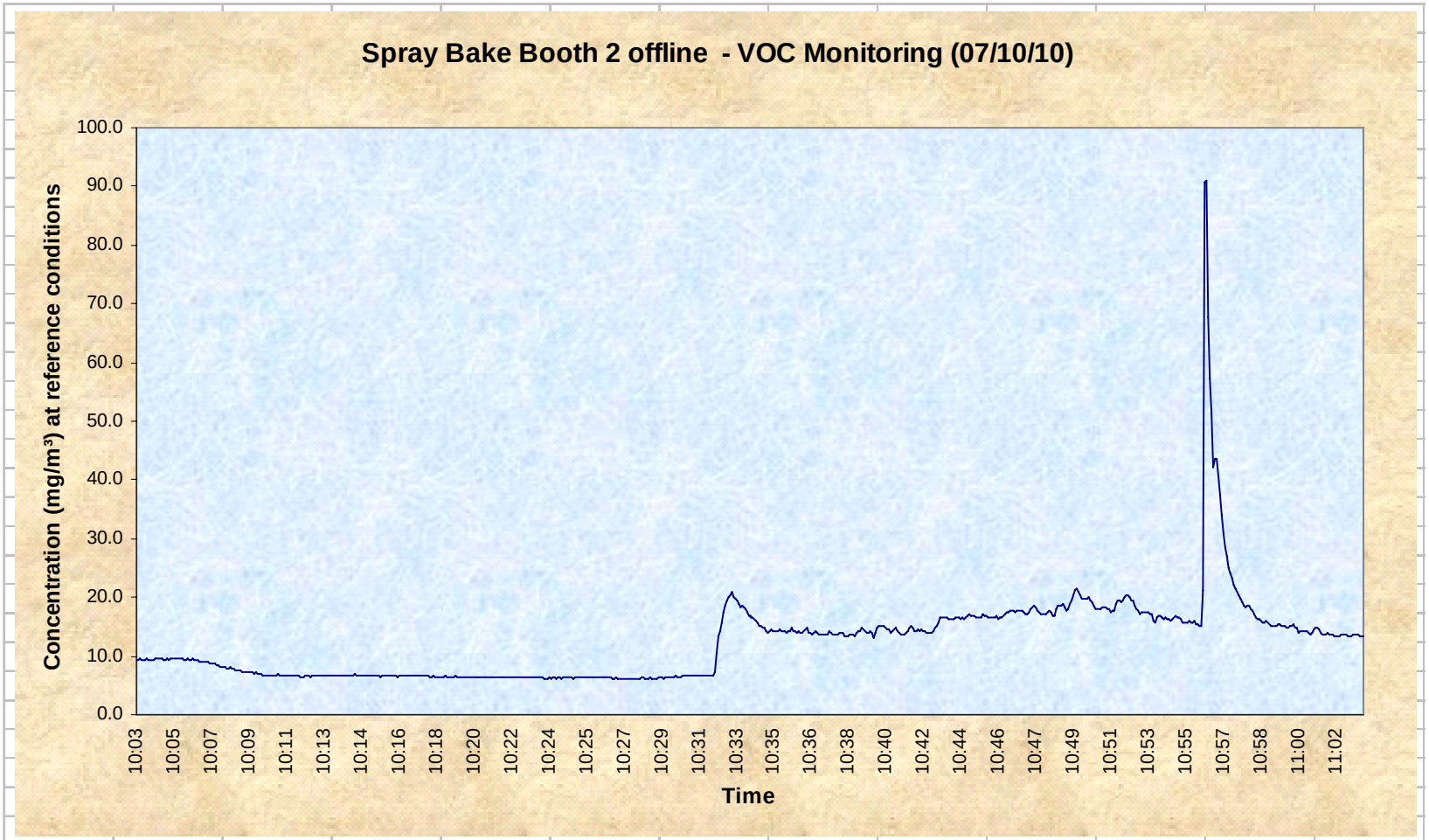
Average Run Time			Volatile Organic Compound (ppm)			Volatile Organic Compound (mg/m³)		
			Mean	Max	Min	Mean	Max	Min
14:09	to	14:39	8.83	11.65	7.45	14.20	18.72	11.97
14:39	to	15:09	7.38	8.45	6.35	11.86	13.58	10.21



Average Run Time			Volatile Organic Compound (ppm)			Volatile Organic Compound (mg/m³)		
			Mean	Max	Min	Mean	Max	Min
12:06	to	12:36	9.79	10.45	5.15	15.73	16.79	8.28
12:36	to	13:06	9.93	10.40	9.65	15.95	16.71	15.51



Average Run Time			Volatile Organic Compound (ppm)			Volatile Organic Compound (mg/m³)		
			Mean	Max	Min	Mean	Max	Min
9:00	to	9:30	4.74	9.35	3.55	7.62	15.03	5.71
9:30	to	10:00	4.78	10.70	2.35	7.68	17.20	3.78



Average Run Time			Volatile Organic Compound (ppm)			Volatile Organic Compound (mg/m³)		
			Mean	Max	Min	Mean	Max	Min
10:03	to	10:33	4.74	12.95	3.85	7.61	20.81	6.19
10:33	to	11:03	10.78	56.70	8.15	17.33	91.13	13.10

APPENDIX D

Isocyanate Results

Client	Terex Compact Equipment
Site Address	Prologis Park, Coventry
Job Number	P-RED10-090/EB/R1/Rev0
Date	6 & 7th October 2010
Operator(s)	Tony Berek & Vicki Gavin

Pump Type	Pump No.	Sample ID	Location / Process / Operator	Pump Flow (mls/min)		Sample Duration (mins)		Total Volume (l)	Gas Temp (C)	Atmos Pressure (mbars)	Mass of Analyte (ug)	Concentration (mg/Nm3)
Zambelli	258	10/090/43	Topcoat Booth 1 NCO	**Initial**	779335.0	**Start**	10:05	1201.0	18.1	1010	0.200	<0.02
				Final	780536.0	**Finish**	11:05					
				Difference	1201.0	**Total**	60					
Zambelli	258	10/090/44	Topcoat Booth 2 NCO	**Initial**	778182.0	**Start**	08:45	1158.0	20.9	1010	0.200	<0.02
				Final	779340.0	**Finish**	09:45					
				Difference	1158.0	**Total**	60					
Zambelli	258	10/090/45	Topcoat Oven NCO	**Initial**	780536.0	**Start**	11:10	1197.0	49.3	1010	0.200	<0.02
				Final	781733.0	**Finish**	12:10					
				Difference	1197.0	**Total**	60					
Zambelli	258	10/090/46	Topcoat Flash Off NCO	**Initial**	785765.0	**Start**	09:50	1365.0	53.3	1010	0.200	<0.02
				Final	787130.0	**Finish**	10:50					
				Difference	1365.0	**Total**	60					
Zambelli	258	10/090/47	Offline Booth 1 NCO	**Initial**	790184.0	**Start**	13:25	1330.0	33.1	1010	0.200	<0.02
				Final	791514.0	**Finish**	14:25					
				Difference	1330.0	**Total**	60					
Zambelli	258	10/090/48	Offline Booth 2 NCO	**Initial**	788736.0	**Start**	12:20	1448.0	32.8	1010	0.200	<0.02
				Final	790184.0	**Finish**	13:20					
				Difference	1448.0	**Total**	60					