

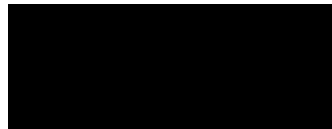
**Report for Periodic Monitoring of Emissions to Atmosphere**

Part 1: **Executive Summary**  
Permit Number: **PPC/093 Variation 002**  
Operator: **Coventry Castings Ltd**  
Installation: **Coventry**  
Emission Point: **H**  
Monitoring Date: **10<sup>th</sup> August 2012**



Contract Reference: FTBS22374  
Operator: Coventry Castings Ltd  
Address: Barlow Road  
Aldermans Green Industrial Estate  
Coventry  
CV2 2LD  
Monitoring Organisation: RPS Consultants  
Address: Noble House, Capital Drive, Linford Wood,  
MK14 6QP  
Report Date: 5<sup>th</sup> September 2012  
Report Approved By: Edwin Powell  
Position: Consultant  
MCERTS Registration Number: MM 05 621  
MCERTS Certification Level: 2  
Technical Endorsements: TE 1, 2, 3 & 4

Signature:



RPS Consultants has produced this report within the term of the contract with the client and taking account of the resources devoted to it by agreement with the client.

We disclaim any responsibility to the client and others in respect of any matters outside the scope of the above. This report is confidential to the client and we accept no responsibility of whatsoever nature to third parties to whom this report, or any part thereof, is made known. Any such party relies on the report at their own risk.

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### Monitoring Objectives

At the request of Ian Reid of Coventry Castings Ltd, RPS Consultants conducted stack emission monitoring at the Coventry site in August 2012.

The monitoring programme at this installation was carried out to provide data on emissions to atmosphere for comparison with the limits specified in the air emission criteria for this site.

The following tables detail the parameters requested for monitoring at each emission point and the actual monitoring conducted.

**Table 1.1**

Parameters Requested to be Monitored	Emission Point
	H
	Furnace Extraction
Total Particulate Matter	✓
Hydrogen Sulphide	✓
<b>Specific Requirements</b>	Normal

Notes:

✓ Represents pollutants sampled

**Monitoring Results**

**Table 2.1 Monitoring results for emission point H, Carried out on 10/08/2012**

Substance Monitored	Emission Limit Value	Periodic Monitoring Result	Units	Uncertainty (Expressed expanded k=2)	Reference Conditions 273K, 101.3kPa	Sampling Date	Sampling Times	Monitoring Reference Method	Accreditation Status	Operating Status
Hydrogen Sulphide	3.8 (5ppm)	< 1.5	mg/m <sup>3</sup>	± 0.1	273K, 101.3kPa, Wet	10/08/2012	09:58 - 12:23	USEPA M11	UKAS	Normal
Total Particulate Matter	20	10.5	mg/m <sup>3</sup>	± 0.3	273K, 101.3kPa, Dry	10/08/2012	10:02 - 12:27	BS EN 13284-1:2002	MCERTS	Normal

**Operating Information**

**Table 3.1 Operating conditions during the monitoring of emission point H carried out on 10/08/2012**

Parameter	Result
Sample Date	10/08/2012
Process Type	Batch
Process Duration	2.5 Hour
If 'Batch', was monitoring carried out over the whole batch?	No
Abatement/Operational?	Not Installed

Comparison of Operator CEM and Periodic Monitoring Results	
Substance	CEMs Results (mg/m <sup>3</sup> ) Periodic Monitoring Results (mg/m <sup>3</sup> )
	No CEMS Installed/Data Available

**Monitoring Deviations**

**Table 4.1 Monitoring Deviations for Emission Point H**

Pollutant	Substance Deviations	Monitoring Deviations	Other Relevant Issues
Hydrogen Sulphide	None	None	Working platform is less than the minimum platform recommended in EA TGN MI,
Total Particulate Matter	None	Due to platform constraints it was not possible to conduct monitoring along one of the traverse lines. This is contrary to the requirements of BSEN 13284 which for a duct of this size requires monitoring to be conducted along two traverse lines. If required RPS can assist Coventry Castings to improve the monitoring arrangements.	

