

~~FRAN MITCHELL THURER~~, DANIEL ROWSON

COVENTRY CASTINGS LTD.,
GREY IRON AND S.G. IRON CASTING
BARLOW ROAD, ALDERMANS GREEN IND. EST.,
COVENTRY. CV2 2LD.
TEL: 024 7662 2092 FAX: 024 7662 1917
Registration No: 3075880

5-1-2007

SOLVENT CONSUMPTION FOR 2006

JAN 2006 - DEC 2006 AS FOLLOWS

① ISOPROPNOL F/C TOTAL 1980 KG

BREAKDOWN: ISOPROPNOL . 98% = 1940.4
TOLUENE . 02% = 39.6

1980.0

② ZIRCON / COATING TOTAL 7800 KG.

BREAKDOWN: ZIRCON SILICATE 45% = 3510
GRAPHITE 10% = 780
ISOPROPNOL 45% = 3510

7800

COVENTRY CASTINGS LTD.

JAN / 2006 / DEC.

SOLVENT CONSUMPTION.

DATE	DETAILS	INVOICE	DRUMS/WT	TOTAL
JAN 2006	MES	3609/1	2 - 330kg	
FEB 2006	~	3638	2 - 330kg	
MAR 2006	~	3687	2 - 330kg	
MAY 2006	~	3760	2 - 330kg	
OCT 2006	~	4047	2 - 330kg	
NOV 2006	~	4098	2 - 330kg	
			1980 Kg.	

(1)

JAN 2006	J. DURRANS	3596/1	- 560 TON	
FEB 2006	~	3631	- 640 TON	
MAR 2006	~	3675	- 100 TON	
MAR 2006	~	3674	- 800 TON	
APR 2006	~	3706	- 900 TON	
JUNE 2006	~	3781	- 800 TON	
JULY 2006	~	3832	- 800 TON	
AUG 2006	~	3969	- 800 TON	
OCT 2006	~	4037	- 800 TON	
OCT 2006	~	4038	- 800 TON	
DEC 2006	~	4138	- 800 TON	

(2)

7800 TONNES.

Solvent Contributions 2007

COVENTRY CASTINGS LTD.,

GREY IRON AND S.G. IRON CASTINGS

BARLOW ROAD, ALDERMANS GREEN IND EST.,
COVENTRY, CV2 2LD

TEL: 024 7662 2092 FAX: 024 7662 1917

REGISTRATION No 3075860 ENGLAND

14.1.2008

F.I.A.O Ankara.

DATE	Supplier	INV.	QTY	TOTALS.	ANALYSIS
JAN 2007	M.T.S.	4193	330 Kg.		
FEB		4232	320 Kg.		1.P.A 98% 161
MAY		4364	330 Kg.		Toluene 22.3
AUG		4520	330 Kg.		1650
NOV		4671	310 Kg.	1650 kg	
JAN	James Bullant	4180	800 Kg.		
FEB		4225	800 Kg.		
MAR		4271	800 Kg.		
APR		4312	800 Kg.		
MAY		4356	800 Kg.		
JUNE		4425	400 Kg.		
JUNE		4426	400 Kg.		Zircon 45%
JULY		4462	800 Kg.		3600
JULY		4463	400 Kg.		Graphite
SEPT		4551	600 Kg.		102800
OCT		4588	600 Kg.		1.P.A 45%
NOV		4670	800 Kg.		3600
				8,000 kg	8000kg

Client: COVENTRY CASTINGS LTD. TRAD ANSEA 2008

Accounting period:

Subject: SOLVENT CONSUMPTION

DATE 08	Supplier	INVT	QTY	ANALYSIS / RESEARCH
21/1/08	James Perkins	4715	.800	
13/2/08	"	4761	.800	
13/3/08	"	4806	.800	
21/3/08	"	4834	.800	
19/6/08	Huttons Alloys	4911	.080	
5/6/08	"	4912	.480	
4/8/08	"	4993	.480	
8/8/08	"	4994	.480	
1/10/08	"	5073	.480	
12/11/08	"	5117	.480	
3/12/08	"	5157	.480	
31/1/08	M&S	150	370kg	T. 6160 Kg.
28/3/08	"	4812	370kg	
28/4/08	"	4866		
31/8/08	"	150	370kg	Isopropanol
27/10/08	"	150	370kg	
30/11/08	"	150	370kg	
"	"	"	370kg	
30/12/08	"	150	370kg	T. 2220 Kg.

8380 Kg.

Solvent Consumption
for 2008

Breakdown as follows

PERKINS	ZIRCON SILICATE	452	2772	} Kg. 6160
	CHLORIDE	10%	616	
	ISOPROPRANOL	45%	2772	
I-PA	ISOPROPRANOL	98%	2176	} Kg. 2220
	TOLUENE	2%	44	

CONTINUATION:

(HAND COPY TO FOLLOW)

initial 9/1/09

8380 Kg.

SOLVENT USAGE >

DATE 09	SUPPLIER	INV	QTY	ANALYSIS / BREAKDOWN
9/1/09	MURRAYS ALBERTUS	5198	480	ARXOFUID
24/2/09	"	5229	200	ZIRCOFLUID
9/2/09	"	5230	480	ARXOFUID
31/3/09	"	5260	680	ARXOFUID
"	"	"	200	ZIRCOFLUID
5/3/09	"	5261	480	ARXOFUID
13/5/09	"	5332	680	ARXOFUID
24/6/09	"	5361	680	ARXOFUID
26/8/09	"	5409	400	ARXOFUID
5/10/09	"	5452	400	ARXOFUID
21/1/09	"	5489	400	ARXOFUID
2/12/09	"	5516	400	ARXOFUID
			<u>4880</u>	
21/2/09	MES	5241	370	ISOPROPANOL
29/3/09	"	5262	370	"
29/7/09	"	5402	370	"
31/10/09	"	5453	370	"
30/12/09	"	5532	370	"

1850

T 6730 KG

BREAKDOWN AS FOLLOWS

BLACKING / COATING

ZIRCON SILICATE	45%	2196	}
CASINITE	10%	488	
ISOPROPANOL	45%	2196	

4880 KG

IPA	ISOPROPANOL	982	1813	}
	TOLUENE	23	37	

1850 KG

6730

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COVENTRY CASTINGS LTD.
YEAR TO 31.12.2010.
SOLVENT CONSUMPTION.

JAN 2011

Client

Accounting period

subject

DATE	SUPPLIER	INVS	QTY	DESCRIPTION
19/1/10	HUTTENEA ABERNETHY	5610	400kg.	"ARKOFUND" LUMBARCO ZIRCON T. 4160/KG.
1/3/10	" "	5554	400kg.	
7/4/10	" "	5662	800kg.	
16/6/10	" "	5728	400kg.	
31/8/10	" "	5791	800kg.	
2/8/10	" "	5792	400kg.	
4/11/10	" "	5899	480kg.	
8/12/10	" "	5937	480kg.	
12/1/10	M+S SUPPLIER	5556	370kg.	"I.P.A" ISOPROPNOL T. 1850/KG.
22/3/10	" "	5616	370kg.	
16/4/10	" "	5731	370kg.	
27/9/10	" "	5837	370kg.	
8/11/10	" "	5902	370kg.	

SOLVENT ANALYSIS

BRACKINS	} ZIRCON/SILICATE GRAPHITE ISOPROPNOL	45%	} 1872 416 1872	} = 4160 KG.
		10%		
		45%		
I.P.A	} ISOPROPNOL TOLUENE	98%	} 1813 37	} = 1850 KG.
		2%		

FTAO NEW CHARLIN CCC