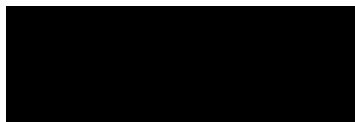
**Report for Periodic Monitoring of Emissions to Atmosphere**

Part 2: **Supporting Information**  
Permit Number: **PPC/093 Variation 002**  
Operator: **Coventry Castings Ltd**  
Installation: **Coventry**  
Emission Point: **H**  
Monitoring Date: **10<sup>th</sup> August 2012**



Contract Reference: **FTBS22374**  
Operator: **Coventry Castings Ltd**  
Address: **Barlow Road  
Aldermans Green Industrial Estate  
Coventry  
CV2 2LD**  
Monitoring Organisation: **RPS Consultants**  
Address: **Noble House, Capital Drive, Linford Wood,  
MK14 6QP**  
Report Date: **4<sup>th</sup> September 2012**  
Report Approved By: **Edwin Powell**  
Position: **Consultant**  
MCERTS Registration Number: **MM 05 621**  
MCERTS Certification Level: **2**  
Technical Endorsements: **TE 1,2,3 & 4**

Signature:



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## APPENDIX 1: General Information

## Monitoring Organisation Staff Details

**Table 5.1 Sampling Personnel**

Sampling Personnel	Position	MCERTS Level	Technical Endorsements	Expiry Dates	MCERTS Registration Number
Richard Carter	Consultant	Level 2	TE1, TE2, TE3, TE4	12/06/13 09/09/13 03/12/14 18/03/15	MM 07 861
Luke Prowse	Trainee Technician	-	-	-	MM 11 1145

**Table 5.2 Report Author**

Report Author	Position	MCERTS Level	Technical Endorsements	Expiry Dates	MCERTS Registration Number
Richard Carter	Consultant	Level 2	TE1, TE2, TE3, TE4	12/06/13 09/09/13 03/12/14 18/03/15	MM 07 861

**Table 5.3 Report Reviewer**

Report Reviewer	Position	MCERTS Level	Technical Endorsements	Expiry Dates	MCERTS Registration Number
Edwin Powell	Consultant	Level 2	TE1, TE2, TE3, TE4	10/12/12 10/12/12 10/12/12 10/12/12	MM 05 621

**Monitoring Organisation Method Details**

**Table 6.1 Monitoring Methods**

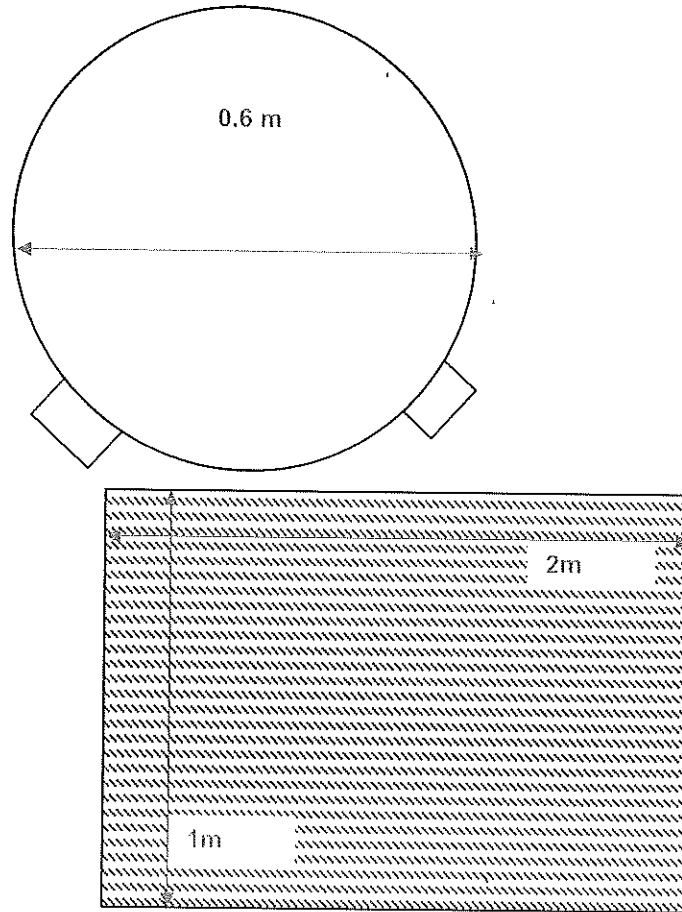
Emission Parameter	Standard Method	Monitoring Procedure No.	Monitoring Accreditation	Analysis	Analysis Procedure No.	Analytical Laboratory	Analysis Accreditation
Practical Considerations Prior to Monitoring	N/A	RPSCE/1/1	UKAS	N/A	N/A	N/A	N/A
Gas Flows	BS-EN 13284-1:2001	RPSCE/1/2	MCERTS	N/A	N/A	N/A	N/A
Gas Temperatures	BS-EN 13284-1:2001	RPSCE/1/2	MCERTS	N/A	N/A	N/A	N/A
Hydrogen Sulphide	USEPA M11	RPSCE/1/17	UKAS	Colourimetry	BLM256	Butterworths	UKAS
Low Concentration Total Particulate Matter	BS EN 13284-1:2002	RPSCE/1/7c	MCERTS	Gravimetric	D9	RPS Laboratories	UKAS

**Table 7.1 – Checklist Used**

Equipment Checklist Used	File Location Address
FTBS22374 Checklist	FTBS22374 Electronic & Work File

**APPENDIX 2:  
H Sampling, Analysis & Uncertainty Data**

**Stack Diagram**



Company Name: Coventry Castings Ltd  
Site Ref: Coventry  
Sampling Point Ref: H  
Project Ref: FTES22374

Date: 10/09/12  
Run: 123

Stack Static press mm H <sub>2</sub> O	1.2			Stack Diameter (m)	0.6	
				Stack Area (m <sup>2</sup> )	0.283	
Traverse Point No	Port A			Port B		
	Δ p, mm H <sub>2</sub> O	Root Δ p	Stack Temp °C	Δ p, mm H <sub>2</sub> O	Root Δ p	Stack Temp °C
1	1.2	1.035	28			
2	1	1.030	28			
3	3.8	1.837	28			
4	3.8	1.949	28			
5						
6						
7						
8						
9						
10						
Minimum	1.0	1.020	28	0.0	0.000	0
Maximum	3.8	1.949	28	0.0	0.000	0
Mean	2.4	1.486	28.0	#DIV/0!	#DIV/0!	#DIV/0!
Sum	9.6	5.942	112	0	0.000	0
Total Sum						

Max. pitot press. =	3.8
Min pitot press =	1.0
Ratio Max/Min =	3.8 : 1

**Gas Data**

Oxygen %	21.0
CO <sub>2</sub> %	0.04
CO %	

**Oxygen Correction**

Required Correction Value	0
Actual Oxygen Factor	1
Enter 0 if correction is not required	

BSEN 13284-1 & M1 Sample Point Requirements	Requirement Met?
Duct gas flow angle with regard to duct access <15°?	Y
Duct Gas Flow Negative Velocity Not Permitted	Y
Duct Gas Flow Ratio of max to min velocity <3:1?	N
Working Area > 5m <sup>2</sup> ?	N
Handrails with removable chains / self closing gates across the top of the ladder?	N
Handrails (approx 0.5 and 1.0 m high) and vertical base boards (approx 0.25m high)?	N
Scaffold Built to Heavy Duty Scaffold rating or 2.5kN/m <sup>2</sup> load rating minimum	N/A
Handrails not restricting access to ports?	N
Room opposite sampling port equal or greater than the length of the sampling probe plus 1 metre?	N
Sufficient Power (Waterproof 110V BS4343 Standard) close or on the platform?	Y

Company Name: Coventry Castings Ltd    In-stack Filter?    
 Site No: Coventry    In-stack Filter?    
 Sampling Train Ref: 1    Out-stack Filter?    
 Run H/S: 103840    Operators:    
 Project Ref: PPS11374    No. of Impingers:    
 K Factor:    
 Drifted:    
 Nozzle No.:    
 Make/Correction Yr:

Apparent Flow:    
 Leak Rate (start %):    
 Leak Rate (end %):    
 Electrode setting:

**Impinger Weighings**

Weights	Initial	Final	Impinger (mg)
Impinger 1	100.3	100.3	1.2
Impinger 2			0
Impinger 3			0
Impinger 4			0
Impinger 5			0
Silica Gel			0
Total			1.2

**Sample Impinger & Wash Solution Analysis**

Analysis Result	Analysis Blank Results (mg)	Result (mg)
IMPINGER 1	0.11	0.1100
IMPINGER 2	0.055	0.0550

Sample Ref	Flow Rate (m³/h)	Filter AD (mm Hg)	Stack Temp. (°C)	Corrected H <sub>2</sub> O		Temp. at Gas Meter Outlet (°C)	Concentration (mg/m³)	Filter Size (µm)	Flow Rate (m³/h)	Temp. (°C)	Temp. Vacuum (Inches Hg)	Impinger Stem Temp. (°C)	Stack A.D.
				Deaerated	As Is								
0	0			0.0	0.0	28		100	100	2	18	0.000	
15	0.0			0.0	0.0	24		100	100	2	12	0.000	
30	0.0			0.0	0.0	24		100	100	2	12	0.000	
45	0.0			0.0	0.0	24		100	100	2	12	0.000	
60	0.0			0.0	0.0	24		100	100	2	13	0.000	
75	0.0			0.0	0.0	24		100	100	2	14	0.000	
90	0.0			0.0	0.0	26		100	100	2	14	0.000	
105	0.0			0.0	0.0	26		100	100	2	15	0.000	
120	0.0			0.0	0.0	26		100	100	2	15	0.000	
135	0.0			0.0	0.0	26		100	100	2	16	0.000	
<b>Report</b>	<b>135.00</b>	<b>#DMV1</b>	<b>#DMV1</b>	<b>0.0</b>	<b>1.0</b>	<b>24.7</b>	<b>115.365</b>	<b>120.0</b>	<b>120.0</b>	<b>2.0</b>	<b>13.9</b>	<b>0.0</b>	
							<b>0.118</b>						

Company Name: Coventry Castings Ltd  
Site Ref: Coventry  
Project Ref: FTBS22374

Date: 10/08/12

Sampling Point Ref: H	Run: H2S
Meter Volume Sampled, acm	0.116
Sample Run Start Time	9:58
Sample Run End Time	12:23
Total Actual Sampling Time, min	135.0
Barometric Pressure, mm Hg	760.00
Stack Pressure, mm Hg	760.09
Average Stack Temp, °C	#DIV/0!
Meter Volume at Wet STP, scm	0.109
Stack Moisture Content, %	1.8
Average Stack Velocity, m/sec	#DIV/0!
Stack Flow Rate, acms	#DIV/0!
Stack Flow Rate, scms wet	#DIV/0!
Emission Limit value	3.300

**SAMPLE RUN CONCENTRATIONS & MASS EMISSION RATES**

Analyte	Concentration, mg/m3 Particulate Phase	Concentration, mg/m3 Vapour Phase	Mass Emissions, Kg/hr
IMPINGER 1	N/a	1.01	#DIV/0!
IMPINGER 2	N/a	0.51	#DIV/0!
% of Analyte in Impinger 2	N/a	33.73	N/a
<b>SUM</b>	<b>N/a</b>	<b>1.52</b>	<b>#DIV/0!</b>

**SAMPLE BLANK CONCENTRATIONS & MASS EMISSIONS RATES**

Analyte	Concentration, mg/m3 Particulate Phase	Concentration, mg/m3 Vapour Phase	Mass Emissions, Kg/hr
IMPINGER 1	N/a	1.152949815	#DIV/0!
IMPINGER 2	N/a	0	#DIV/0!
<b>SUM</b>	<b>N/a</b>	<b>1.152949815</b>	<b>#DIV/0!</b>



Uncertainty Calculation for [ENTER NAME HERE]

Determined Concentration: 1.5 mg/m<sup>3</sup> (at Reference Cond)

Measured Values		
Sampled Volume	0.11409	m <sup>3</sup>
Sampled gas Temperature	297.7	K
Sampled gas Pressure	101.24	kPa
Sampled gas Humidity	0	% by volume
Oxygen content	21	% by volume
Concentration in Impinger 1	2	mg/l
Concentration in Impinger 2	2	mg/l
Volume in Impingers	0.063	litre
Total Mass	0.126	mg

Leak	DU	%

Standard Uncertainties for Measured Values		
Sampled Volume	0.001	m <sup>3</sup>
Sampled gas Temperature	2	K
Sampled gas Pressure	1	kPa
Sampled gas Humidity	1	% by volume
Oxygen content	0.1	% by volume
Concentration in Impinger		%
Volume in Impinger	0.001	litre
Mass	0.002	mg

Uncertainty Calculation for Volume Correction				Uncertainty Calculation for Oxygen Correction			
Volume Correction Factor	0.917			Oxygen Correction Factor	1.000		
	Sensitivity Coefficient		Uncertainty, Uv		Sensitivity Coefficient		Uncertainty, Uo
Sampled gas Temperature	0.0031		0.0362	Oxygen Measurement	1		0
Sampled gas Pressure	0.0081		0.0381				
Sampled gas Humidity	0.0022		0.0322				
		Sqrt (Uv) <sup>2</sup>	0.0143			Total Uo	0
		Total Uv	0.062				

Uncertainty Contributions (Itemised)	Value	Sensitivity coefficient	Uncertainty Contribution	
			Concentration	%
Volume Correction	0.107 m <sup>3</sup>	14.16	0.03 mg m <sup>-3</sup>	1.01%
Mass Analysis	0.17 mg	9.15	0.02 mg m <sup>-3</sup>	1.10%
Oxygen Correction	1.0100	1.52	0.00 mg m <sup>-3</sup>	0.00%
System Leak	0.00 mg m <sup>-3</sup>	1.00	0.00 mg m <sup>-3</sup>	0.00%
		<b>Total Uncertainty</b>	<b>0.03 mg m<sup>-3</sup></b>	

Uncertainty Result	
(Uncertainty has been expanded with a coverage factor of 2 (K=2))	
Expanded Uncertainty =	0.0643 mg m <sup>-3</sup>
⇒	4.23 % of Result
⇒	1.95 % of ELV

Company Name: Coventry Castings Ltd  
Site Ref: Coventry  
Sampling Point Ref: H  
Project Ref: 1-PPC/093/2374

Date: 13/08/12  
Ref: TPM

Traverse Point No	Port A			Port B		
	Δ p, mm H <sub>2</sub> O	Reel Δ p	Stack Temp °C	Δ p, mm H <sub>2</sub> O	Reel Δ p	Stack Temp °C
1	1.2	1.035	28			
2	1	1.000	28			
3	3.8	1.897	28			
4	3.8	1.949	28			
5						
6						
7						
8						
9						
10						
Minimum	1.0	1.000	28	0.0	0.000	0
Maximum	3.8	1.949	28	0.0	0.000	0
Mean	2.4	1.486	28.0	#DIV/0!	#DIV/0!	#DIV/0!
Sum	9.6	5.912	112	0	0.000	0
Total Sum						

Max. pilot press. =	3.8
Min. pilot press. =	1.0
Ratio Max./Min. =	3.8 : 1

**Gas Data**

Oxygen %	21.0
CO <sub>2</sub> %	0.04
CO %	

**Oxygen Correction**

Required Correction Value	0
Actual Oxygen Factor	1
Enter 0 if correction is not required	

BS EN 13284-1 & M1 Sample Point Requirements	Requirement Met?
Duct gas flow angle with regards duct access <15°?	Y
Duct Gas Flow Negative Velocity: Not Permitted	Y
Duct Gas Flow Ratio of max to min velocity <5:1?	Y
Working Area > 5m <sup>2</sup> ?	N
Handrails with removable chairs / self closing gates across the top of the ladder?	N
Handrails (approx 0.5 and 1.0 m high) and vertical baseboards (approx 0.25m high)?	N
Scaffold Built to 'Heavy Duty' Scaffolding Rating or at least 2.5kN/m <sup>2</sup> loading	N/A
Handrails not restricting access to ports?	N
Room opposite sampling port equal or greater than the length of the sampling probe plus 1 metre?	N
Sufficient Power (Waterproof 110V BS4343 Standard) close or on the platform?	Y

Company Name: Coventry Castings Ltd    In-house Filter?     Bar Pressure (mPa): 235    K Factor: 24.773    Leak Rate (lit/min): 0

Site Ref: Coventry    Out-of-house Filter?     Start Time: 10:00    Leak Rate (lit/min): 0

Sampling Permit Ref: M 1708/12    Operator: R.C.L.    Stop Time: 12:27    Total Volume (lit): 10.5

Run Time:    Project Ref: TR202374    Meter Calibration (g): 2.93

**Sample Filter Weights**

Reference	Uncertainty	Increase, mg
37316	RFS	25.16
130000808	RFS	1.9

**Sample Filter Blank Weights**

Reference	Laboratory	Increase, mg
130000803	RFS	0.0
4851	RFS	0.6

**Impinger Weights**

	Initial	Final	Increase, g
Impinger 1			0.0
Impinger 2			0.0
Impinger 3			0.0
Impinger 4			0.0
Impinger 5			0.0
Silica Gel			0.0
<b>Total</b>			0.0

Sample Point	Clock Time min	First ADP mmHg	Bank Temp. °C	Surface ΔH, mm H <sub>2</sub> O Uncollected	Surface ΔH, mm H <sub>2</sub> O Average	Gas Meter Reading m <sup>3</sup>	Temp. at Gas Meter Outlet °C	Condenser Temp. °C	Filter Box Temp. °C	Probe Temp. °C	Pump Vacuum Inches Hg	Impinger Stem Temp. °C	Reactor
End Shift	135	2.0	30.0	47.5	47.5	38.1	38.1	38.1	38.1	38.1	6.6	16.2	1.4
	135:00	2.0	30.0	47.5	47.5	38.1	38.1	38.1	38.1	38.1	6.6	16.2	1.4

Company Name: Coventry Castings Ltd  
Site Ref: Coventry  
Project Ref: FTBS22374

Date: 10/08/12

Sampling Point Ref: H	Run: TPM
Meter Volume Sampled, acm	3.093
Sample Run Start Time	10:02
Sample Run End Time	12:27
Total Actual Sampling Time, min	135.0
Barometric Pressure, mm Hg	761.00
Stack Pressure, mm Hg	761.09
Average Stack Temp, °C	30.0
Meter Volume at STP, scm	2.674
Stack Moisture Content, %	1.8
Average Stack Velocity, m/sec	4.942
Stack Flow Rate, scms dry, STP	1.237
Nozzle Diameter, mm	9.98
<b>% Isokinetic Variation</b>	<b>96</b>
Total Mass of Particulate, mg	28.1
Percentage of Total Particulate Collected on Filter	93.2
<b>Stack Particulate Concentration, mg/m<sup>3</sup></b>	<b>10.5</b>
Particulate Mass rate, kg/hour	0.047
Emission Limit value	<b>20</b>

Sample Train Blank Results	
Sample Blank Particulate Concentration, mg/m <sup>3</sup>	0.2
Total Weight Gain, mg (Sample Train Blank)	0.7
Blank Result Less than 10% of Limit Value	Y

**Uncertainty Calculation for Total Particulate Matter to BS EN 13284-1**

Determined Concentration	0.5	mg.m <sup>-3</sup> (at Reference Cond)
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**Measured Values**

Sampled Volume	3.0927	m <sup>3</sup>
Sampled gas Temperature	311.1	K
Sampled gas Pressure	101.40	kPa
Sampled gas Humidity	0	% by volume
Oxygen content	21	% by volume
Mass	23.08	mg

Leak	0.00	%
Uncollected Mass	0	mg

**Standard Uncertainties for Measured Values**

Sampled Volume	0.051	m <sup>3</sup>
Sampled gas Temperature	2	K
Sampled gas Pressure	1	kPa
Sampled gas Humidity	1	% by volume
Oxygen content	0.1	% by volume
Mass	0.14192995	mg

Uncertainty Calculation for Volume Correction				Uncertainty Calculation for Oxygen Correction			
Volume Correction Factor	0.870			Oxygen Correction Factor	1.0030		
	Sensitivity Coefficient		Uncertainty, U <sub>v</sub>		Sensitivity Coefficient		Uncertainty, U <sub>o</sub>
Sampled gas Temperature	0.0029		0.0067	Oxygen Measurement	N/A		N/A
Sampled gas Pressure	0.0007		0.0007				
Sampled gas Humidity	0.0083		0.0083				
	Sqrt (U <sub>v</sub> ) <sup>2</sup>		0.0133				
	Total U <sub>v</sub>		0.042			Total U <sub>o</sub>	N/A

Uncertainty Contributions (Itemised)						
	Value	Sensitivity coefficient	Uncertainty Contribution			
			Concentration	%		
Volume Correction	2.874	mg	0.04	0.16	mg.m <sup>-3</sup>	1.57%
Mass (weighing)	23.00	mg	0.07	0.05	mg.m <sup>-3</sup>	0.00%
Oxygen Correction	N/A		0.00	0.00	mg.m <sup>-3</sup>	0.00%
System Leak	0.00	mg.m <sup>-3</sup>	1.00	0.00	mg.m <sup>-3</sup>	0.00%
Uncollected Mass	0.00	mg	0.07	0.00	mg.m <sup>-3</sup>	0.00%
			<b>Total Uncertainty</b>	<b>0.17</b>	<b>mg.m<sup>-3</sup></b>	

Uncertainty Result		(Uncertainty has been expanded with a coverage factor of 2 (k=2))	
	<b>Expanded Uncertainty =</b>	<b>0.35</b>	<b>mg.m<sup>-3</sup></b>
	<b>=&gt;</b>	<b>3.30</b>	<b>% of Result</b>
	<b>=&gt;</b>	<b>0.00</b>	<b>% of ELV</b>



Test Certificate

Date: 26/06/2012

<b>Client</b>	RPS Milton Keynes HQ&D Noble House Capital Drive Liftford Wood Milton Keynes MK14 6DP	<b>Order No.</b>	F185 22374
		<b>Certificate No.</b>	WK12 5238
		<b>Issue No.</b>	1

<b>Contact</b>	Richard Carter	<b>Date Received</b>	26/06/2012
<b>Description</b>	2 filters & 2 solutions for TSP	<b>Technique</b>	Gravimetric Stack

Sample No.	710341	088676	Method
Total particulate matter	0.05 mg		DR(U)
Sample No.	710342	130600863	Method
Total particulate matter	0.6 mg		DR(U)
Sample No.	710343	087916	Method
Total particulate matter	26.18 mg		DR(U)
Sample No.	710344	130600865	Method
Total particulate matter	1.9 mg		DR(U)



Test Certificate

Date 29/09/2012

Client RPS Milton Keynes HSED  
Certificate No WK12-5235  
Issue No 1

Tested By Christopher Forshaw Date 29/09/2012

Approved By [Redacted] Date 29/09/2012

Joanna Daxhurst  
Laboratory Manager

Per and on authority of RPS Laboratories Ltd

Method Symbols (U) Analysis is UKAS Accredited  
(N) Analysis is not UKAS Accredited

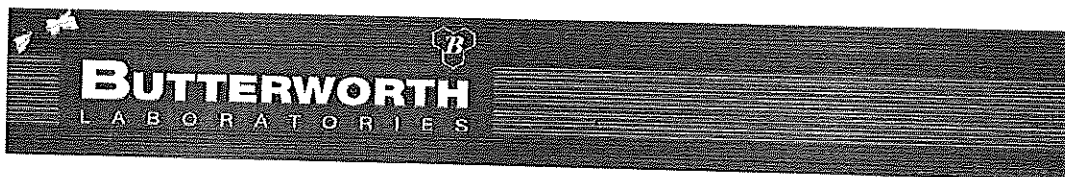
Concentration values (mg/l) and ppm are provided to assist with interpretation only, they are not covered by the scope of UKAS accreditation.

Mass is stated as mg and referring to the sample volume.

RPS Laboratories terms and conditions apply - a copy is available on request.

Analysis carried out on samples as received.

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## Certificate of Analysis

### RPS Health, Safety and Environment

Noble House  
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Linford Wood  
Milton Keynes  
UK  
MK14 6QP

Job Ref: 1208-0133  
Report Ref: RN-02277-12  
Date Issued: 3 September 2012  
Order Ref: TOW 14651

### For attention of R Carter

Samples of: Zinc Acetate Solutions  
Date Received: 20 August 2012  
Analysis Started: 3 September 2012

Analysis Completed: 3 September 2012

BL Ref	Sample ID	Test	Results
08-0389-12	Job Ref: FTBS 22374 Sample Ref: T30000864	Hydrogen Sulphide Initial sample volume	< 2 mg/l 63 ml
08-0390-12	Job Ref: FTBS 22374 Sample Ref: T30000866	Hydrogen Sulphide Initial sample volume	<2 mg/l 55 ml
08-0391-12	Job Ref: FTBS 22374 Sample Ref: T30000867	Hydrogen Sulphide Initial sample volume	< 2 mg/l 28 ml

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Authorisationref

VisitNumber

Report Issue Number: issueno  
Date of issue: September 2012  
Page 24 of 26



Job Ref: 1208-0133  
Report Ref: RN-02277-12 (continued)

Results relate to sample(s) as received.

Sample(s) analysed in accordance with in house method BLM 470 (issue 1).

  
Tim Goddard  
Laboratory Manager  
General & Inorganic Chemistry

  
David A Riches  
Head of Analytical Operations  
Issued for and on behalf of Butterworth Laboratories Ltd

Encl. Raw Data Pack.



